

# **B21-P**

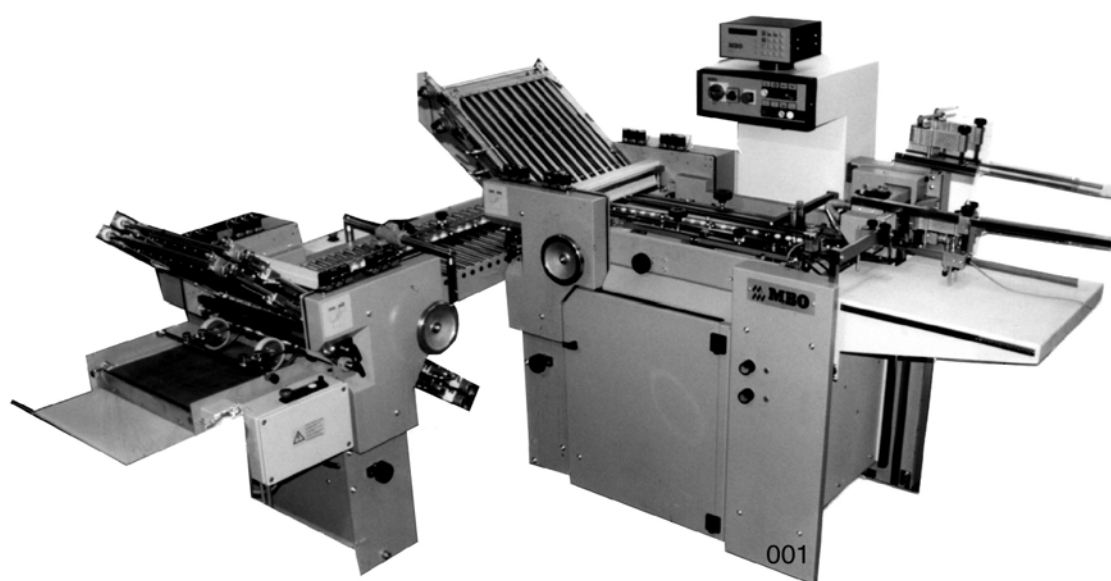
## **Pile feeder**

### **SPARE PARTS LIST**

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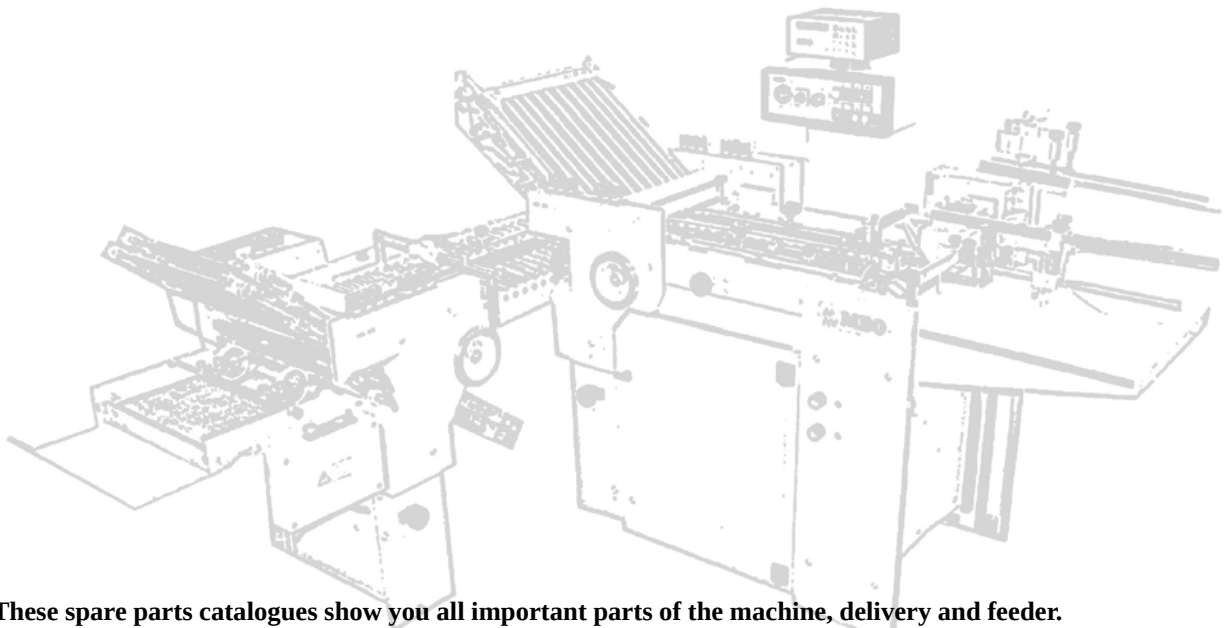


**MBO**  
Folding Technology



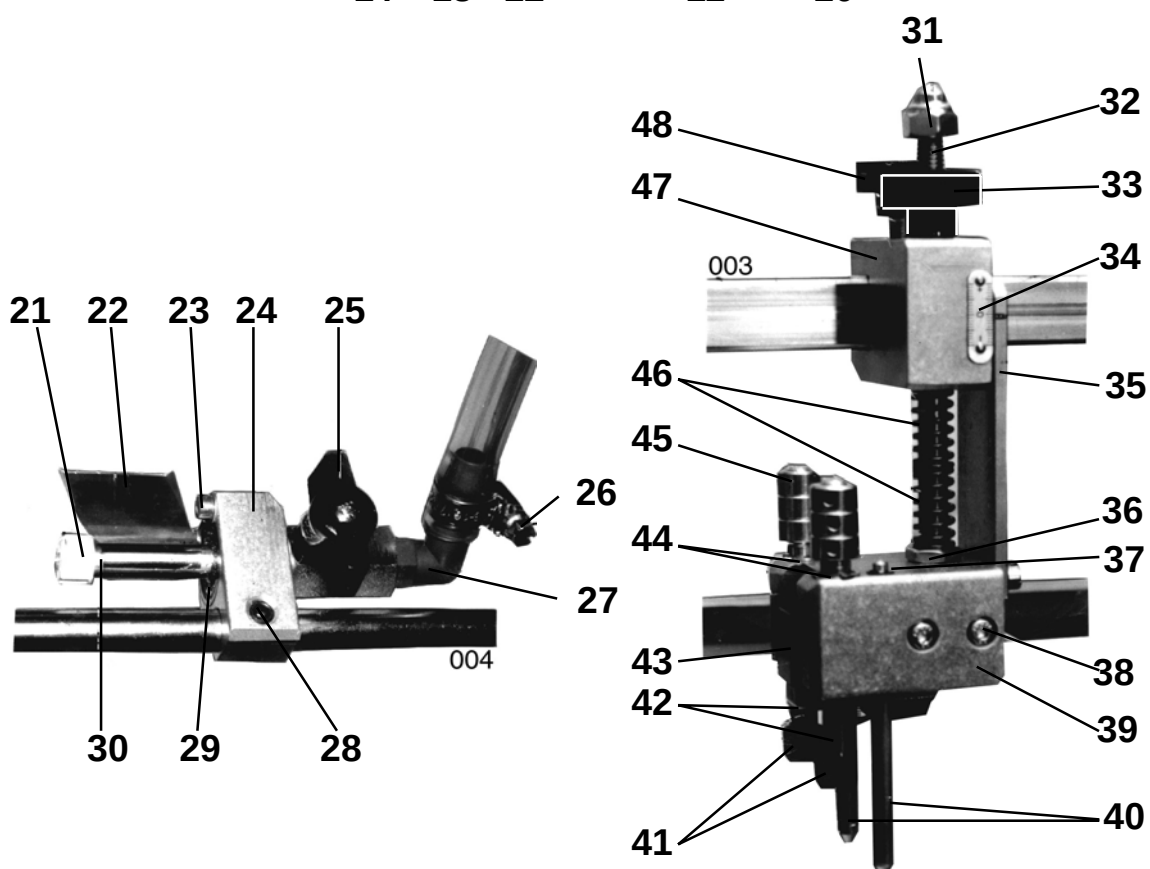
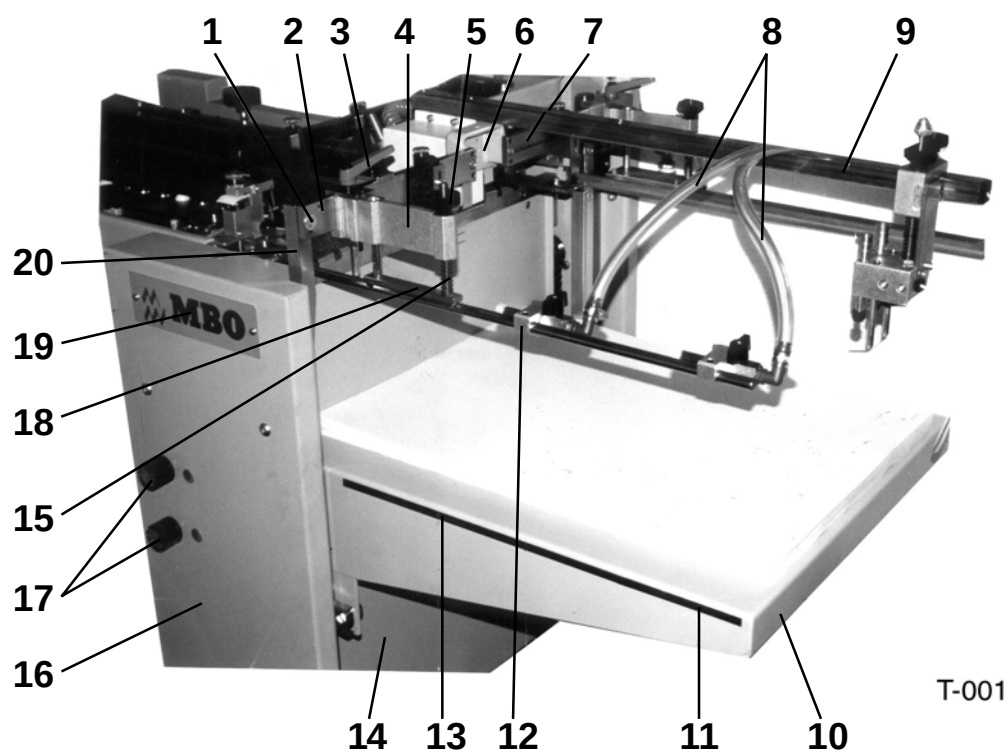
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|    |                               |         |       |
|----|-------------------------------|---------|-------|
| 01 | pile feeder                   | EL 2120 | 1 - 8 |
| 02 | accordion type register table | EL 2140 | 1 - 4 |



**These spare parts catalogues show you all important parts of the machine, delivery and feeder.  
The numeration of the individual parts correspond to our fabrication numbers.  
When ordering parts please always indicate the number, this enables us to handle your order faultless  
and without any delay.**

**It is also very important to indicate the type and serial number of the machine for which the spare parts are  
required.**





|                                 |              |                              |
|---------------------------------|--------------|------------------------------|
| 01 hexagon screw                | 0090365.5    | (M6x20 DIN 933)              |
| 02 carrier                      | 21.2141.39   |                              |
| 03 handle                       | 00100578     | (18 M8x16 GN100GR)           |
| 04 holder                       | 35.2415.00   |                              |
| 05 knurled nut                  | 00095893     | (M10 GN 420)                 |
| 06 holder                       | 35.2111.01   |                              |
| 07 carrier                      | 21.2141.34   |                              |
| 08 hose                         | 00104976     | (Ø10x3x1150mm)               |
| 09 bar                          | 21.2541.12   |                              |
| 10 pile table                   | 21.2164.14   |                              |
| 11 scale                        | 21.2173.05   |                              |
| 12 bearing piece                | 1.0.2344.120 |                              |
| 13 scale                        | 35.2173.03   |                              |
| 14 pile plate                   | 21.2161.05   |                              |
| 15 spring                       | 0102803      | (D 180 - P)                  |
| 16 guard B                      | 35.2162.13   |                              |
| 17 regulating knob with<br>bolt | 00100511     | (37xB6 GN526)                |
| o-ring                          | 35.2325.01   |                              |
| 18 holder                       | 00101122     | (D 25 x2,4)                  |
| 19 shield MBO                   | 21.2364.01   |                              |
| 20 holder                       | 17.5171.00   |                              |
| 21 cover screw                  | 35.2144.18   |                              |
| 22 plate                        | 0100416      | (M10x1 GPN 800)              |
| 23 cylinder screw               | 30 480 110   |                              |
| 24 bearing piece                | 0088583.5    | (M4x10 DIN912)               |
| 25 air choke                    | 1.0.2344.120 |                              |
| 26 hose clamp                   | 0085280      | (IG 1/4" - AG 1/4" Typ 3411) |
| 27 tube part                    | 00105049     | (S16/ZY - Norma)             |
| 28 screw                        | 00084764     | (R 1/4" WES 10)              |
| 29 ball bearing                 | 50 370 040   |                              |
| 30 air tube                     | 00109595     | (6000 - 2Z DIN 625)          |
| 31 nut                          | 1.0.2326.010 |                              |
| 32 bolt                         | 0092163.5    | (M10 DIN986)                 |
| 33 knurled nut                  | 35.2525.05   |                              |
| 34 scale                        | 00095893     | (M10 GN420)                  |
| 35 holder                       | 50 670 010   |                              |
| 36 nut                          | 35.2544.05   |                              |
| 37 circlips                     | 0086884.5    | (BM10 DIN439)                |
| 38 cylinder screw               | 0094169.5    | (4 DIN 6799)                 |
| 39 holder                       | 0088666.5    | (M5x16 DIN912)               |
| 40 sheet stop                   | 35.2544.06   |                              |
| 41 protective cap               | 1.0.2525.040 |                              |
| 42 pin                          | 00100917     | (NLM 528-3)                  |
| 43 microswitch                  | 35.2525.03   |                              |
| 44 circlips                     | 00126565     | (BZ - 2RW82255 - A2S)        |
| 45 adjustment ring              | 0094201.5    | (8 DIN6799)                  |
| 46 spring                       | 0088161.5    | (A8 DIN705)                  |
| 47 adjustment piece             | 00102947     | (D - 254)                    |
| 48 knurled nut                  | 35.2544.03   |                              |
|                                 | 00095851     | (M8x20 GN421)                |

pos. 21-30

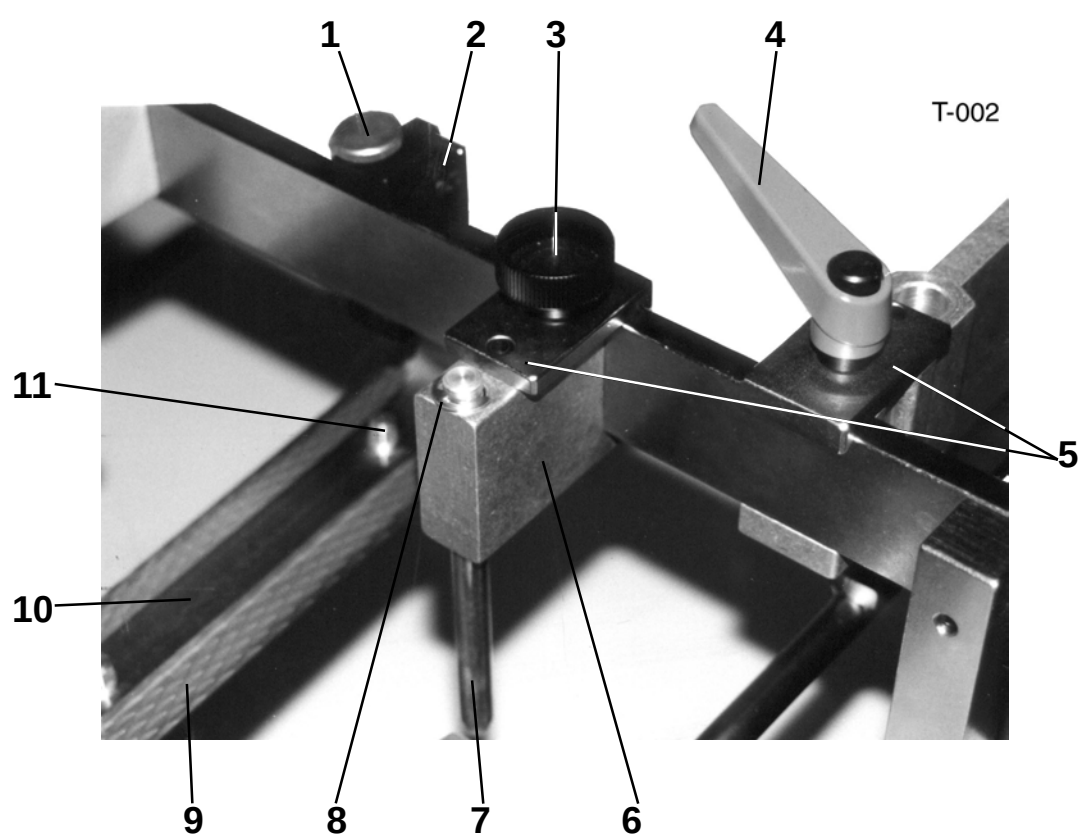
side blower cpl.

1.0.2300.150

pos. 31-48

height control cpl.

35.2500.10



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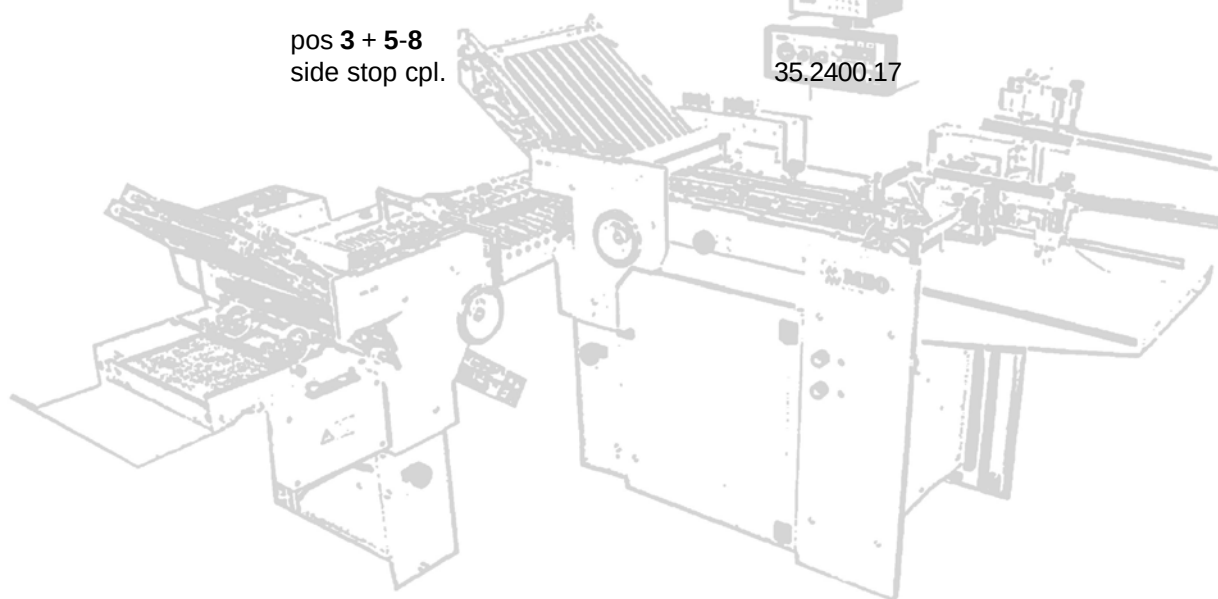
|                            |              |                       |
|----------------------------|--------------|-----------------------|
| <b>01</b> knurled screw    | 0087858.5    | (M5x16 DIN653)        |
| <b>02</b> holder           | 2.0.2414.010 |                       |
| <b>03</b> knurled screw    | 00095851     | (M8x20 GN421)         |
| <b>04</b> handle           | 00100578     | (18 - M8x16 GN100 GR) |
| <b>05</b> clamping piece   | 35.2444.01   |                       |
| <b>06</b> adjustment piece | 4.0.3644.060 |                       |
| <b>07</b> pin              | 5.0.3425.010 |                       |
| <b>08</b> circlips         | 0094201.5    | (8 DIN6799)           |
| <b>09</b> smoother         | 21.2485.00   |                       |
| <b>10</b> holder           | 17.3485.04   |                       |
| <b>11</b> cap nut          | 0090845.5    | (M5 DIN 934)          |

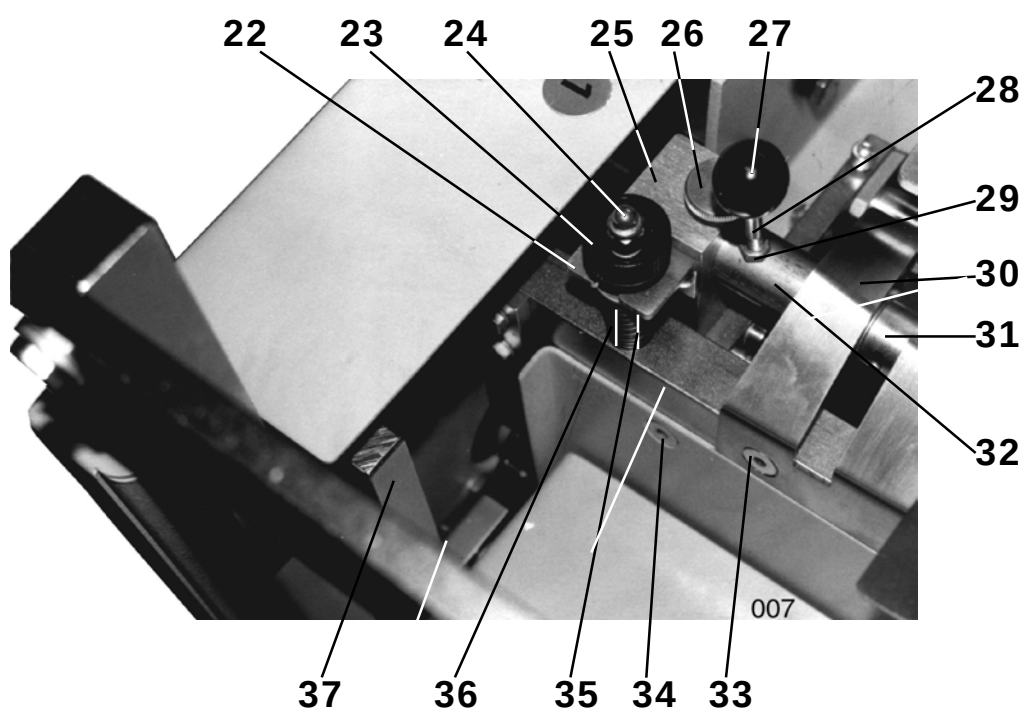
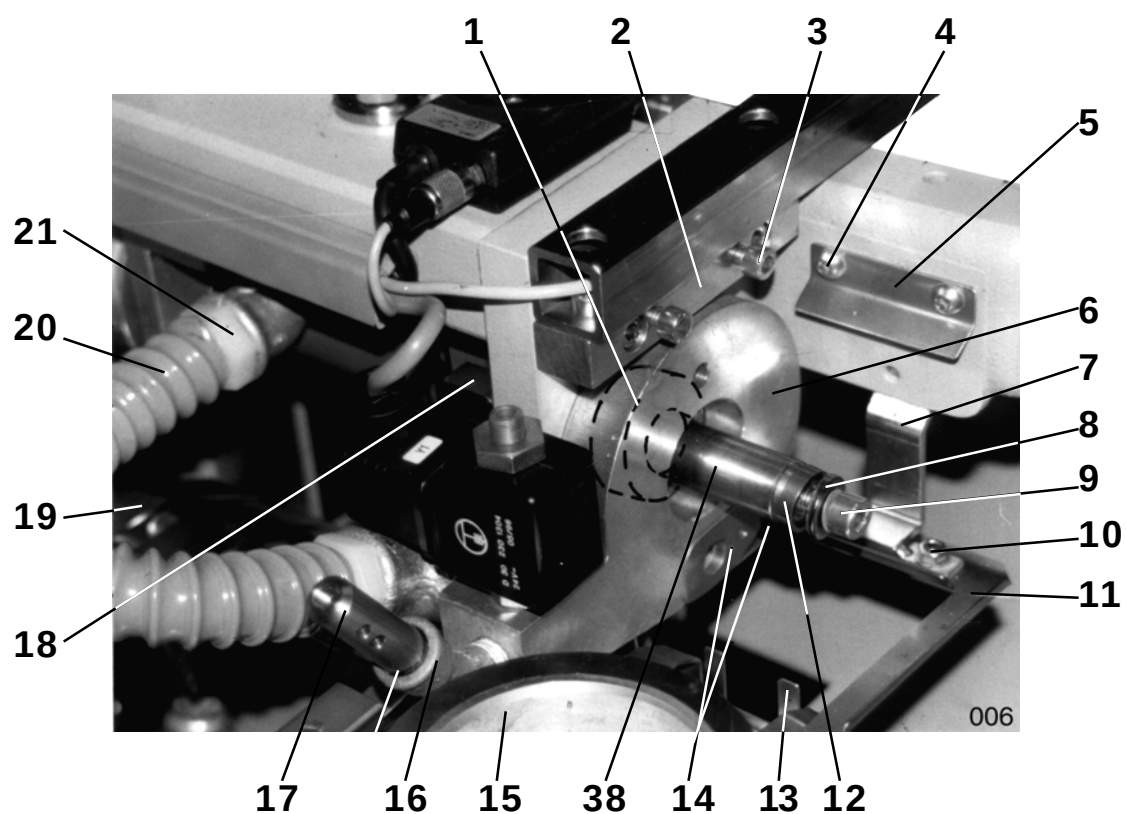
pos **1 + 2 + 9-11**  
smoother cpl.

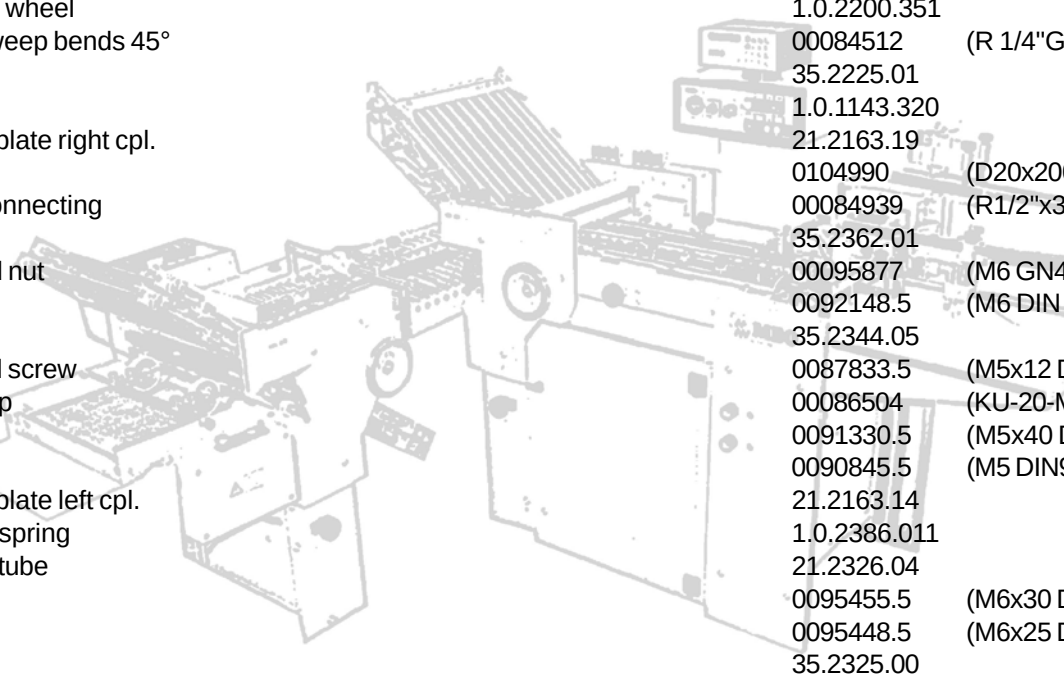
21.2400.00

pos **3 + 5-8**  
side stop cpl.

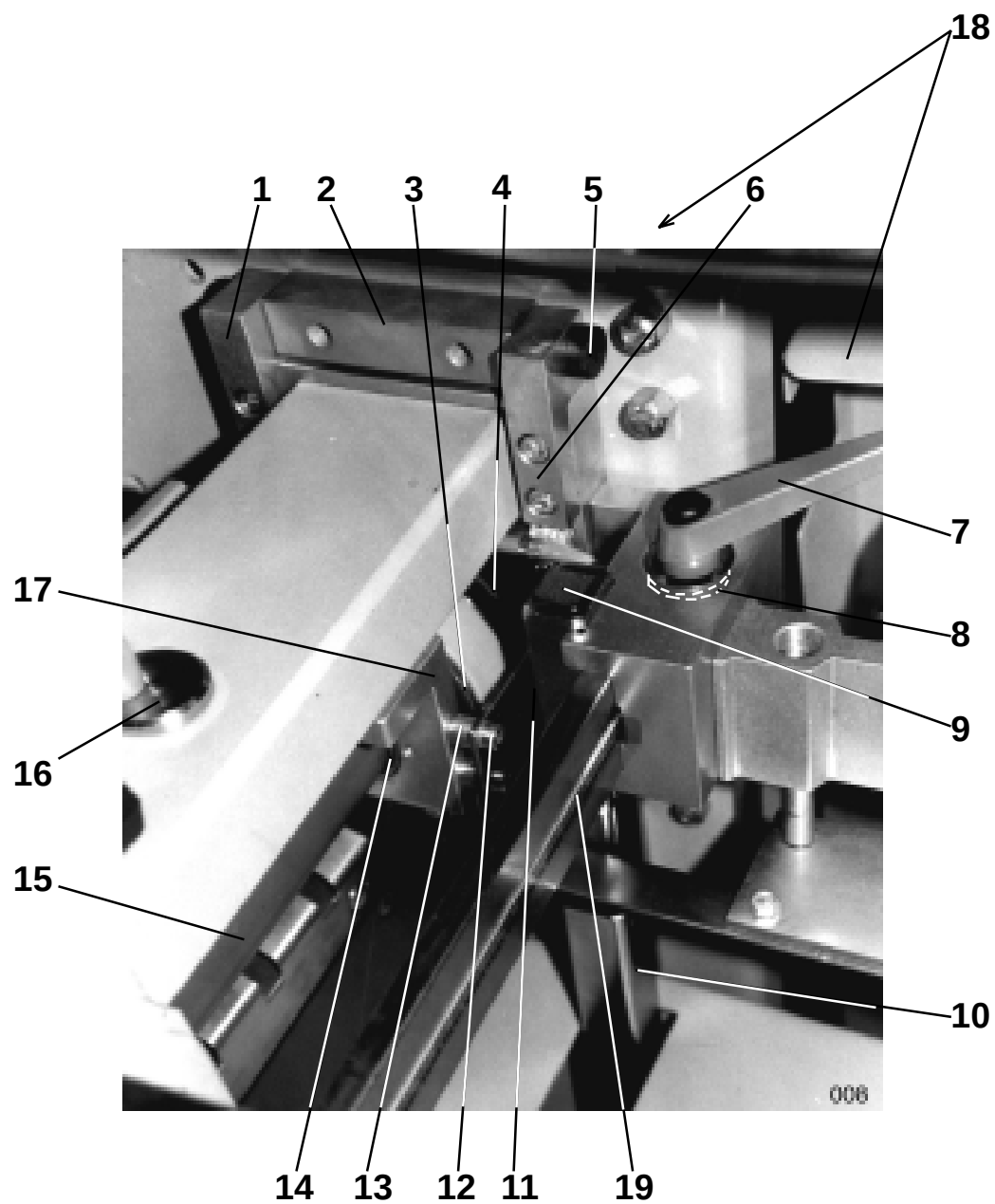
35.2400.17



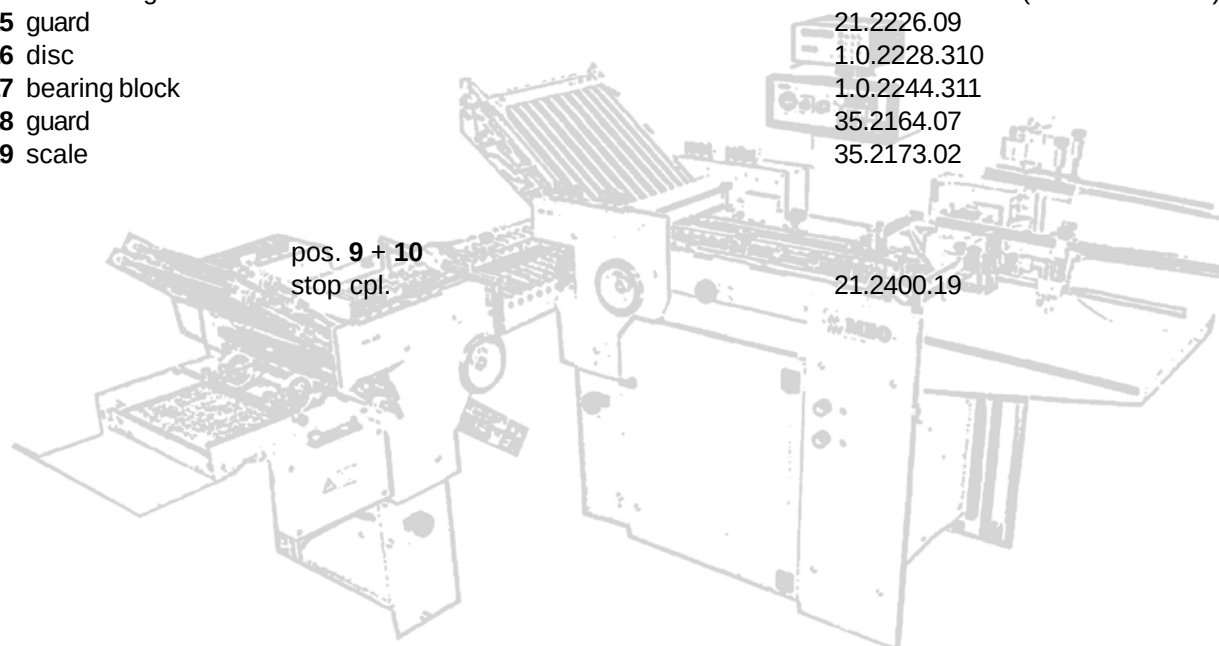


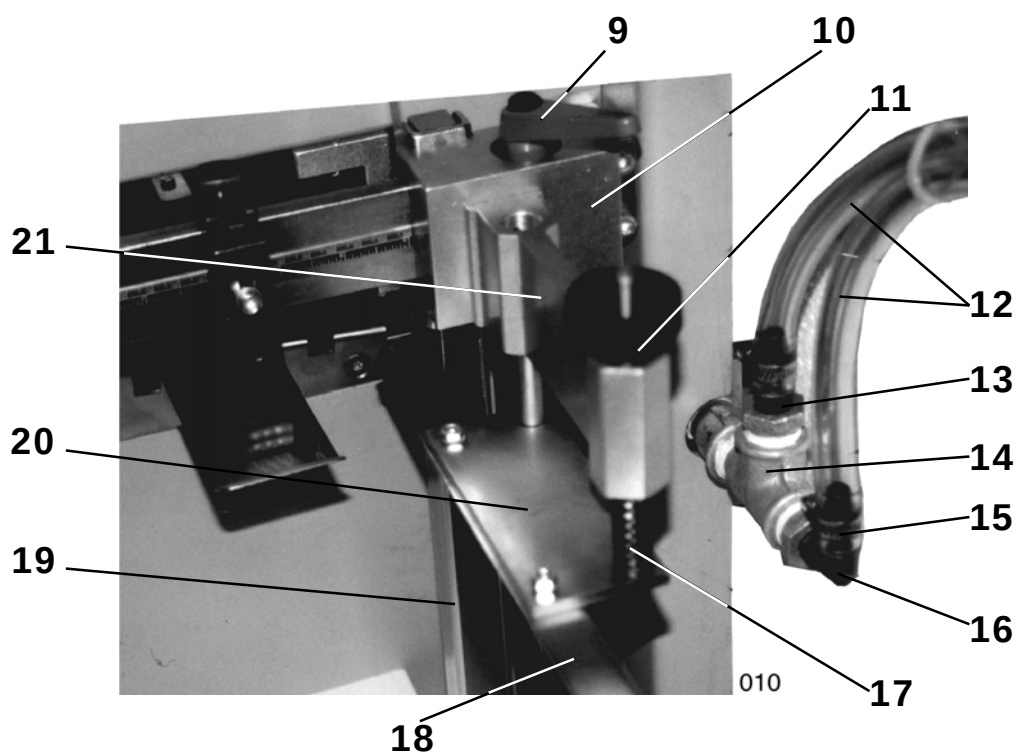
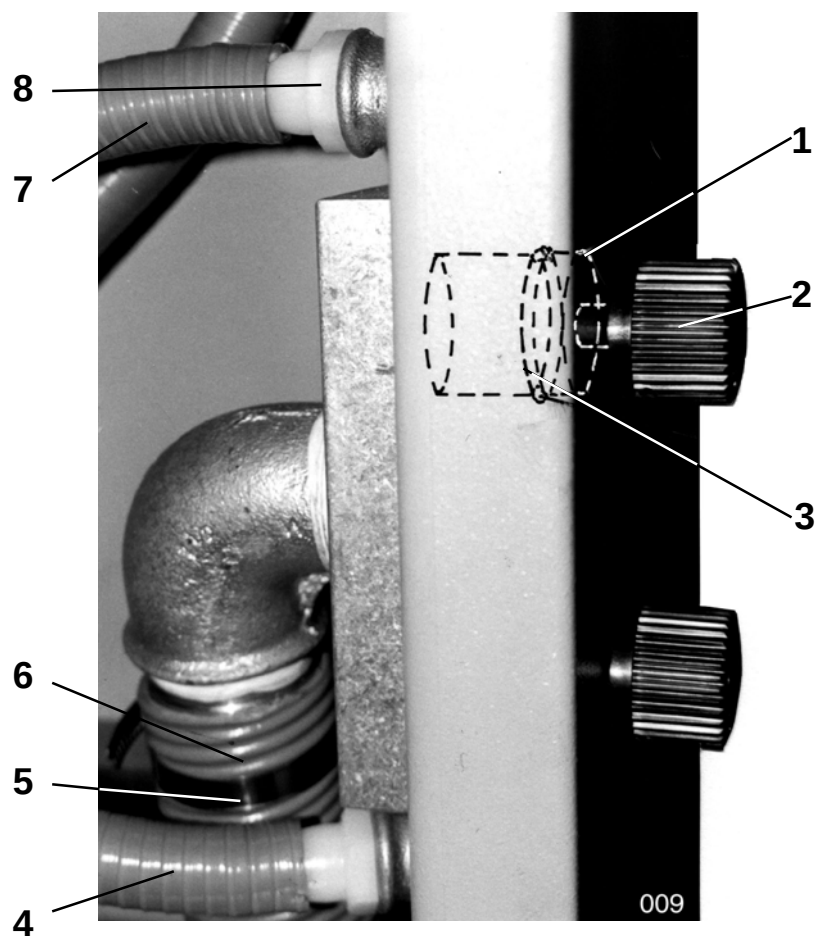


|                            |              |                      |
|----------------------------|--------------|----------------------|
| 01 ball bearing            | 00109728     | (6004-2Z DIN625)     |
| 02 holder                  | 35.2244.11   |                      |
| 03 cylinder screw          | 0088781.5    | (M6x10 DIN912)       |
| 04 screw                   | 0095968.5    | (M6x8 ULS)           |
| 05 guard                   | 35.2162.15   |                      |
| 06 housing                 | 1.0.2215.320 |                      |
| 07 holder                  | 35.2464.00   |                      |
| 08 disc                    | 1.0.2228.010 |                      |
| 09 cylinder screw          | 0088997.5    | (M8x20 DIN912)       |
| 10 nut                     | 0090845.5    | (M5 DIN934)          |
| 11 smoother                | 35.2462.04   |                      |
| 12 clamp piece             | 00101600     | (16x20 RFBN 8006)    |
| 13 stop                    | 35.2462.02   |                      |
| 14 gliding part            | 1.0.2244.020 |                      |
| 15 suction wheel           | 1.0.2200.351 |                      |
| 16 long sweep bends 45°    | 00084512     | (R 1/4"G 45° Nr.40)  |
| 17 handle                  | 35.2225.01   |                      |
| 18 holder                  | 1.0.1143.320 |                      |
| 19 infeed plate right cpl. | 21.2163.19   |                      |
| 20 hose                    | 0104990      | (D20x200mm)          |
| 21 hose connecting         | 00084939     | (R1/2"x3/4" Nr.5414) |
| 22 holder                  | 35.2362.01   |                      |
| 23 knurled nut             | 00095877     | (M6 GN420)           |
| 24 nut                     | 0092148.5    | (M6 DIN 986)         |
| 25 holder                  | 35.2344.05   |                      |
| 26 knurled screw           | 0087833.5    | (M5x12 DIN653)       |
| 27 ballknop                | 00086504     | (KU-20-M5C DIN319)   |
| 28 screw                   | 0091330.5    | (M5x40 DIN 939)      |
| 29 nut                     | 0090845.5    | (M5 DIN934)          |
| 30 infeed plate left cpl.  | 21.2163.14   |                      |
| 31 closed spring           | 1.0.2386.011 |                      |
| 32 blower tube             | 21.2326.04   |                      |
| 33 screw                   | 0095455.5    | (M6x30 DIN7991)      |
| 34 screw                   | 0095448.5    | (M6x25 DIN7991)      |
| 35 screw                   | 35.2325.00   |                      |
| 36 spring                  | 00102892     | (D220)               |
| 37 bar                     | 35.2141.41   |                      |
| 38 shaft                   | 21.2221.04   |                      |



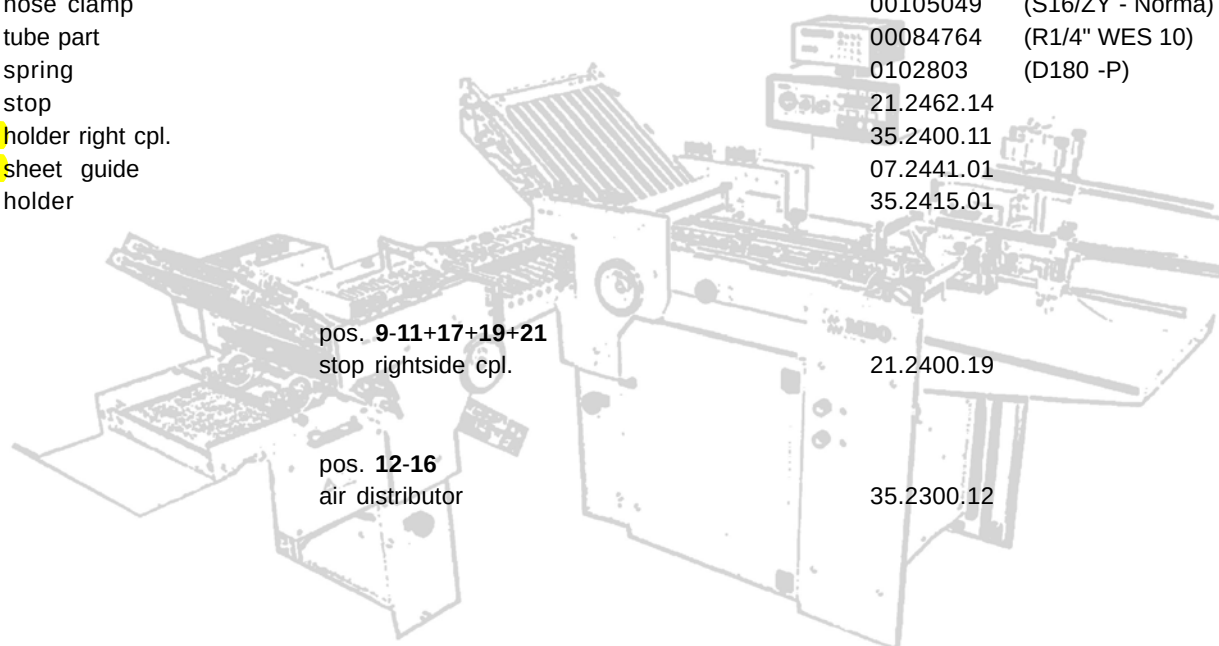
|                          |              |                    |
|--------------------------|--------------|--------------------|
| <b>01</b> holder         | 35.2244.09   |                    |
| <b>02</b> holder         | 35.2244.08   |                    |
| <b>03</b> pulley         | 1.0.2232.021 |                    |
| <b>04</b> disc           | 01.2276.00   |                    |
| <b>05</b> screw          | 00096198     | (10 M8x16 UPS )    |
| <b>06</b> holder         | 35.2244.09   |                    |
| <b>07</b> handle         | 00100578     | (18 M8x16 GN100GR) |
| <b>08</b> disc           | 0095679.5    | (25x8,4x2 DIN9021) |
| <b>09</b> stop holder    | 35.2444.02   |                    |
| <b>10</b> stop           | 07.2441.01   |                    |
| <b>11</b> holder         | 1.0.1143.330 |                    |
| <b>12</b> cylinder screw | 0088682.5    | (M5x20 DIN912)     |
| <b>13</b> distance       | 1.0.2228.340 |                    |
| <b>14</b> ball bearing   | 00109728     | (6004 2Z DIN625)   |
| <b>15</b> guard          | 21.2226.09   |                    |
| <b>16</b> disc           | 1.0.2228.310 |                    |
| <b>17</b> bearing block  | 1.0.2244.311 |                    |
| <b>18</b> guard          | 35.2164.07   |                    |
| <b>19</b> scale          | 35.2173.02   |                    |

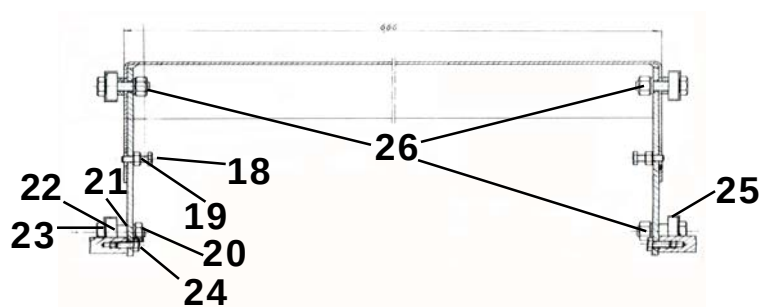
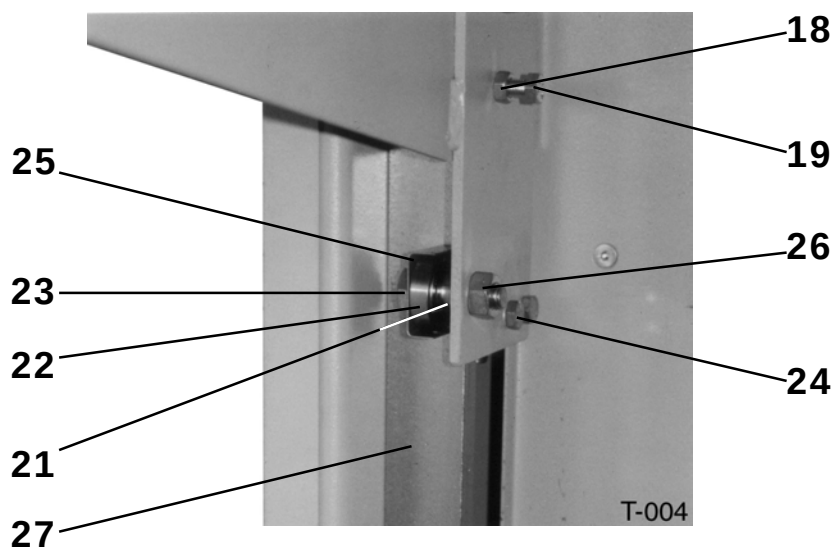
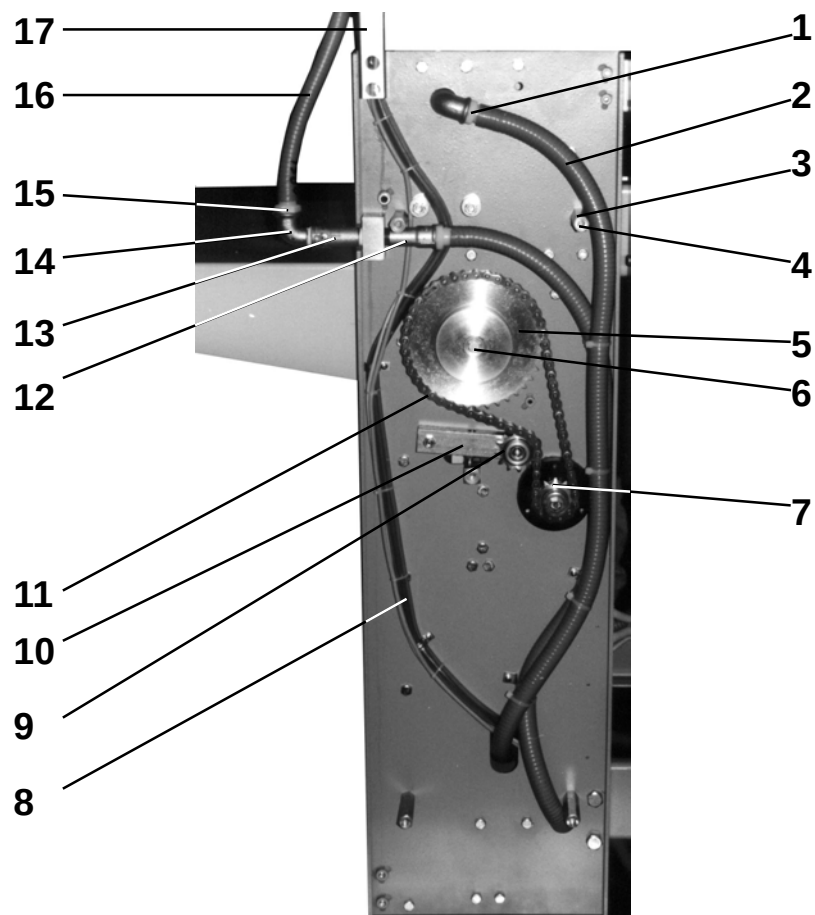




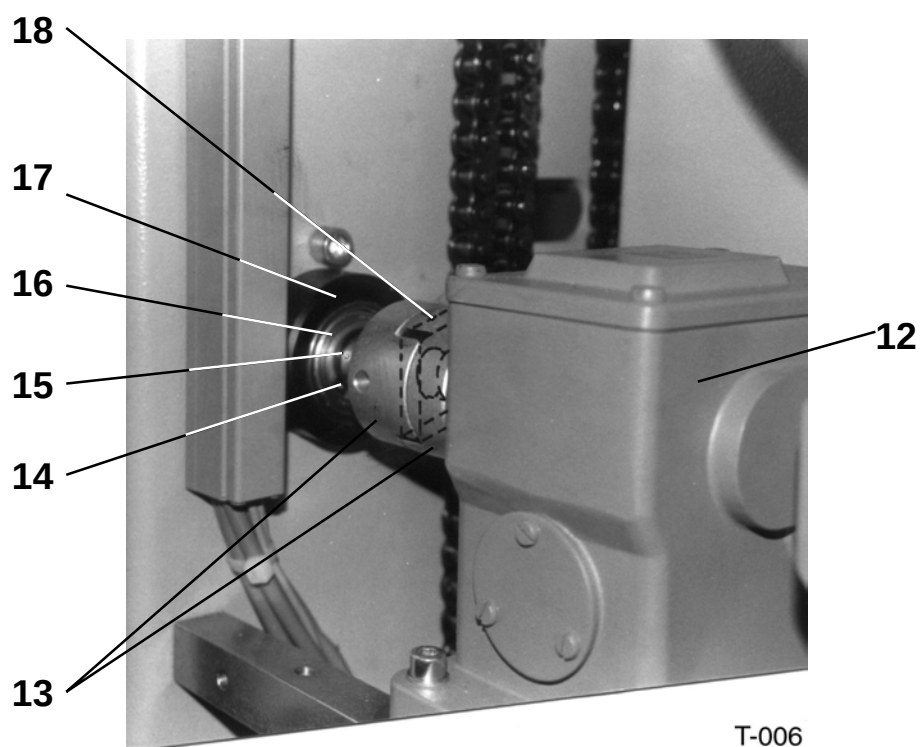
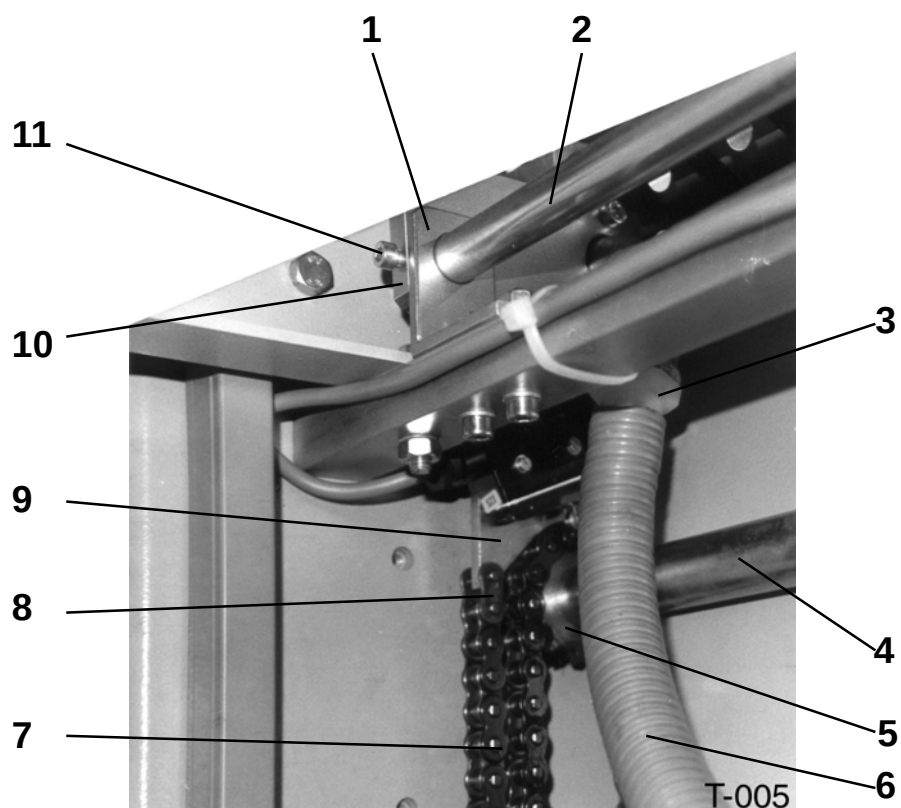


|                      |            |                                |
|----------------------|------------|--------------------------------|
| 01 bolt              | 35.2325.01 |                                |
| 02 regulation knob   | 00100511   | (37 - B6 - GN 526)             |
| 03 o-ring            | 00101122   | (D25 x 2,4)                    |
| 04 hose              | 00105024   | (EVK21Ø20x500)                 |
| 05 hose clamp        | 0105075    | (Torro 050-70/13 C7W2 DIN3017) |
| 06 hose              | 00105028   | EVK42Ø50x380)                  |
| 07 hose              | 00105024   | EVK26Ø20x550)                  |
| 08 hose connecting   | 00084939   | (R 1/2"x3/4" Nr. 5414)         |
| 09 handle            | 00100578   | (18 M8x16 GN 100GR)            |
| 10 adjustment part   | 35.2444.00 |                                |
| 11 knurled nut       | 0095893    | (M10 GN420)                    |
| 12 tube              | 00104976   | (Ø10x3x1250 mm)                |
| 13 reducing bush     | 00084897   | (R1/2"-R1/4" N4 Nr. 241)       |
| 14 T-piece           | 00085092   | (R1/2"-R1/4" N4 Nr. 134)       |
| 15 hose clamp        | 00105049   | (S16/ZY - Norma)               |
| 16 tube part         | 00084764   | (R1/4" WES 10)                 |
| 17 spring            | 0102803    | (D180 -P)                      |
| 18 stop              | 21.2462.14 |                                |
| 19 holder right cpl. | 35.2400.11 |                                |
| 20 sheet guide       | 07.2441.01 |                                |
| 21 holder            | 35.2415.01 |                                |





|                                     |              |                                  |
|-------------------------------------|--------------|----------------------------------|
| 01 hose connecting                  | 00084939     | (R1/2"x3/4" Nr.5414)             |
| 02 hose                             | 00105026     | (EVR26Ø20x2230mm )               |
| 03 bolt                             | 35.2125.01   |                                  |
| 04 screw                            | 0096099.5    | (M10x16 ULS)                     |
| 05 sprocket                         | 35.2135.00   |                                  |
| 06 disc                             | 00094474     | (A6x6x16 DIN6885)                |
| 07 sprocket                         | 2.0.2135.010 |                                  |
| 08 hose                             | 00104976     | (10x3)                           |
| 09 sprocket                         | 1.0.2135.320 |                                  |
| 10 holder                           | 35.2144.02   |                                  |
| 11 chain cpl.                       | 00109017     | (1/2"x5/16"x64 Rollen/65 Glider) |
|                                     | 00109041     | (Nr.3 mit feeder 1/2"x5/16")     |
| 12 extension                        | 00085130     | (NR.526 R1/2"x70)                |
| 13 extension                        | 00085130     | (NR.526 R1/2"x70)                |
| 14 bar                              | 00085233     | (NR.92 R1/2")                    |
| 15 hose connecting                  | 00084939     | (R1/2"x3/4" Nr.5414)             |
| 16 hose                             | 00105026     | (EVR26Ø20x1500mm )               |
| 17 holder                           | 35.2144.20   |                                  |
| 18 nut                              | 0090878.5    | (M8 DIN934)                      |
| 19 screw                            | 0089003.5    | (M8x25 DIN933)                   |
| 20 nut                              | 0086959.5    | (M12 DIN439)                     |
| 21 distance                         | 10.5228.02   |                                  |
| 22 ball bearing                     | 00111609     | (INA LR 201 NPPU)                |
| 23 screw                            | 0090670.5    | (M12x35 DIN933)                  |
| 24 screw                            | 0090464.5    | (M8x16 DIN933)                   |
| 25 guard                            | 1.0.2162.340 |                                  |
| 26 nut                              | 0090910.5    | (M12 DIN934)                     |
| 27 bar                              | 35.2141.41   |                                  |
| pos. 9 + 10<br>chain tensioner cpl. |              | 35.2100.18                       |



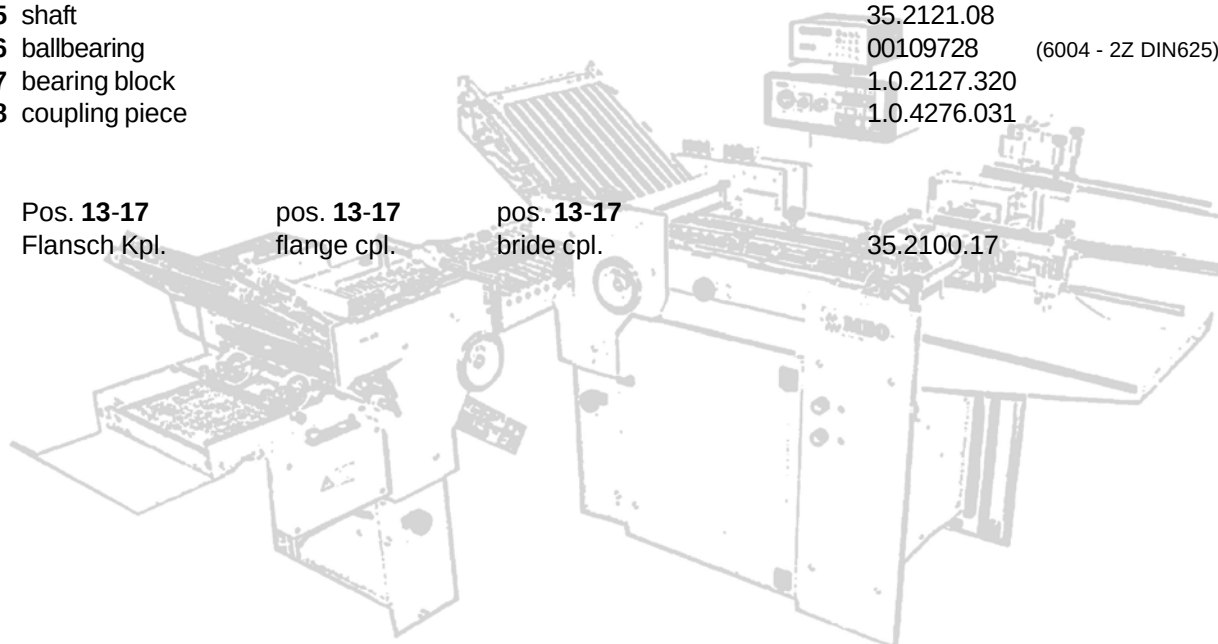
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|--------------------|--------------|-----------------------|
| 01 holder          | 35.2344.00   |                       |
| 02 bar             | 21.2321.02   |                       |
| 03 hose connecting | 00084939     | (R1/2"x3/4" Nr. 5414) |
| 04 sprocket        | 21.2121.04   |                       |
| 05 sprocket        | 2.0.2135.010 |                       |
| 06 hose            | 00105026     | (EVK16 Ø20x650 mm )   |
| 07 chain cpl.      | 35.2100.32   |                       |
| 08 chain           | 00109041     | (1/2"x5/16" - L85)    |
| 09 chain guide     | 1.0.2164.340 |                       |
| 10 holder          | 35.2344.12   |                       |
| 11 cylinder screw  | 0088641.5    | (M5x10 DIN912)        |
| 12 motor           | 00104166     | (SN 11)               |
| 13 coupling piece  | 35.2127.01   |                       |
| 14 circlips        | 00087247     | (20x1,2 DIN471)       |
| 15 shaft           | 35.2121.08   |                       |
| 16 ballbearing     | 00109728     | (6004 - 2Z DIN625)    |
| 17 bearing block   | 1.0.2127.320 |                       |
| 18 coupling piece  | 1.0.4276.031 |                       |

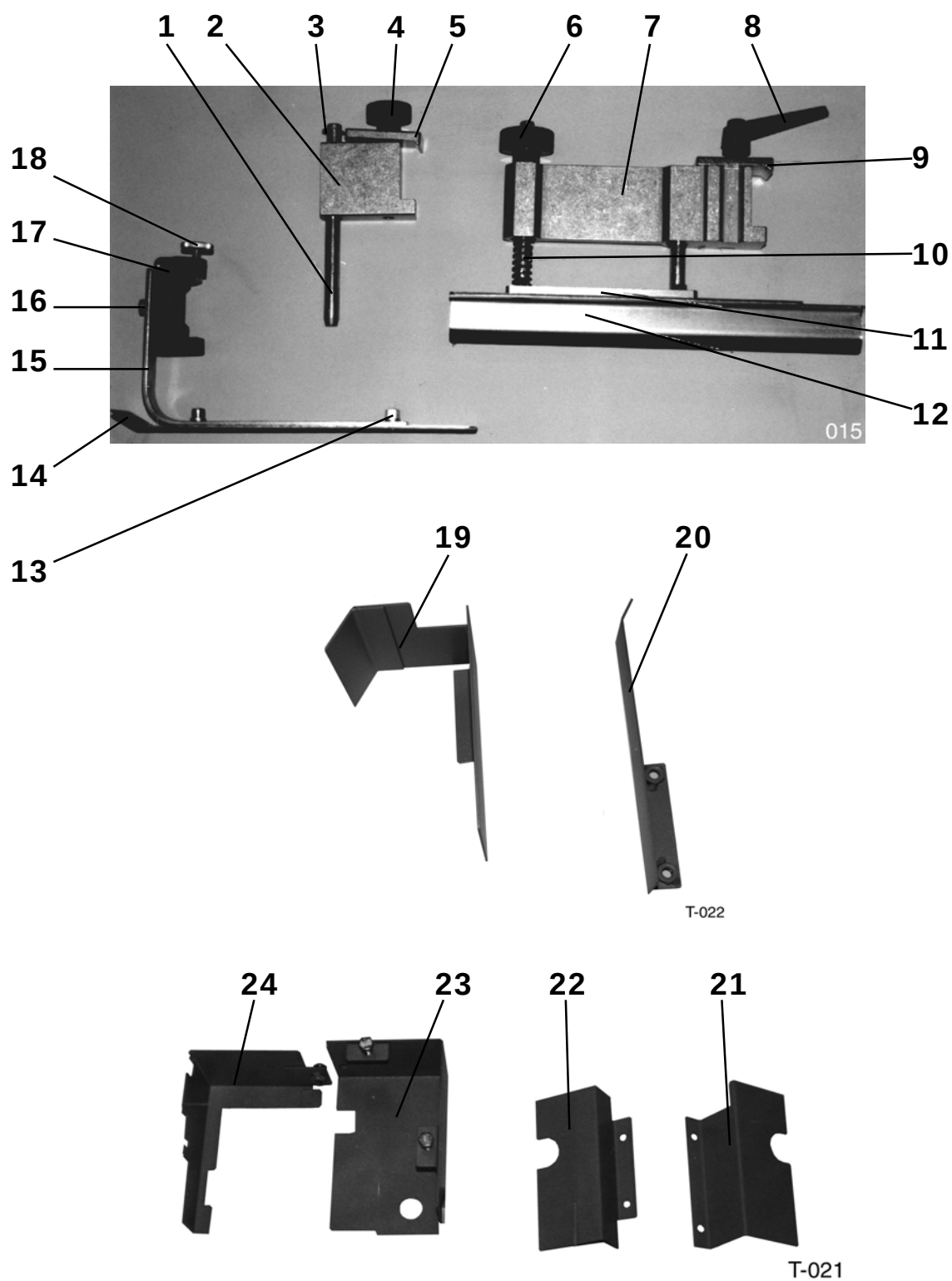
Pos. 13-17  
Flansch Kpl.

pos. 13-17  
flange cpl.

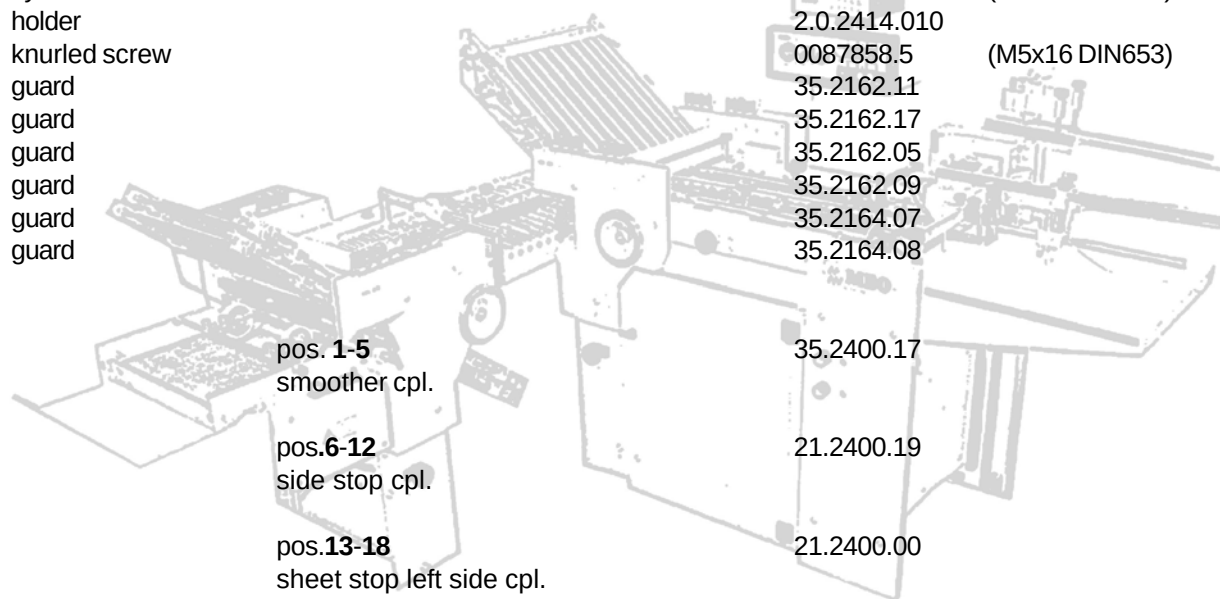
pos. 13-17  
bride cpl.

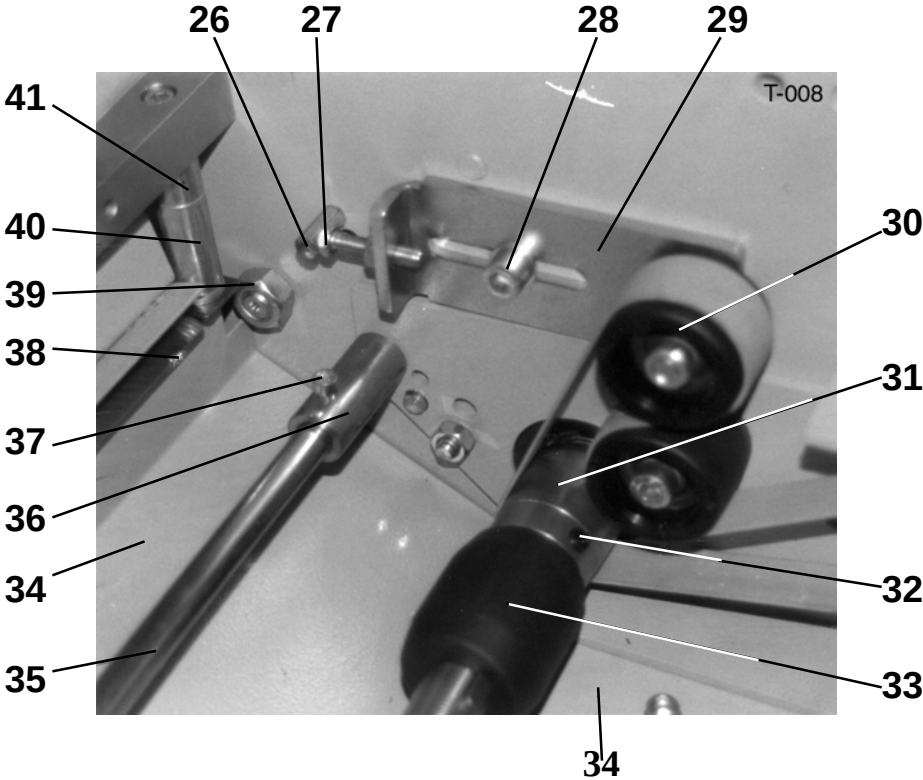
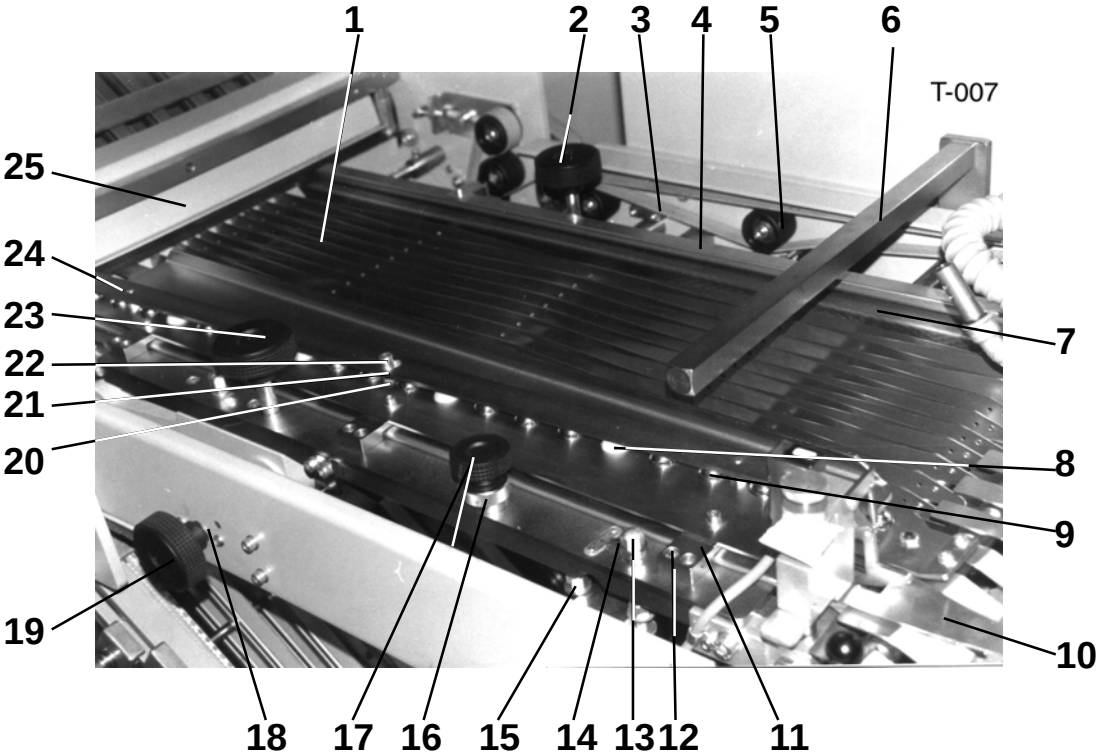
35.2100.17





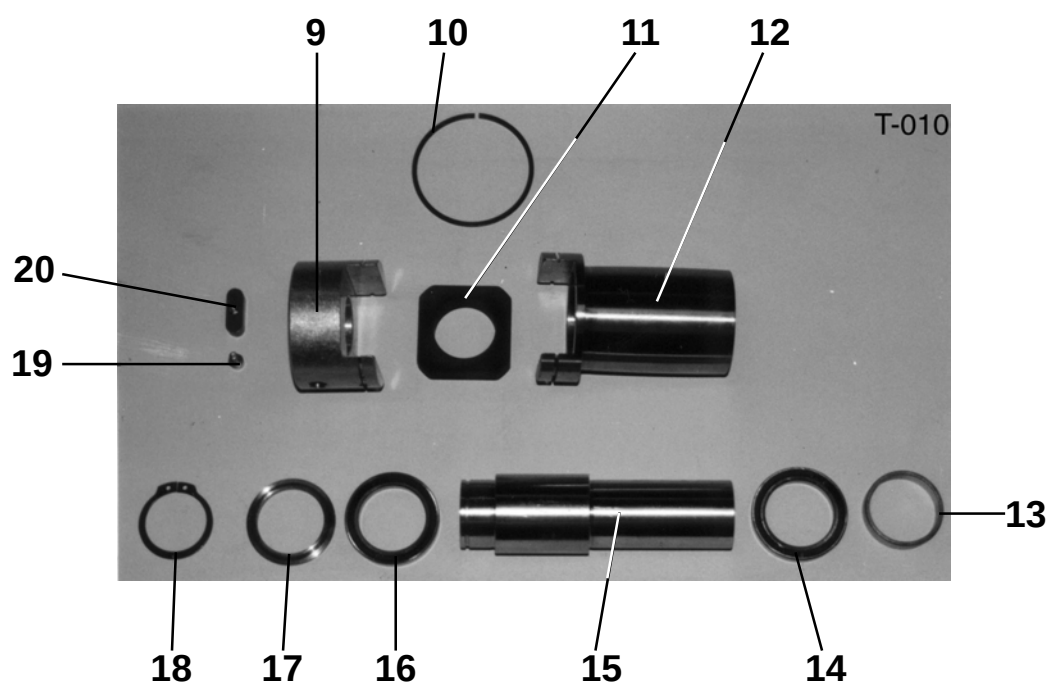
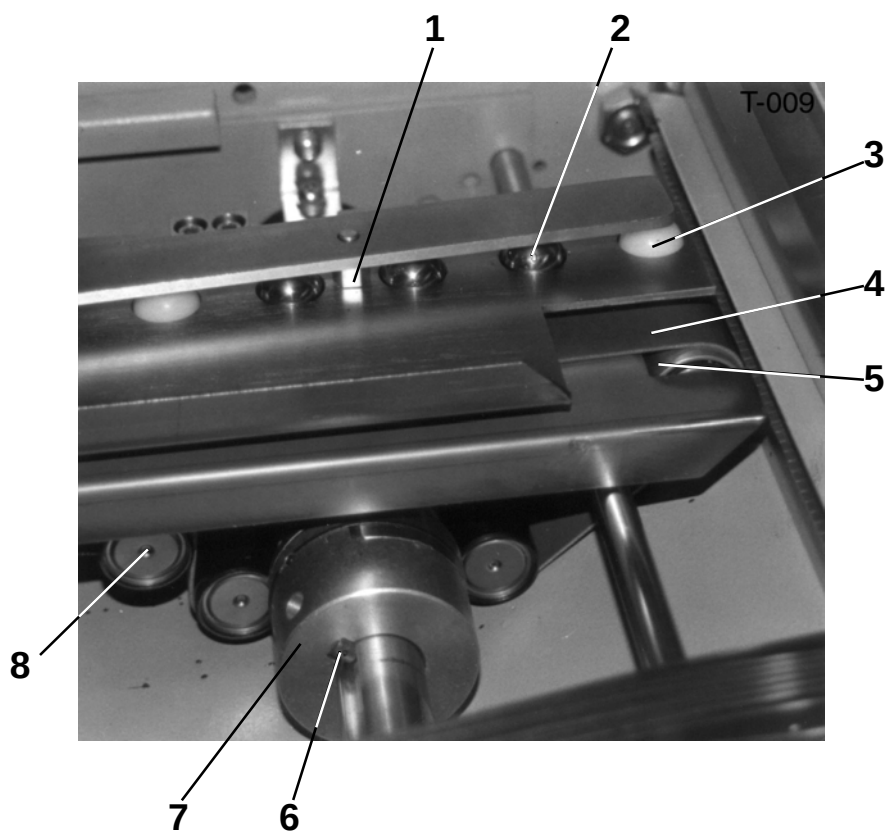
|    |                                         |              |                     |
|----|-----------------------------------------|--------------|---------------------|
| 01 | pin                                     | 5.0.3425.010 |                     |
| 02 | adjustment piece                        | 4.0.3644.060 |                     |
| 03 | circlips                                | 0094201.5    | (8 DIN6799)         |
| 04 | knurled screw                           | 00095851     | (M8x20 GN421)       |
| 05 | clamping piece                          | 35.2444.01   |                     |
| 06 | knurled nut                             | 00095893     | (M10 GN420)         |
| 07 | holder                                  | 35.2415.01   |                     |
| 08 | handle                                  | 00100578     | (18-M8x16 GN 100GR) |
| 09 | clamping piece                          | 35.2444.00   |                     |
| 10 | spring                                  | 0102803      | (D180 - P)          |
| 11 | holder left cmp                         | 35.2400.11   |                     |
| 12 | sheetstop leftside                      | 21.2462.14   |                     |
| 13 | nut                                     | 0090045.5    | (M5 DIN934)         |
| 14 | smoother                                | 21.2485.00   |                     |
| 15 | holder                                  | 17.3485.04   |                     |
| 16 | cylinder screw                          | 0088658.5    | (M5x12 DIN912)      |
| 17 | holder                                  | 2.0.2414.010 |                     |
| 18 | knurled screw                           | 0087858.5    | (M5x16 DIN653)      |
| 19 | guard                                   | 35.2162.11   |                     |
| 20 | guard                                   | 35.2162.17   |                     |
| 21 | guard                                   | 35.2162.05   |                     |
| 22 | guard                                   | 35.2162.09   |                     |
| 23 | guard                                   | 35.2164.07   |                     |
| 24 | guard                                   | 35.2164.08   |                     |
|    | pos. 1-5<br>smoother cpl.               | 35.2400.17   |                     |
|    | pos. 6-12<br>side stop cpl.             | 21.2400.19   |                     |
|    | pos. 13-18<br>sheet stop left side cpl. | 21.2400.00   |                     |



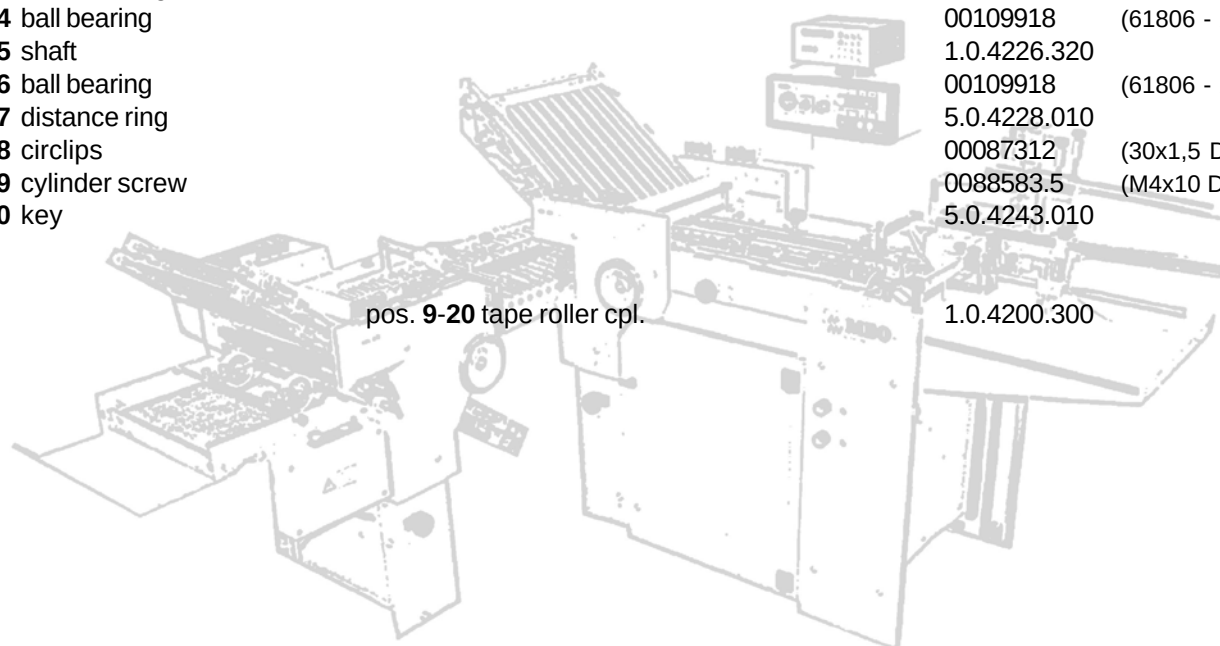




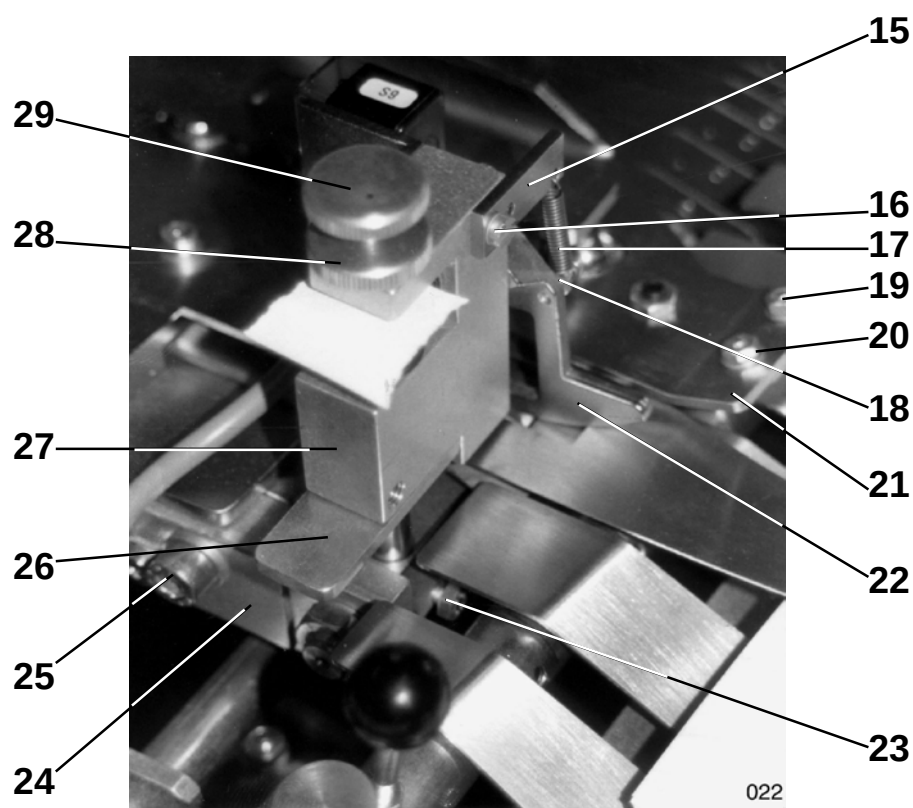
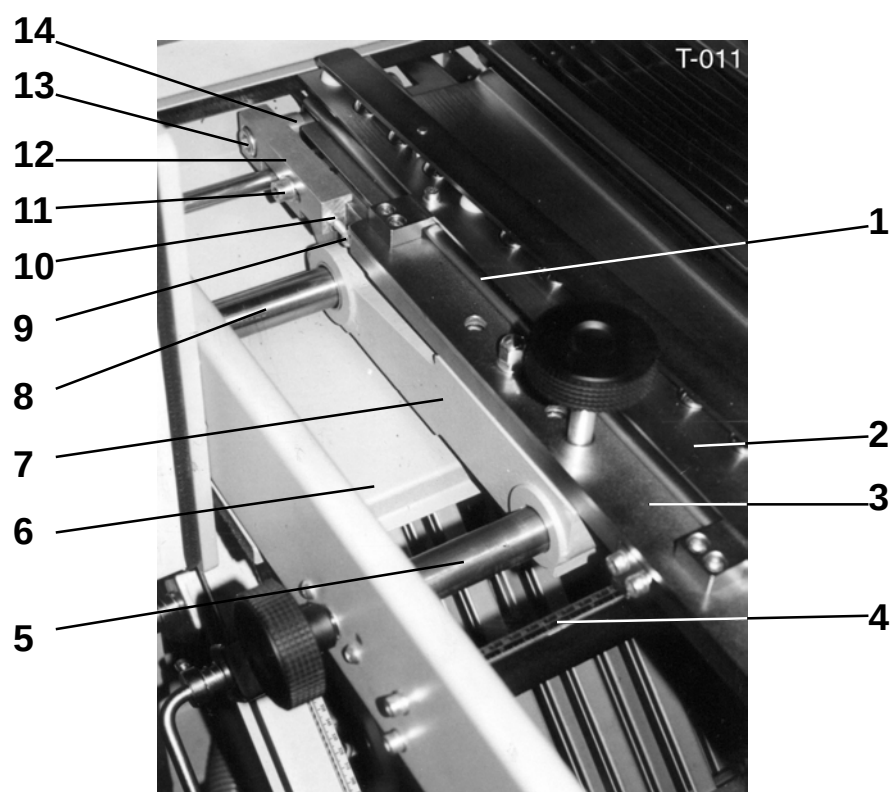
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|----|------------------|--------------|-----------------|
| 01 | lamella cpl.     | 35.4400.01   |                 |
| 02 | adjustment screw | 10.4200.02   |                 |
| 03 | flat belt        | 00105890     | (20x2280 NE-21) |
| 04 | smoother         | 21.4253.02   |                 |
| 05 | tape roller      | 00111781     | (F56.202)       |
| 06 | bar              | 21.4141.01   |                 |
| 07 | side guide       | 21.4263.01   |                 |
| 08 | plastic ball     | 00110288     | (D20)           |
| 09 | steel ball       | 00110262     | (D20)           |
| 10 | ball bar         | 21.4263.00   |                 |
| 11 | holder           | 1.0.4244.330 |                 |
| 12 | cylinder screw   | 0088641.5    | (M5x10 DIN912)  |
| 13 | nut              | 0090084.5    | (M8 DIN917)     |
| 14 | indicator        | 0087062      | (8,4 DIN463)    |
| 15 | nut              | 0094094.5    | (M8 DIN6331)    |
| 16 | excenter grip    | 1.0.4229.300 |                 |
| 17 | knurled grip     | 00100266     | (GN534-40-M8SW) |
| 18 | circlips         | 0094219.5    | (9 DIN6799)     |
| 19 | knurled grip     | 35.4230.01   |                 |
| 20 | nut              | 0086850.5    | (BM6 DIN439)    |
| 21 | spring           | 50 480 020   |                 |
| 22 | cylinder screw   | 0088815.5    | (M6x18 DIN912)  |
| 23 | adjustment screw | 10.4200.02   |                 |
| 24 | cover strip      | 35.4241.05   |                 |
| 25 | infeed plate     | 21.5163.00   |                 |
| 26 | pin              | 0092833.5    | (M8x28 DIN1470) |
| 27 | hexagon screw    | 0090399.5    | (M6x35 DIN933)  |
| 28 | cylinder screw   | 0088989.5    | (M8x16 DIN912)  |
| 29 | holder           | 35.5244.05   |                 |
| 30 | tape roller      | 00111781     | (F56.202)       |
| 31 | pulley           | 15.5232.07   |                 |
| 32 | screw            | 0089706.5    | (M8x6 DIN913)   |
| 33 | coupling         | 01.5200.15   |                 |
| 34 | guard            | 21.4161.02   |                 |
| 35 | bar              | 21.4121.01   |                 |
| 36 | bush             | 1.0.4126.010 |                 |
| 37 | cylinder screw   | 0088641.5    | (M5x10 DIN912)  |
| 38 | infeed plate     | 21.5163.01   |                 |
| 39 | nut              | 0090910.5    | (M12 DIN 934)   |
| 40 | distance         | 10.5128.00   |                 |
| 41 | distance         | 10.5128.01   |                 |



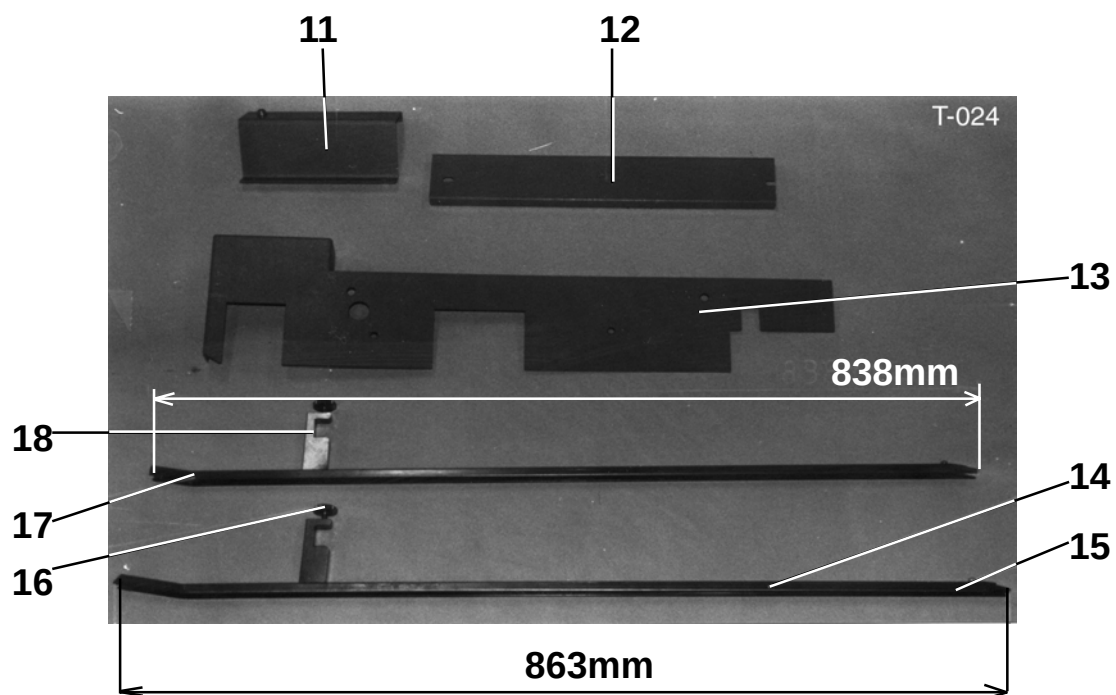
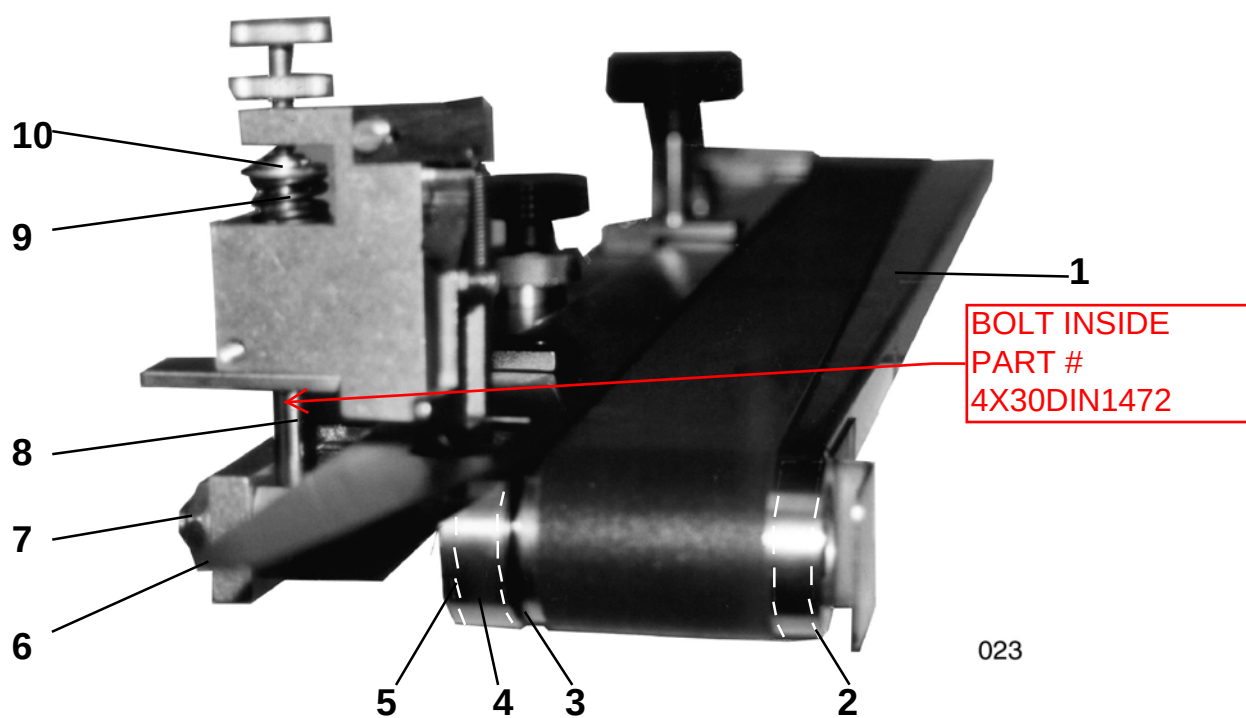
|                   |              |                 |
|-------------------|--------------|-----------------|
| 01 bolt           | 10 340 070   |                 |
| 02 steel ball     | 00110262     | (D20)           |
| 03 plastic ball   | 00110288     | (D20)           |
| 04 tape           | 00106924     | (50x2100)       |
| 05 tape roller    | 1.0.4232.031 |                 |
| tape roller cpl.  | 00111773     | (F31643)        |
| 06 key            | 5.0.4243.010 |                 |
| 07 coupling part  | 5.0.4227.011 |                 |
| 08 bearing part   | 00111773     | (F31643)        |
| 09 coupling part  | 5.0.4227.011 |                 |
| 10 circlips       | 00101402     | (SW55)          |
| 11 coupling part  | 5.0.4244.011 |                 |
| 12 tape roller    | 1.0.4232.340 |                 |
| 13 distance ring  | 1.0.4228.020 |                 |
| 14 ball bearing   | 00109918     | (61806 - 2RZ)   |
| 15 shaft          | 1.0.4226.320 |                 |
| 16 ball bearing   | 00109918     | (61806 - 2RZ)   |
| 17 distance ring  | 5.0.4228.010 |                 |
| 18 circlips       | 00087312     | (30x1,5 DIN471) |
| 19 cylinder screw | 0088583.5    | (M4x10 DIN912)  |
| 20 key            | 5.0.4243.010 |                 |



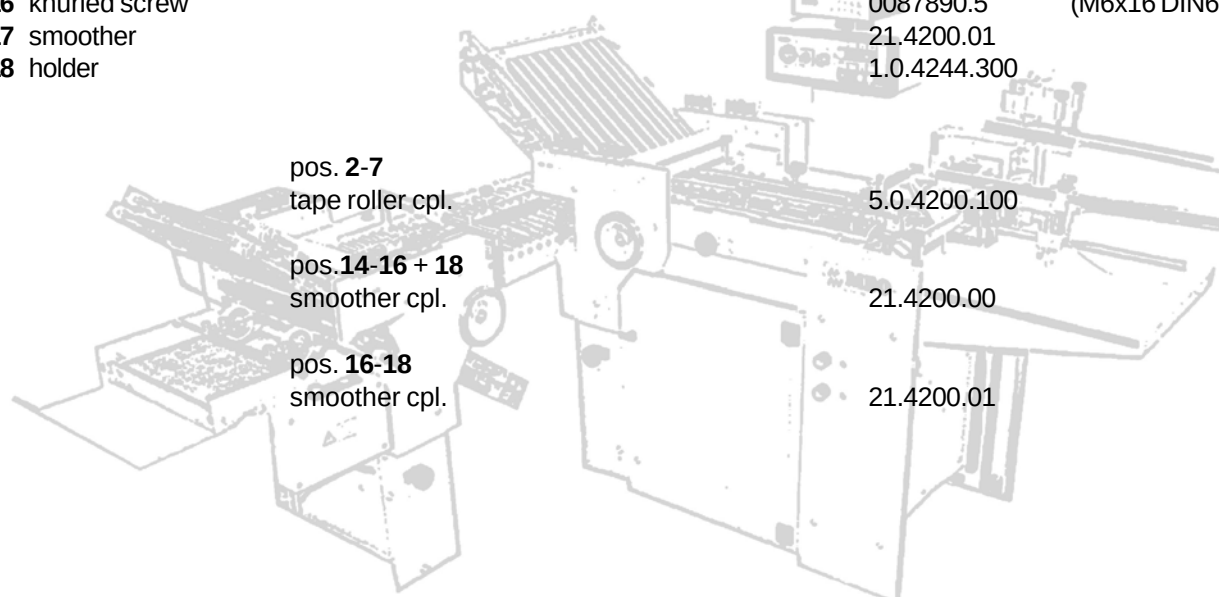
1.0.4200.300



|                                                     |                 |              |                 |
|-----------------------------------------------------|-----------------|--------------|-----------------|
| 01                                                  | guide bar       | 21.4263.00   |                 |
| 02                                                  | ball bar        | 21.4262.00   |                 |
| 03                                                  | bar             | 21.4241.00   |                 |
| 04                                                  | scale           | 21.4173.00   |                 |
| 05                                                  | bar             | 21.4121.00   |                 |
| 06                                                  | guard           | 21.4161.02   |                 |
| 07                                                  | adjustment part | 1.0.4211.330 |                 |
| 08                                                  | handwheel shaft | 21.5221.00   |                 |
| 09                                                  | hexagon screw   | 0090399.5    | (M6x35 DIN933)  |
| 10                                                  | nut             | 0090852.5    | (M6 DIN934)     |
| 11                                                  | cylinder screw  | 0089003.5    | (M8x25 DIN912)  |
| 12                                                  | holder          | 35.4244.03   |                 |
| 13                                                  | cylinder screw  | 0089300.5    | (M12x40 DIN912) |
| 14                                                  | distance        | 60 290 041   |                 |
| 15                                                  | holder          | 10 490 150   |                 |
| 16                                                  | cylinder screw  | 0085795.5    | (M4x10 DIN84)   |
| 17                                                  | spring          | 20 480 181   |                 |
| 18                                                  | cylinder screw  | 0085670.5    | (M3x12 DIN84)   |
| 19                                                  | screw           | 0095240.5    | (M4x8 DIN7991)  |
| 20                                                  | nut             | 0090837.5    | (M4 DIN934)     |
| 21                                                  | infeed plate    | 35.4262.06   |                 |
| 22                                                  | disc            | 10 300 042   |                 |
| 23                                                  | hexagon screw   | 0090233.5    | (M5x10 DIN933)  |
| 24                                                  | holder          | 1.0.4244.370 |                 |
| 25                                                  | cylinder screw  | 0089003.5    | (M8x25 DIN912)  |
| 26                                                  | lever           | 2.0.4543.011 |                 |
| 27                                                  | bearing block   | 1.0.4544.300 |                 |
| 28                                                  | knurled nut     | 0087148.5    | (M6 DIN467)     |
| 29                                                  | knurled screw   | 0087916.5    | (M6x25 DIN653)  |
| pos.15-18 + 22 + 26-29<br>double sheet control cpl. |                 | 1.0.4500.300 |                 |



|    |                |              |                   |
|----|----------------|--------------|-------------------|
| 01 | guide bar      | 21.4263.00   |                   |
| 02 | ball bearing   | 00109637     | (6001 DIN625)     |
| 03 | disc spring    | 5.0.4283.010 |                   |
| 04 | roller         | 5.0.4231.010 |                   |
| 05 | ball bearing   | 00109686     | (6003 -2Z DIN625) |
| 06 | nut            | 0090910.5    | (M12 DIN934)      |
| 07 | bolt           | 5.0.4225.011 |                   |
| 08 | bolt           | 2.0.4525.010 |                   |
| 09 | spring         | 20 480 150   |                   |
| 10 | washer         | 0086132.5    | (10,5 DIN125)     |
| 11 | guard          | 21.4161.01   |                   |
| 12 | guard          | 21.4161.00   |                   |
| 13 | guard          | 21.4161.03   |                   |
| 14 | smoother       | 35.4253.05   |                   |
| 15 | cylinder screw | 0088567.5    | (M4x6 DIN912)     |
| 16 | knurled screw  | 0087890.5    | (M6x16 DIN653)    |
| 17 | smoother       | 21.4200.01   |                   |
| 18 | holder         | 1.0.4244.300 |                   |







# **B21-C**

## **Continuous feeder**

### **SPARE PARTS LIST**

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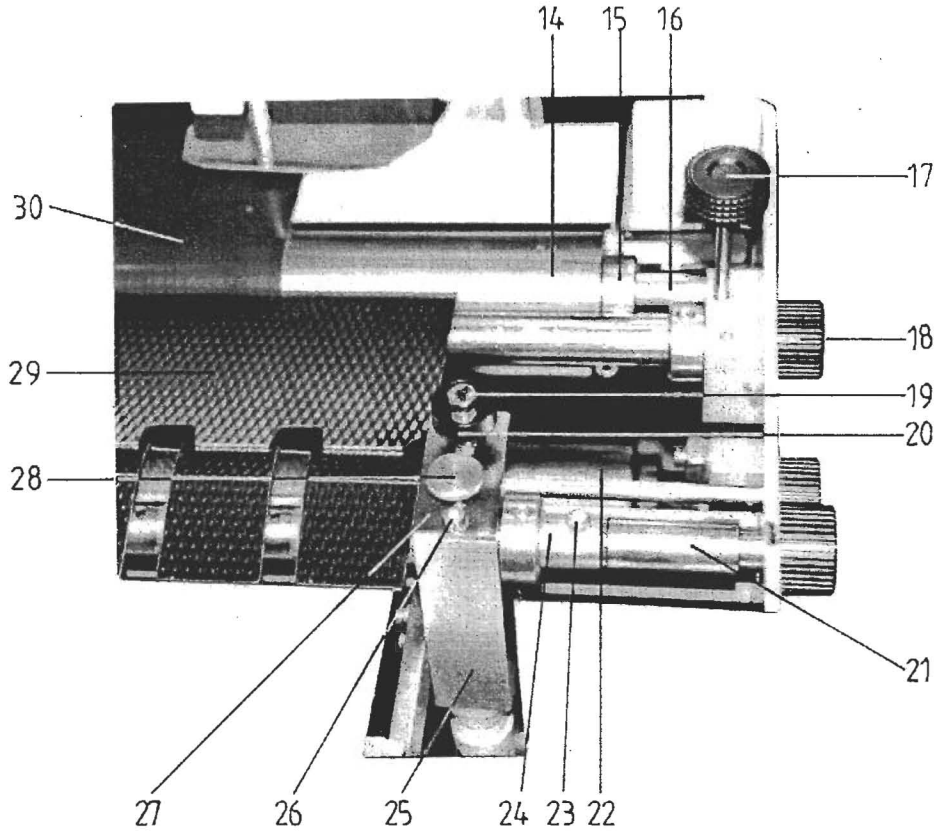
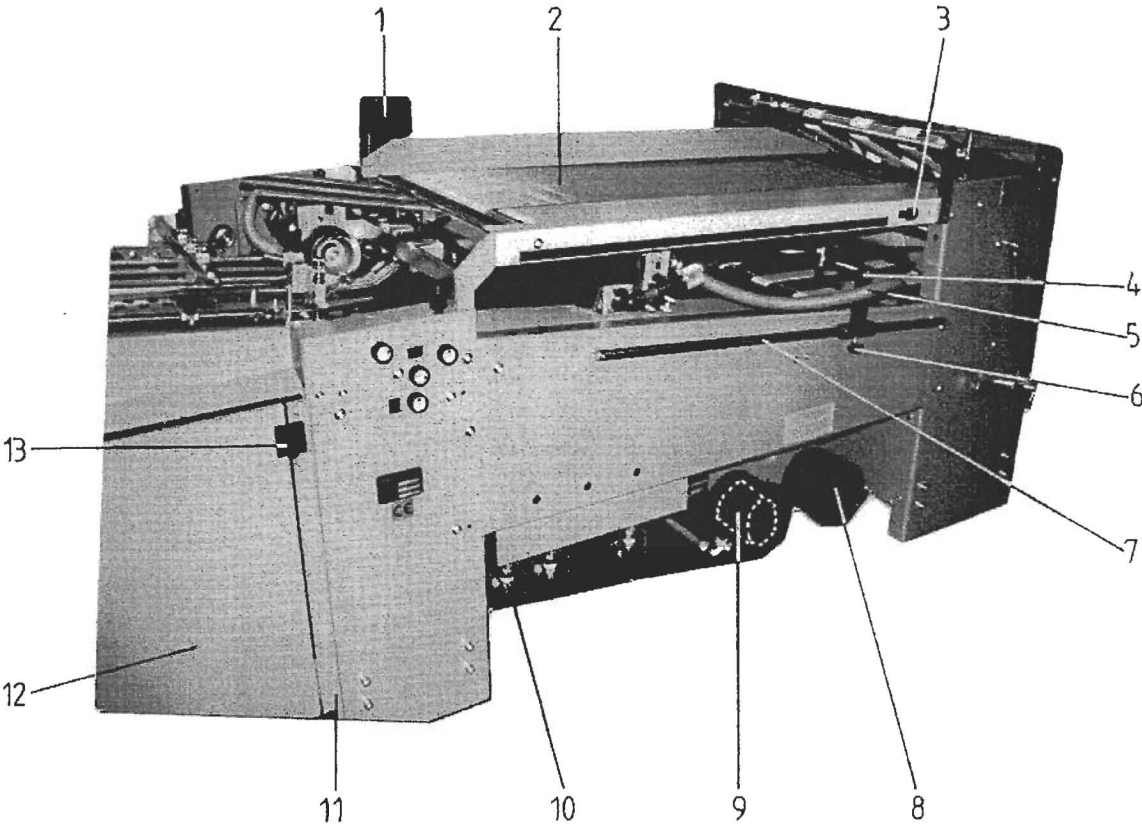


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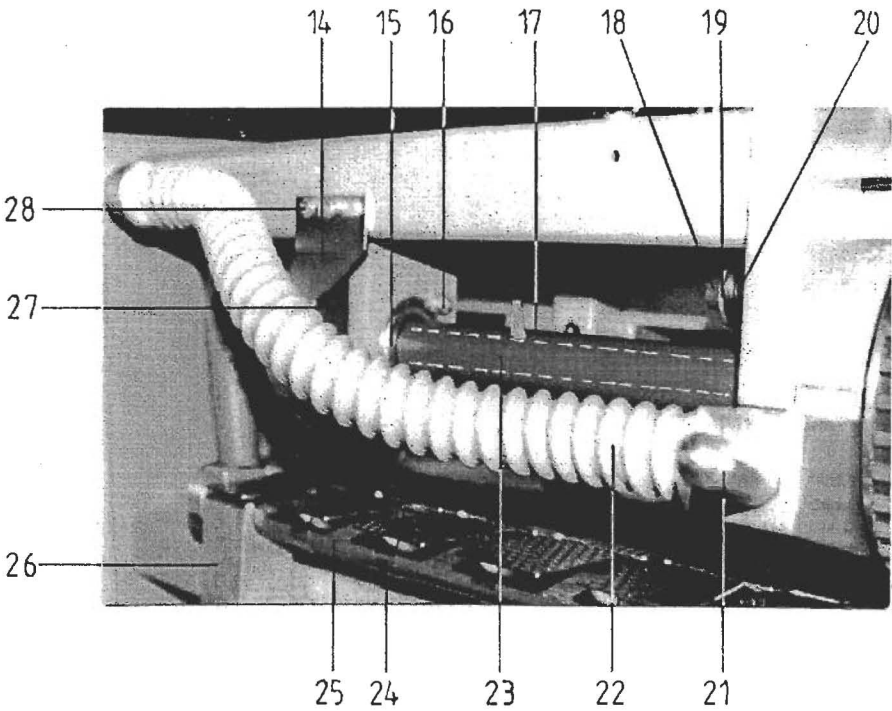
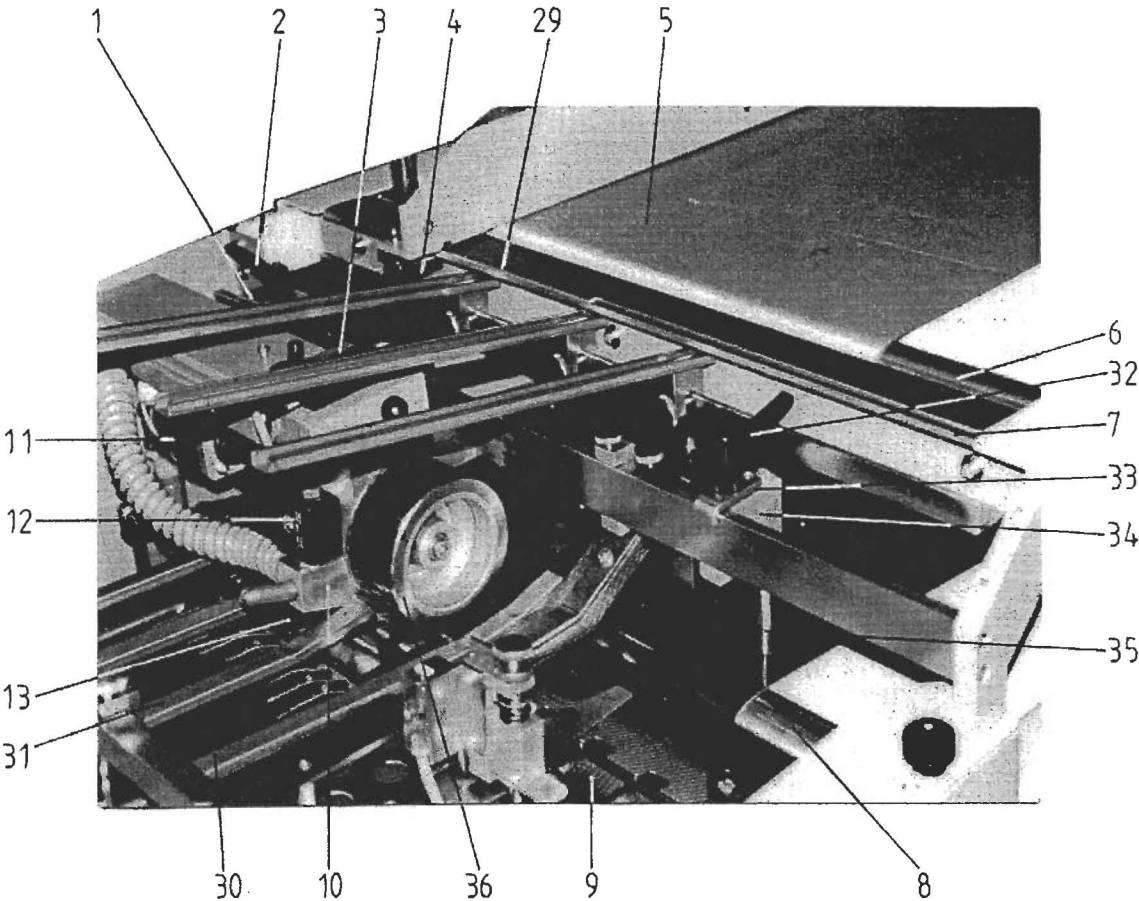
|    |                   |                               |                        |         |        |
|----|-------------------|-------------------------------|------------------------|---------|--------|
| 01 | Rundstapelanleger | continuous feeder             | margeur rotary         | EL 2130 | 4 - 21 |
| 02 | Schrägbandtisch   | accordion type register table | table de rectification | EL 2140 | 21 -29 |

These spare parts catalogues show you all important parts of the machine, delivery and feeder.  
The numeration of the individual parts correspond to our fabrication numbers.  
When ordering parts please always indicate the number, this enables us to handle your order faultless and without any delay.

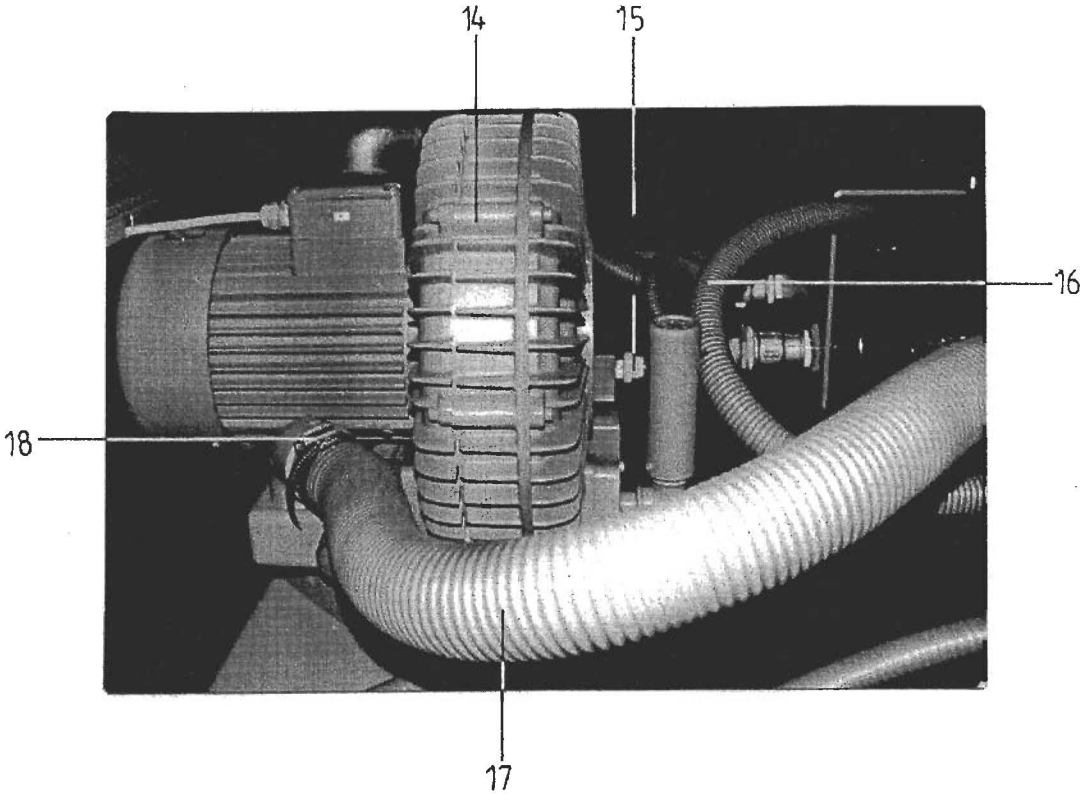
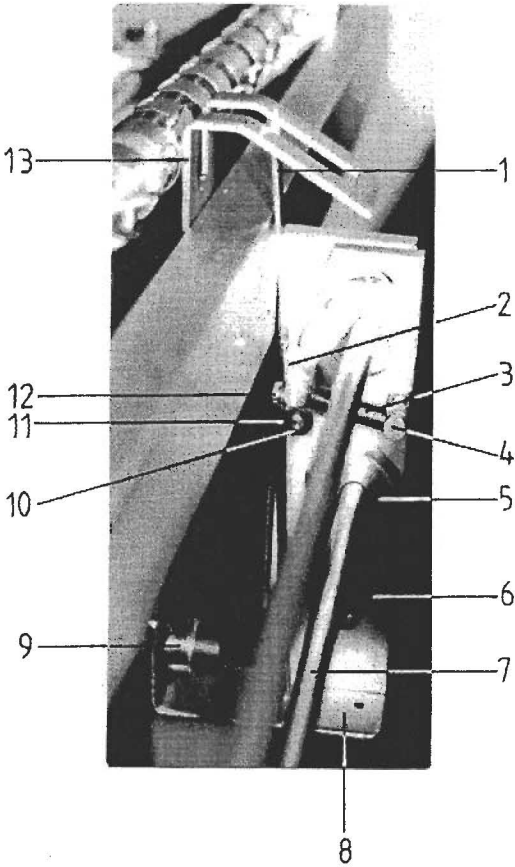
It is also very important to indicate the type and serial number of the machine for which the spare parts are required.



|   |                                        |                       |                  |
|---|----------------------------------------|-----------------------|------------------|
| 1 | handle                                 | 00100641              | (GN500-80-M10)   |
| 2 | tape                                   | 00107085              | (450 x 3210)     |
| 3 | push bottom with push<br>bottom socket | 00127100/<br>00127027 |                  |
| 4 | adj. part                              | 1.0.3212.011          |                  |
| 5 | hose                                   | 00105026              | EVK 21 (2300mm)  |
| 6 | knurled screw                          | 00095851              | (GN421-M8-20)    |
| 7 | bar                                    | 15.3400.51            |                  |
| 8 | filter kit cpl.                        | 0099990               | (F110)           |
| 9 | airfilter                              | 0100013               | (C1337)          |
| 0 | air chocke                             | 00085274              | (Typ 33 3/4")    |
| 1 | holder                                 | 15.4160.00            |                  |
| 2 | door 4 buckle unit                     | 15.4161.08            |                  |
|   | door 6 buckle unit                     | 15.4161.09            |                  |
| 3 | hinge                                  | 00084462              | (BD 20 5T)       |
| 4 | tape roller                            | 15.3224.51            |                  |
| 5 | collar                                 | 0088344.5             | (DIN705 A20)     |
| 6 | shaft                                  | 15.3221.51            |                  |
| 7 | grip cpl.                              | 00100268              | (GN534-32-M6)    |
|   |                                        | 0091400.5             | (DIN939 M6 X 55) |
| 8 | regulating knob                        | 00100511              | (GN526-37-B6)    |
| 9 | hexagon screw                          | 0090431.5             | (M6 x 70 DIN933) |
| 0 | knurled nut                            | 00095877              | (GN420-M6)       |
| 1 | bolt                                   | 10.3725.02            |                  |
| 2 | shaft                                  | 15.3221.56            |                  |
| 3 | cylinder screw                         | 0088658.5             | (M5 x 12 DIN912) |
| 4 | blower tube                            | 15.3726.50            |                  |
| 5 | holder                                 | 06.3743.01            |                  |
| 6 | cylinder screw                         | 0088658.5             | (M5 x 12 DIN912) |
| 7 | holder                                 | 10.3744.03            |                  |
| 8 | knurled screw                          | 0087866.5             | (M5 x 20 DIN653) |
| 9 | infeed plate                           | 15.3763.50            |                  |
| 0 | tape                                   | 00107002              | (450 x 2330)     |



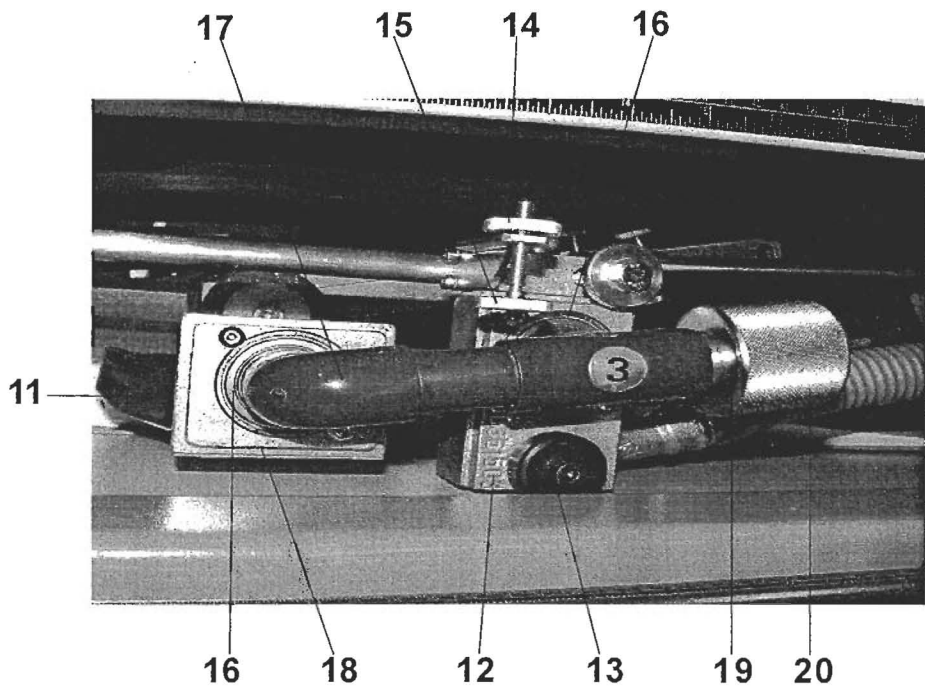
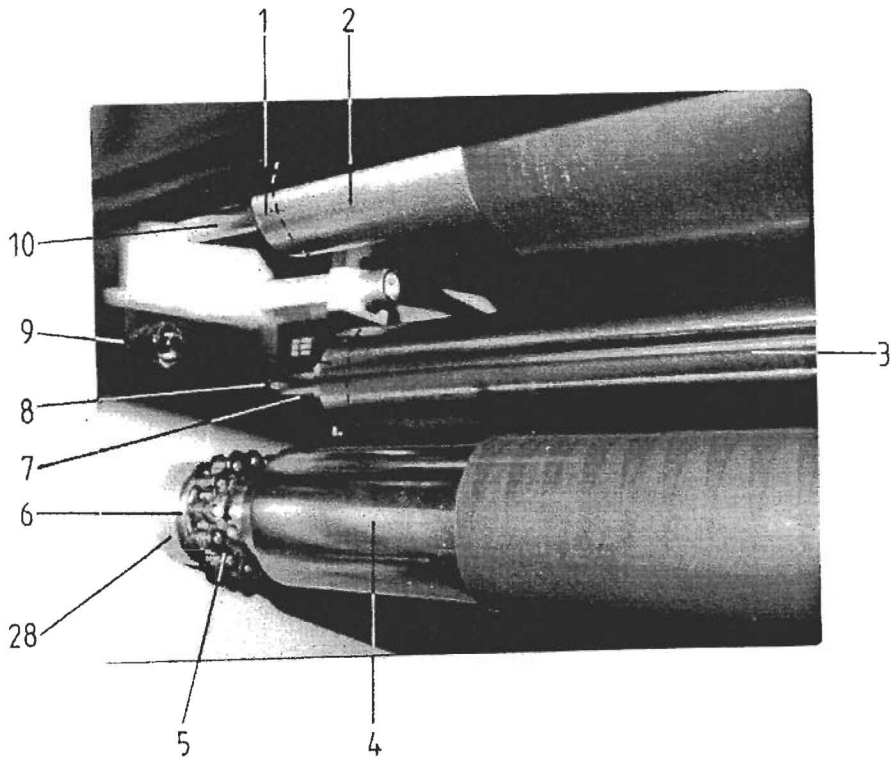
|    |                |              |                  |
|----|----------------|--------------|------------------|
| 01 | adj. part      | 1.0.2444.320 |                  |
| 02 | handle         | 00100646     | (GN500-63-M8x20) |
| 03 | photocell      | 00131474     |                  |
| 04 | clamp plate    | 10.3444.10   |                  |
| 05 | tape           | 00107085     | (450 x 3210)     |
| 06 | tape roller    | 15.3224.50   |                  |
| 07 | bar            | 15.3353.50   |                  |
| 08 | tape roller    | 15.3224.51   |                  |
| 09 | infeed plate   | 15.3763.51   |                  |
| 10 | housing        | 1.0.2215.320 |                  |
| 11 | disc           | 01.2276.00   | 33 Zähne         |
| 12 | solenoid valve | 00129817     | MV330            |
| 13 | infeed plate   | 15.3763.52   |                  |
| 14 | holder         | 15.1144.54   |                  |
| 15 | ballbearing    | 00109728     | (6004-2Z)        |
| 16 | cylinder screw | 0088682.5    | (M5 x 20 DIN912) |
| 17 | guard          | 15.2226.50   |                  |
| 18 | cylinder screw | 0089094.5    | ((DIN912 M8 x 60 |
| 19 | washer         | 0095679.5    | (B8,4 DIN9021)   |
| 20 | spring         | 00103028     | (D285)           |
| 21 | handle         | 1.0.2225.010 |                  |
| 22 | hose           | 0104990      | D20              |
| 23 | shaft          | 15.3221.59   |                  |
| 24 | clip           | 1.0.2386.011 |                  |
| 25 | blower tube    | 15.3726.50   |                  |
| 26 | holder         | 06.3743.02   |                  |
| 27 | disc           | 01.2276.00   |                  |
| 28 | cylinder screw | 0088633.5    | (M5 x 8 DIN912)  |
| 29 | scale          | 5.0.5673.010 |                  |
| 30 | smoother cpl.  | 15.4200.05   |                  |
| 31 | smoother cpl.  | 15.4200.03   |                  |
| 32 | handle         | 00100586     | (GN100-18M8-2    |
| 33 | clamp          | 4.0.3644.070 |                  |
| 34 | adj. part      | 4.0.3644.060 |                  |
| 35 | pin            | 10.3425.09   |                  |
| 36 | suction wheel  | 10.2200.351  |                  |
|    | item. 32-35    |              |                  |
|    | side stop cpl. | 10.3400.31   |                  |





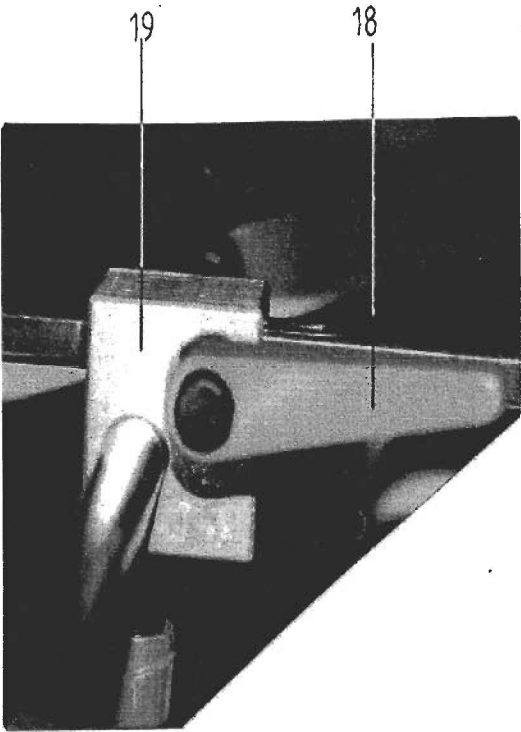
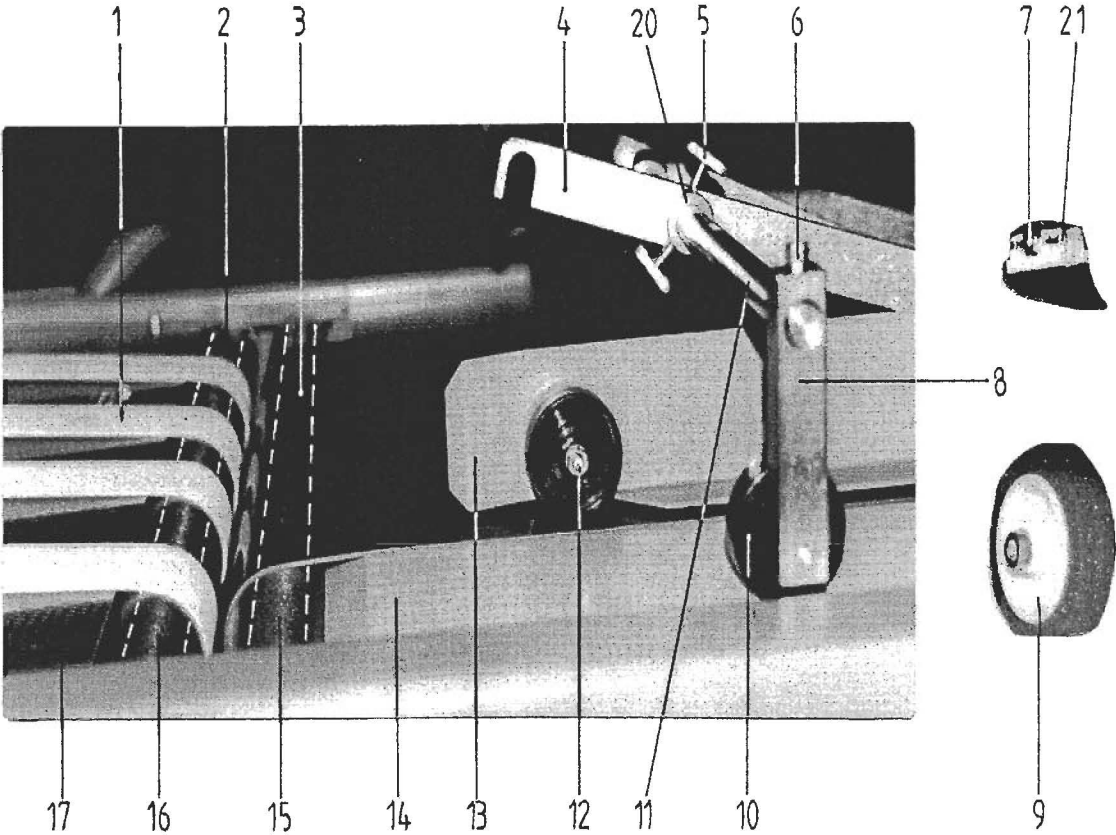
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|    |                  |              |                  |
|----|------------------|--------------|------------------|
| 01 | lever            | 10.3562.01   |                  |
| 02 | bearing block    | 1.0.3544.010 |                  |
| 03 | spring           | 00102582     | (Z024 A7)        |
| 04 | cylinder screw   | 0085886.5    | (M4 x 30 DIN84)  |
| 05 | excenter         | 1.0.3525.020 |                  |
| 06 | holder           | 1.0.3544.021 |                  |
| 07 | bar              | 15.3521.50   |                  |
| 08 | holder           | 10.3562.02   |                  |
| 09 | inductiv analoge | 00131507     |                  |
| 10 | circlips         | 0094169.5    | (S4 DIN6799)     |
| 11 | bolt             | 1.0.3525.010 |                  |
| 12 | cylinder screw   | 0085761.5    | M4 x 6 DIN84)    |
| 13 | sheet            | 10.3562.10   |                  |
| 14 | air pump         | 0104357      | SKK33403-23-50Hz |
|    | air pump         | 0104358      | SKK33403-24-60Hz |
| 15 | hose connection  | 00084939     | (R1/2"x3/4")     |
| 16 | hose             | 00105026     | (EVK21 2300mm)   |
| 17 | hose             | 00105028     | (EVK42 750mm)    |
| 18 | hose clamp       | 0105075      |                  |

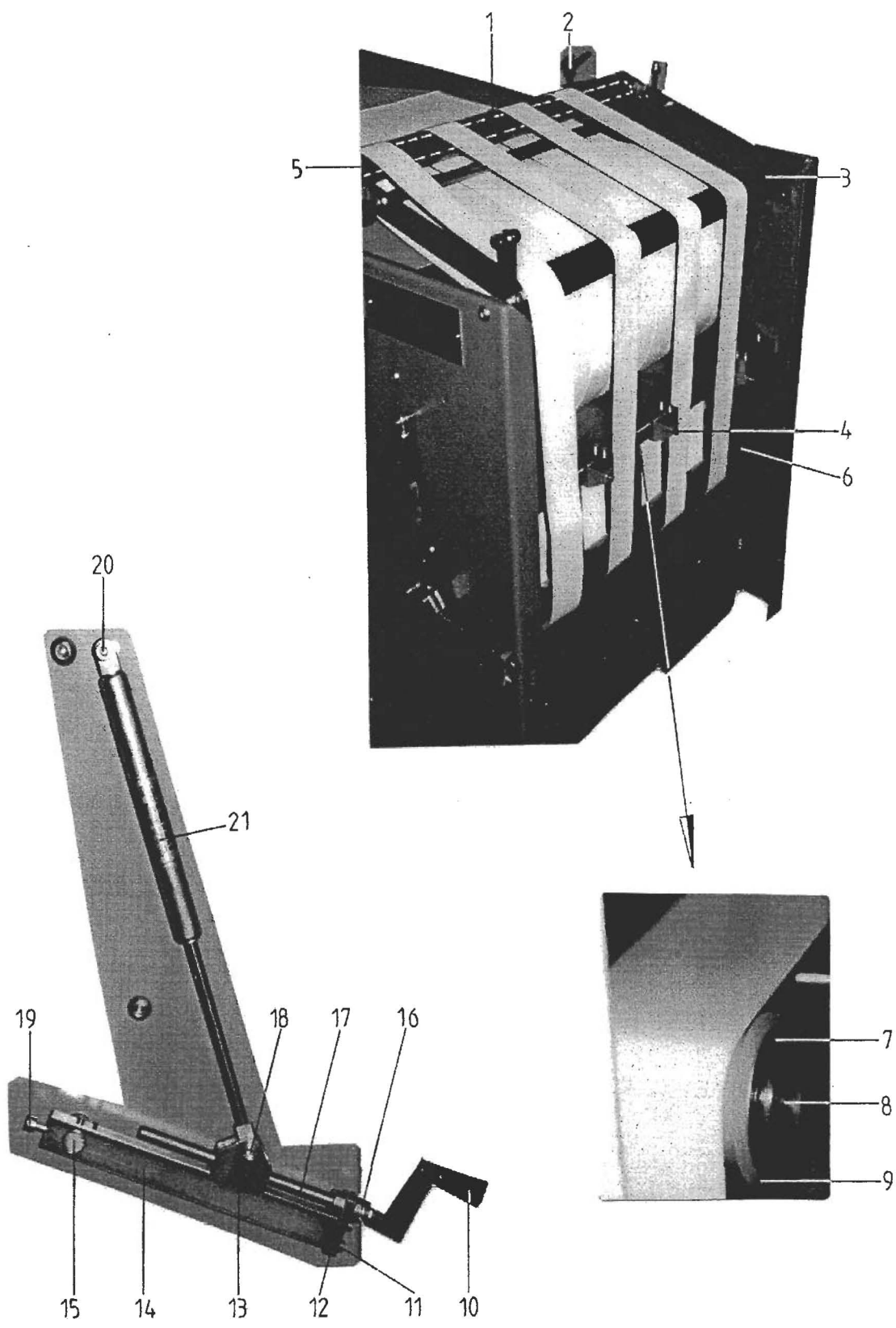


|    |                |              |                 |
|----|----------------|--------------|-----------------|
| 1  | ball bearing   | 00109728     | (6004-2Z)       |
| 2  | tape roller    | 15.3224.51   |                 |
| 3  | tape roller    | 15.3224.50   |                 |
| 4  | shaft          | 15.3221.56   |                 |
| 5  | sprocket       | 08.3235.00   |                 |
| 6  | ball bearing   | 0010928      | (6004-2Z)       |
| 7  | shaft          | 15.3221.54   |                 |
| 8  | cylinder screw | 0089086.5    | (M8x55 DIN912)  |
| 9  | ball bearing   | 0010928      | (6004-2Z)       |
| 10 | shaft          | 15.3221.51   |                 |
| 11 | guide plate    | 5.0.3661.020 |                 |
| 12 | holder         | 17.3715.00   |                 |
| 13 | knurled nut    | 0087155.5    | (M12x8 DIN 467) |
| 14 | knurled screw  | 0087924.5    | (M6x30 DIN 653) |
| 15 | knurled nut    | 0087148.5    | (M6 DIN 467)    |
| 16 | ball bearing   | 00109736     | (6005-2Z)       |
| 17 | blower tube    | 5.0.3600.270 |                 |
| 18 | plate          | 5.0.3662.020 |                 |
| 19 | spring         | 00102798     | (D180)          |
| 20 | weight         | 10.3629.20   |                 |
| 28 | housing        | 30 320 010   |                 |

|       |                   |             |                |            |
|-------|-------------------|-------------|----------------|------------|
| 11-20 | Pendelbläser kpl. | blower cpl. | souffleur cpl. | 17.3700.14 |
|-------|-------------------|-------------|----------------|------------|

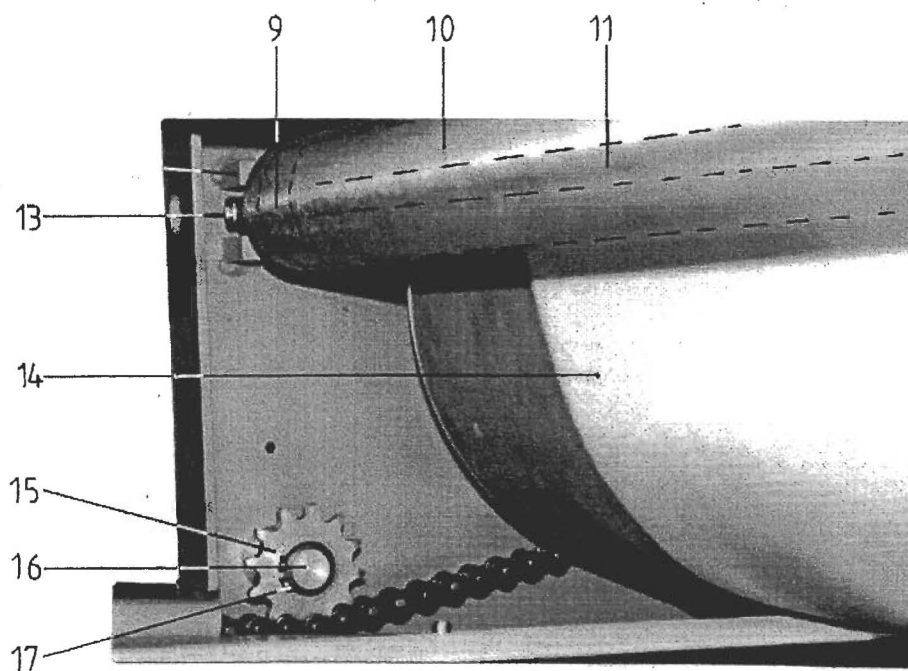
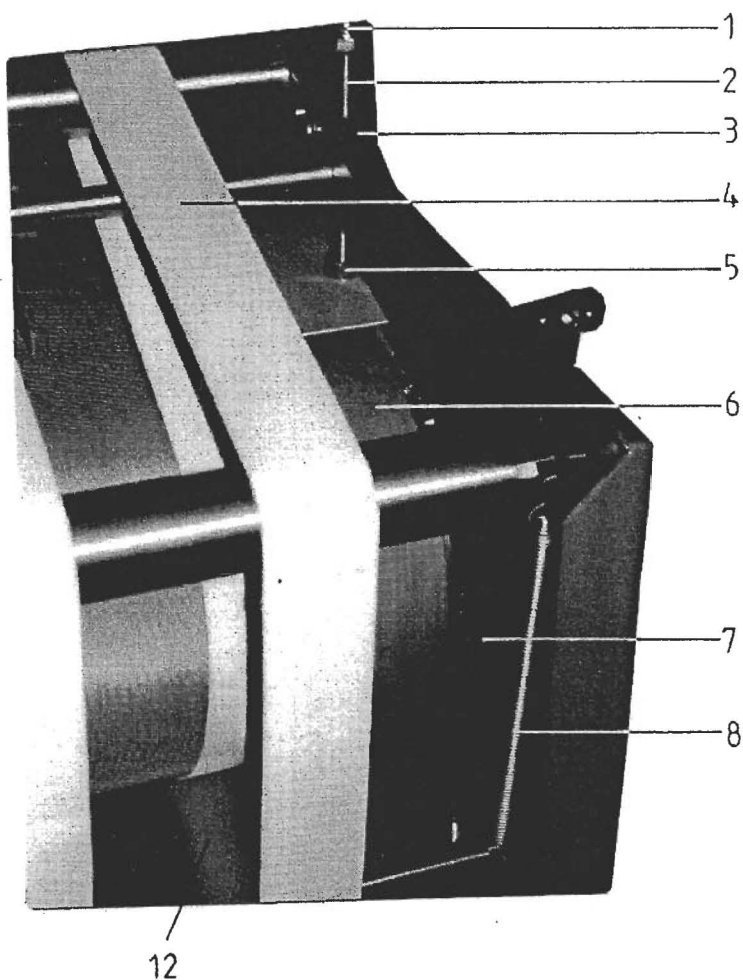


|                  |                |              |                  |
|------------------|----------------|--------------|------------------|
| 01               | transport tape | 00106978     | (60 x 3110)      |
| 02               | tape roller    | 15.3224.51   |                  |
| 03               | tape roller    | 15.3224.51   |                  |
| 04               | lever          | 15.3444.52   |                  |
| 05               | knurled screw  | 0087890.5    | (M6 x 16 DIN653) |
| 06               | cylinder screw | 0088781.5    | (M6 x 10 DIN912) |
| 07               | screw          | 0096016.5    | (M6 x 30 ULS)    |
| 08               | holder         | 15.3244.53   |                  |
| 09               | roller cpl.    | 15.3400.56   |                  |
| 10               | roller         | 00109504     | (ø 48mm)         |
| 11               | bar            | 10.3421.03   |                  |
| 12               | screw          | 0095463.5    | (M6 x 35 DIN799) |
| 13               | sheet stop     | 15.3464.50   |                  |
| 14               | plate          | 15.3263.51   |                  |
| 15               | shaft          | 15.3221.51   |                  |
| 16               | shaft          | 15.3221.58   |                  |
| 17               | plate          | 15.3263.50   |                  |
| 18               | handle         | 00100586     | (GN100-18 M8x2)  |
| 19               | holder         | 5.0.3644.010 |                  |
| 20               | collar         | 0088245.5    | (DIN705 A15)     |
| 21               | brush          | 3.0.6943.010 |                  |
| item. 2 + 16     |                |              |                  |
| tape roller cpl. |                | 15.3200.52   |                  |



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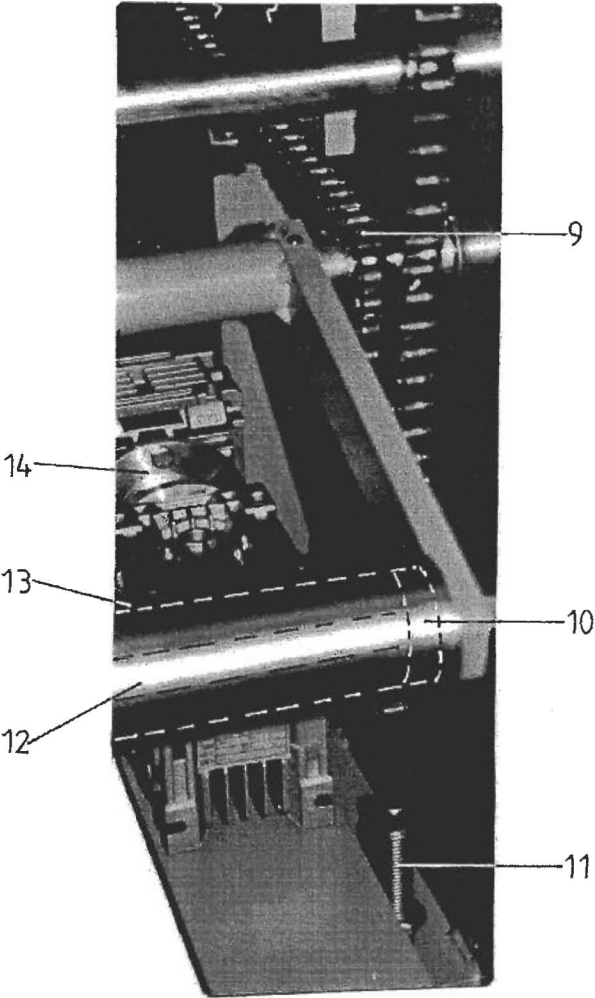
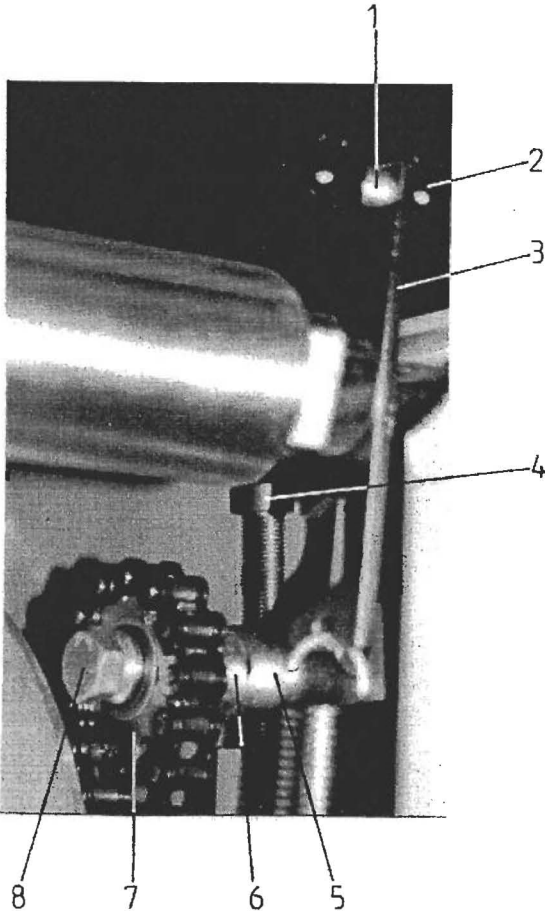
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|----|----------------|--------------|------------------|
| 01 | shaft          | 15.3221.52   |                  |
| 02 | handle         | 00100641     | (GN500 80-M1C)   |
| 03 | tape roller    | 15.3224.50   |                  |
| 04 | smoother cpl.  | 15.3200.24   |                  |
| 05 | tape roller    | 15.3224.50   |                  |
| 06 | tape roller    | 15.3224.50   |                  |
| 07 | circlips       | 00087312     | (30 x 1,5 DIN47) |
| 08 | shaft          | 10.3221.27   |                  |
| 09 | tape roller    | 10.3232.01   |                  |
| 10 | handle         | 00111839     | (GN570-64V8)     |
| 11 | cylinder screw | 0088823.5    | (M6 x 20 DIN91)  |
| 12 | holder         | 1.0.3343.040 |                  |
| 13 | adj. part      | 1.0.3344.041 |                  |
| 14 | lever          | 1.0.3341.320 |                  |
| 15 | shaft          | 15.3221.57   |                  |
| 16 | collar         | 0088195.5    | (DIN705 A10)     |
| 17 | threaded bar   | 1.0.3321.060 |                  |
| 18 | cylinder screw | 0088997.5    | (M8 x 20 DIN91)  |
| 19 | cylinder screw | 0089003.5    | (M8 x 25 DIN91)  |
| 20 | cylinder screw | 0089086.5    | (M8 x 55 DIN91)  |
| 21 | gas pressure   | 0100085      | (400/300)        |





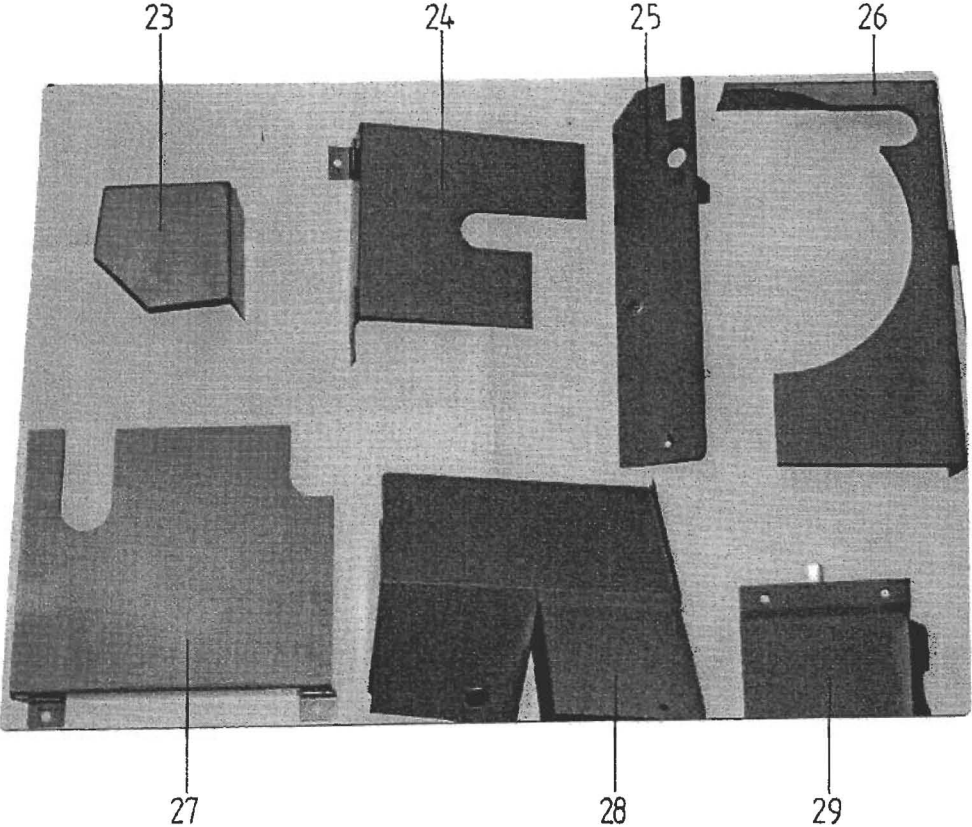
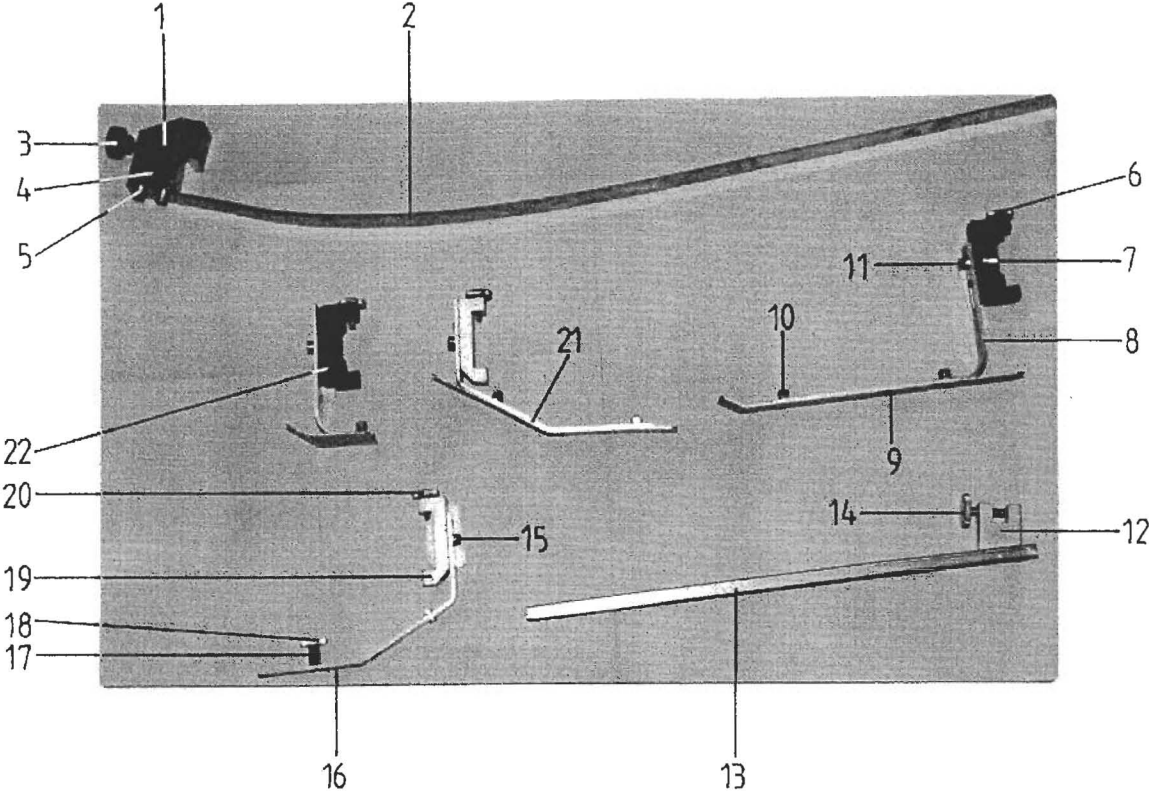
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|    |                  |              |                  |
|----|------------------|--------------|------------------|
| 01 | nut              | 0092171.5    | (M12 DIN986)     |
| 02 | adj. screw       | 10.3329.00   |                  |
| 03 | holder           | 5.0.3344.020 |                  |
| 04 | transport tape   | 00106978     | (60 x 3110)      |
| 05 | nut              | 0090910.5    | (M12 DIN934)     |
| 06 | tape roller cpl. | 15.3300.51   |                  |
| 07 | chain            | 1/2" x 5/16" | 308 Glieder      |
| 08 | spring           | 15.3282.51   |                  |
| 09 | ball bearing     | 00109728     | (6004-2Z)        |
| 10 | tape roller      | 15.3224.50   |                  |
| 11 | shaft            | 15.3221.54   |                  |
| 12 | plate            | 15.3263.50   |                  |
| 13 | cylinder screw   | 0089086.5    | (M8 x 55 DIN913) |
| 14 | tape             | 00107085     | (450 x 3210)     |
| 15 | sprocket         | 20 260 080   |                  |
| 16 | bolt             | 01.3225.00   |                  |
| 17 | circlips         | 00087247     | (20x1,2 DIN471)  |



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|    |                |              |                  |
|----|----------------|--------------|------------------|
| 01 | disc           | 0086108.5    | (DIN125 ø5,3)    |
| 02 | ball knob      | 00086504     | (DIN319 KU20)    |
| 03 | holder         | 15.3244.54   |                  |
| 04 | cylinder screw | 0089078.5    | (M8 x 50 DIN912) |
| 05 | tension lever  | 15.3244.51   |                  |
| 06 | bolt           | 5.0.3225.020 |                  |
| 07 | sprocket       | 20 260 080   |                  |
| 08 | hexagon screw  | 0090555.5    | (M8 x 50 DIN933) |
| 09 | chain          | 1/2" x 5/16" | 308 Glieder      |
| 10 | ball bearing   | 0010928      | (6004-2Z)        |
| 11 | adj. screw     | 15.3129.00   |                  |
| 12 | shaft          | 15.3221.52   |                  |
| 13 | tape roller    | 15.3224.50   |                  |
| 14 | motor          | 00104036     |                  |



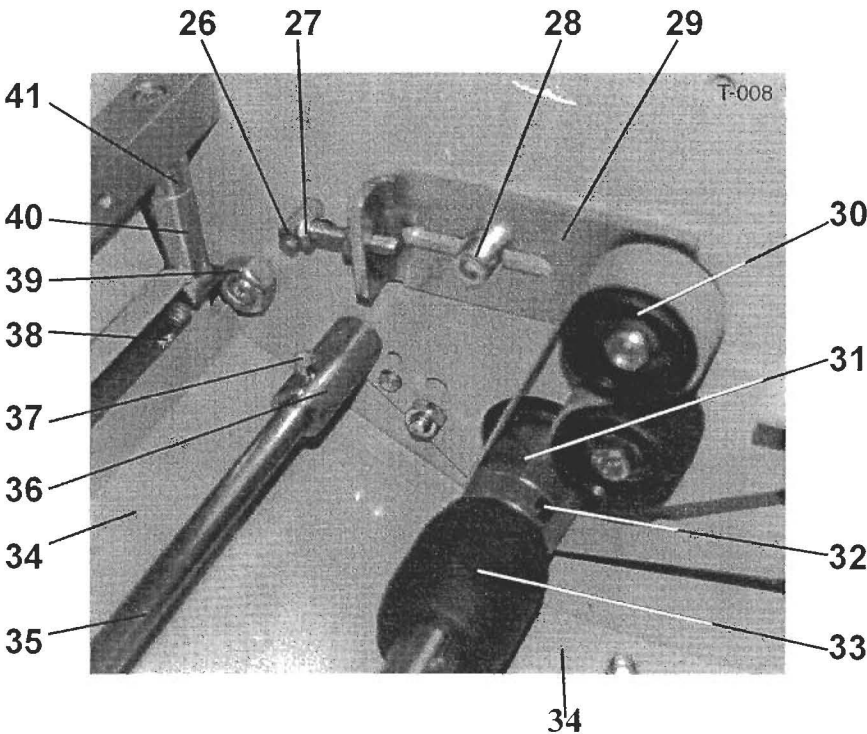
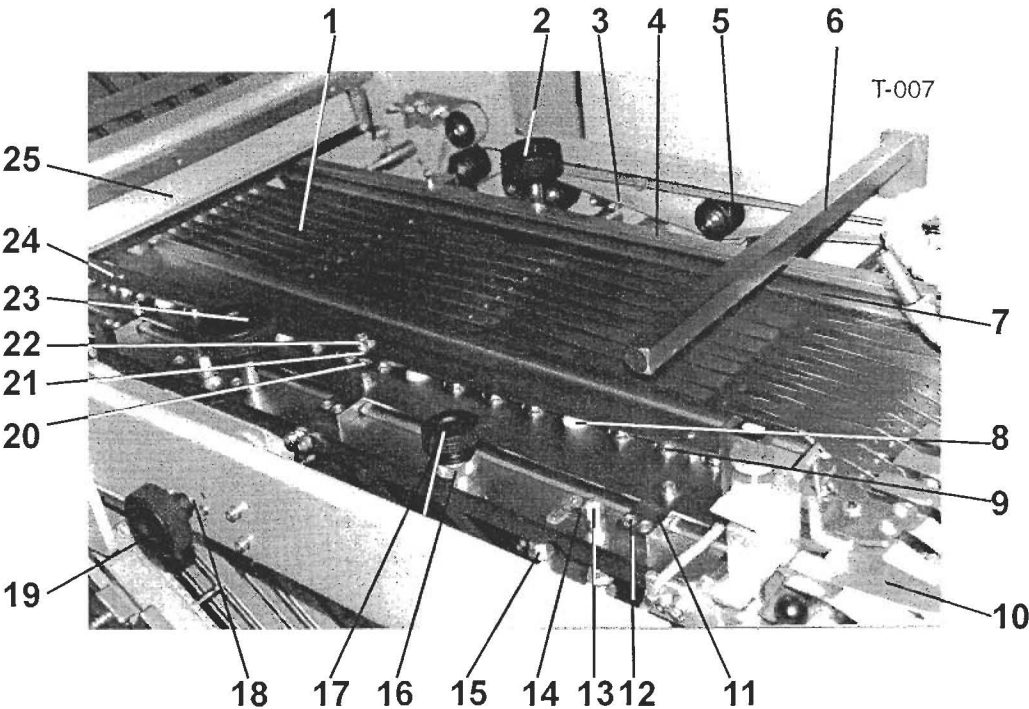
|    |                |              |                  |
|----|----------------|--------------|------------------|
| 01 | holder         | 10.3244.23   |                  |
| 02 | tape           | 15.3202.50   |                  |
| 03 | knurled nut    | 00095877     | (GN420 M6)       |
| 04 | distance       | 15.3244.55   |                  |
| 05 | cylinder screw | 0088864.5    | (DIN912 M6 x 35; |
| 06 | knurled screw  | 0087858.5    | (M5 x 16 DIN653; |
| 07 | holder         | 2.0.2414.010 |                  |
| 08 | smoother       | 35.2444.05   |                  |
| 09 | smoother       | 35.2462.01   |                  |
| 10 | nut            | 0090070.5    | (DIN917 M5)      |
| 11 | cylinder screw | 0088658.5    | (DIN912 M5 x 12) |
| 12 | holder         | 10.3644.01   |                  |
| 13 | rail           | 08.3653.00   |                  |
| 14 | knurled screw  | 0087890.5    | (M6 x 16 DIN653) |
| 15 | cylinder screw | 0088658.5    |                  |
| 16 | smoother       | 15.3485.52   |                  |
| 17 | spring         | 00102772     | (D165 C)         |
| 18 | knurled screw  | 0087858.5    | DIN653 M5 x 16)  |
| 19 | holder         | 15.3444.51   |                  |
| 20 | knurled screw  | 0087858.5    |                  |
| 21 | smoother cpl.  | 15.3400.53   |                  |
| 22 | smoother cpl.  | 10.2400.15   |                  |
| 23 | guard          | 15.3262.50   |                  |
| 24 | guard          | 15.3161.53   |                  |
| 25 | guard          | 15.3164.55   |                  |
| 26 | guard          | 15.3161.52   |                  |
| 27 | guard          | 15.3161.51   |                  |
| 28 | guard          | 15.3261.51   |                  |
| 29 | guard          | 15.3261.52   |                  |

item. 1-5  
smoother cpl. 15.3200.24

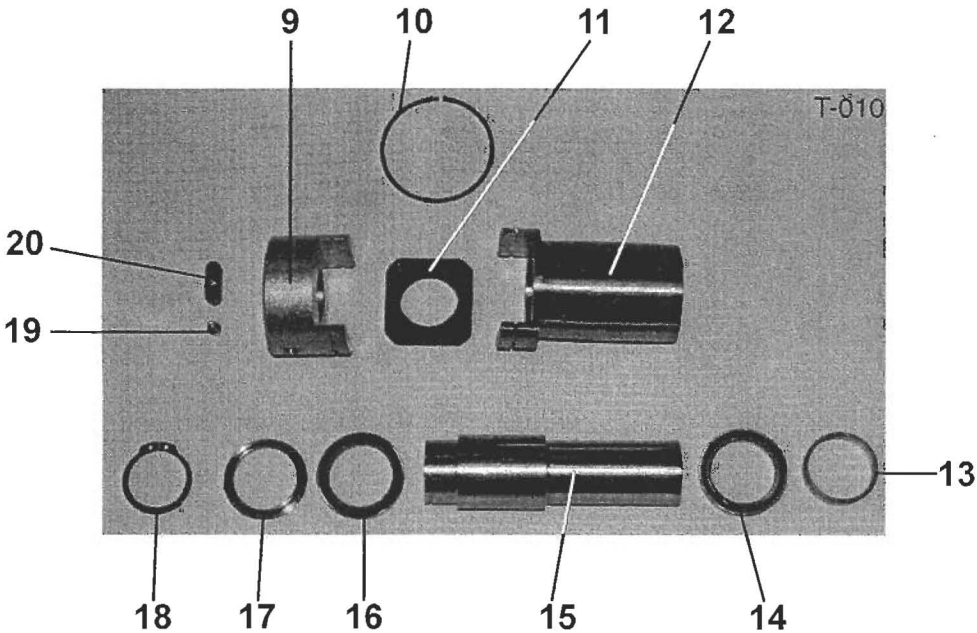
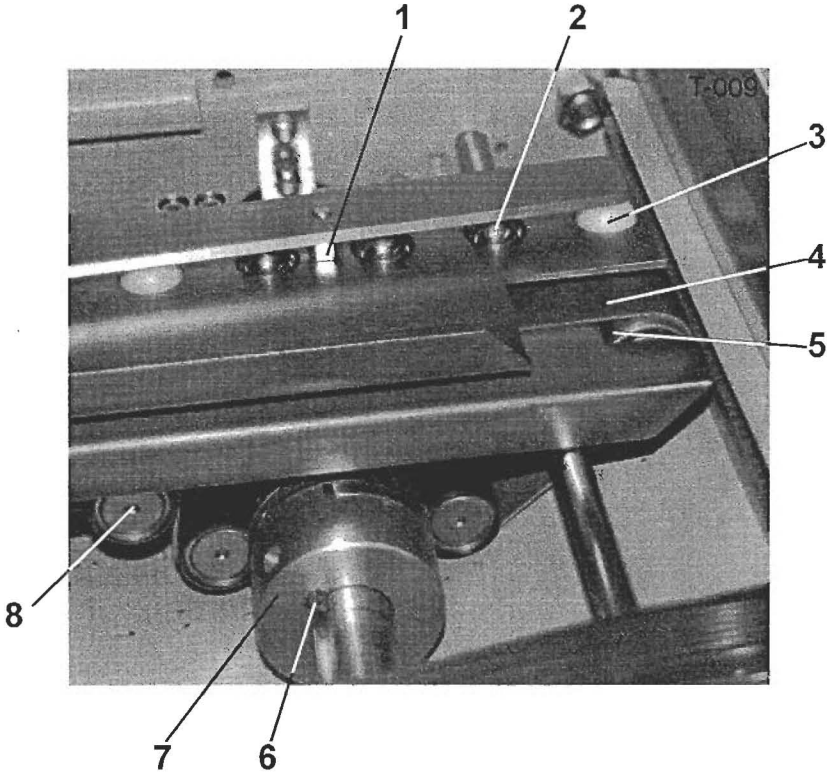
item. 6-11  
smoother cpl. 10.2400.09

item. 12-14  
rail cpl. 15.3600.51

item. 15-20  
smoother cpl. 15.3400.52



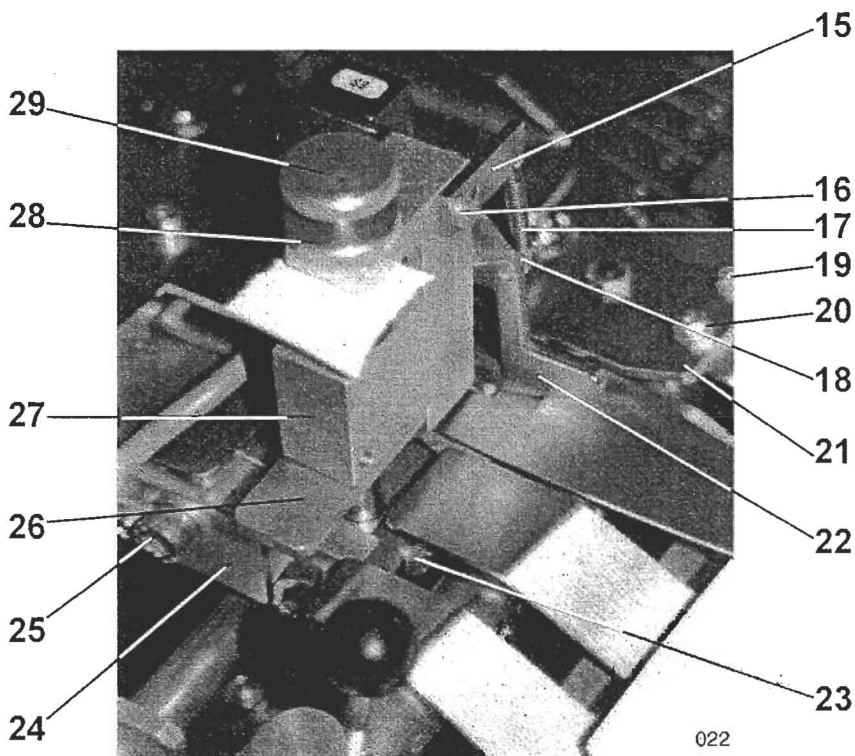
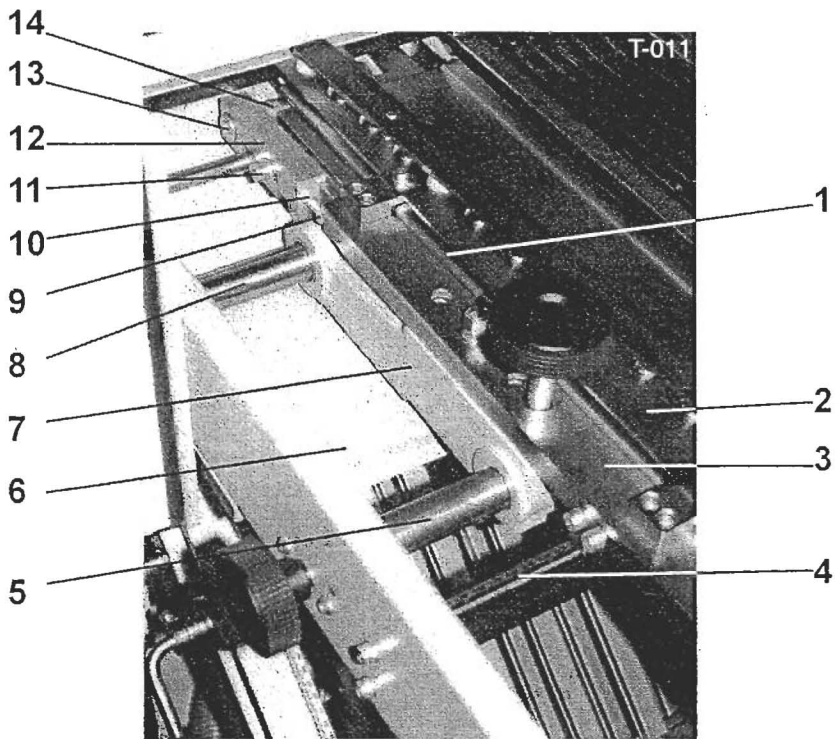
|    |                  |              |                                                                                     |
|----|------------------|--------------|-------------------------------------------------------------------------------------|
| 01 | lamella cpl.     | 35.4400.01   |                                                                                     |
| 02 | adjustment screw | 10.4200.02   |                                                                                     |
| 03 | flat belt        | 00105890     | (20x2280 NE-21)                                                                     |
| 04 | smoother         | 21.4253.02   |                                                                                     |
| 05 | tape roller      | 00111781     | (F56.202)                                                                           |
| 06 | bar              | 21.4141.01   |                                                                                     |
| 07 | side guide       | 21.4263.01   |                                                                                     |
| 08 | plastic ball     | 00110288     | (D20)                                                                               |
| 09 | steel ball       | 00110262     | (D20)                                                                               |
| 10 | ball bar         | 21.4263.00   |                                                                                     |
| 11 | holder           | 1.0.4244.330 |                                                                                     |
| 12 | cylinder screw   | 0088641.5    | (M5x10 DIN912)                                                                      |
| 13 | nut              | 0090084.5    | (M8 DIN917)                                                                         |
| 14 | indicator        | 0087062      | (8,4 DIN463)                                                                        |
| 15 | nut              | 0094094.5    | (M8 DIN6331)                                                                        |
| 16 | excenter grip    | 1.0.4229.300 |                                                                                     |
| 17 | knurled grip     | 00100266     | (GN534-40-M8SW)                                                                     |
| 18 | circlips         | 0094219.5    | (9 DIN6799)                                                                         |
| 19 | knurled grip     | 35.4230.01   |                                                                                     |
| 20 | nut              | 0086850.5    | (BM6 DIN439)                                                                        |
| 21 | spring           | 50 480 020   |                                                                                     |
| 22 | cylinder screw   | 0088815.5    | (M6x18 DIN912)                                                                      |
| 23 | adjustment screw | 10.4200.02   |                                                                                     |
| 24 | cover strip      | 35.4241.05   |                                                                                     |
| 25 | infeed plate     | 21.5163.00   |  |
| 26 | pin              | 0092833.5    | (M8x28 DIN1470)                                                                     |
| 27 | hexagon screw    | 0090399.5    | (M6x35 DIN933)                                                                      |
| 28 | cylinder screw   | 0088989.5    | (M8x16 DIN912)                                                                      |
| 29 | holder           | 35.5244.05   |                                                                                     |
| 30 | tape roller      | 00111781     | (F56.202)                                                                           |
| 31 | pulley           | 15.5232.07   |                                                                                     |
| 32 | screw            | 0089706.5    | (M8x6 DIN913)                                                                       |
| 33 | coupling         | 01.5200.15   |                                                                                     |
| 34 | guard            | 21.4161.02   |                                                                                     |
| 35 | bar              | 21.4121.01   |                                                                                     |
| 36 | bush             | 1.0.4126.010 |                                                                                     |
| 37 | cylinder screw   | 0088641.5    | (M5x10 DIN912)                                                                      |
| 38 | infeed plate     | 21.5163.01   |                                                                                     |
| 39 | nut              | 0090910.5    | (M12 DIN 934)                                                                       |
| 40 | distance         | 10.5128.00   |                                                                                     |
| 41 | distance         | 10.5128.01   |                                                                                     |





|                   |              |                 |
|-------------------|--------------|-----------------|
| 01 bolt           | 10 340 070   |                 |
| 02 steel ball     | 00110262     | (D20)           |
| 03 plastic ball   | 00110288     | (D20)           |
| 04 tape           | 00106924     | (50x2100)       |
| 05 tape roller    | 1.0.4232.031 |                 |
| tape roller cpl.  | 00111773     | (F31643)        |
| 06 key            | 5.0.4243.010 |                 |
| 07 coupling part  | 5.0.4227.011 |                 |
| 08 bearing part   | 00111773     | (F31643)        |
| 09 coupling part  | 5.0.4227.011 |                 |
| 10 circlips       | 00101402     | (SW55)          |
| 11 coupling part  | 5.0.4244.011 |                 |
| 12 tape roller    | 1.0.4232.340 |                 |
| 13 distance ring  | 1.0.4228.020 |                 |
| 14 ball bearing   | 00109918     | (61806 - 2RZ)   |
| 15 shaft          | 1.0.4226.320 |                 |
| 16 ball bearing   | 00109918     | (61806 - 2RZ)   |
| 17 distance ring  | 5.0.4228.010 |                 |
| 18 circlips       | 00087312     | (30x1,5 DIN471) |
| 19 cylinder screw | 0088583.5    | (M4x10 DIN912)  |
| 20 key            | 5.0.4243.010 |                 |

pos. 9-20 tape roller cpl. 1.0.4200.300

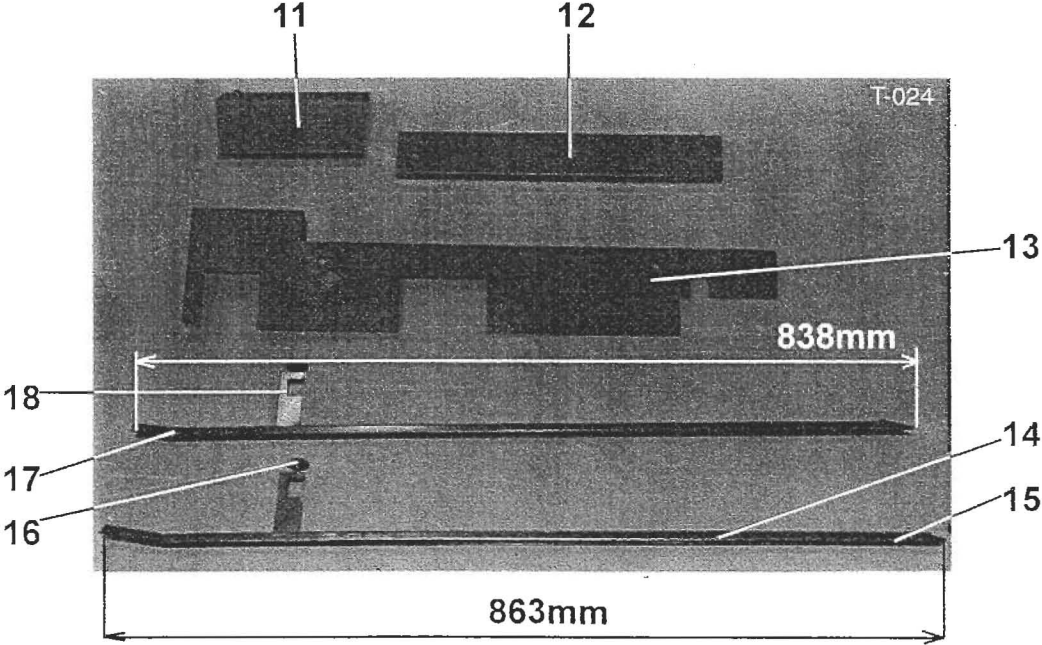
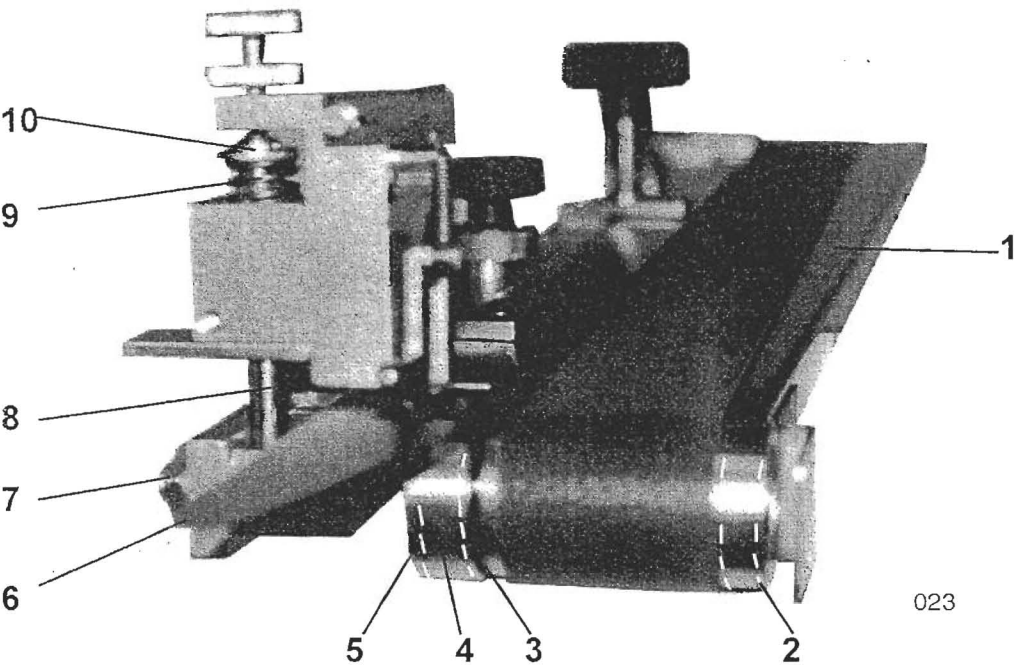


|    |                 |              |                 |
|----|-----------------|--------------|-----------------|
| 01 | guide bar       | 21.4263.00   |                 |
| 02 | ball bar        | 21.4262.00   |                 |
| 03 | bar             | 21.4241.00   |                 |
| 04 | scale           | 21.4173.00   |                 |
| 05 | bar             | 21.4121.00   |                 |
| 06 | guard           | 21.4161.02   |                 |
| 07 | adjustment part | 1.0.4211.330 |                 |
| 08 | handwheel shaft | 21.5221.00   |                 |
| 09 | hexagon screw   | 0090399.5    | (M6x35 DIN933)  |
| 10 | nut             | 0090852.5    | (M6 DIN934)     |
| 11 | cylinder screw  | 0089003.5    | (M8x25 DIN912)  |
| 12 | holder          | 35.4244.03   |                 |
| 13 | cylinder screw  | 0089300.5    | (M12x40 DIN912) |
| 14 | distance        | 60 290 041   |                 |
| 15 | holder          | 10 490 150   |                 |
| 16 | cylinder screw  | 0085795.5    | (M4x10 DIN84)   |
| 17 | spring          | 20 480 181   |                 |
| 18 | cylinder screw  | 0085670.5    | (M3x12 DIN84)   |
| 19 | screw           | 0095240.5    | (M4x8 DIN7991)  |
| 20 | nut             | 0090837.5    | (M4 DIN934)     |
| 21 | infeed plate    | 35.4262.06   |                 |
| 22 | disc            | 10 300 042   |                 |
| 23 | hexagon screw   | 0090233.5    | (M5x10 DIN933)  |
| 24 | holder          | 1.0.4244.370 |                 |
| 25 | cylinder screw  | 0089003.5    | (M8x25 DIN912)  |
| 26 | lever           | 2.0.4543.011 |                 |
| 27 | bearing block   | 1.0.4544.300 |                 |
| 28 | knurled nut     | 0087148.5    | (M6 DIN467)     |
| 29 | knurled screw   | 0087916.5    | (M6x25 DIN653)  |

pos.15-18 + 22 + 26-29

double sheet control cpl.

1.0.4500.300

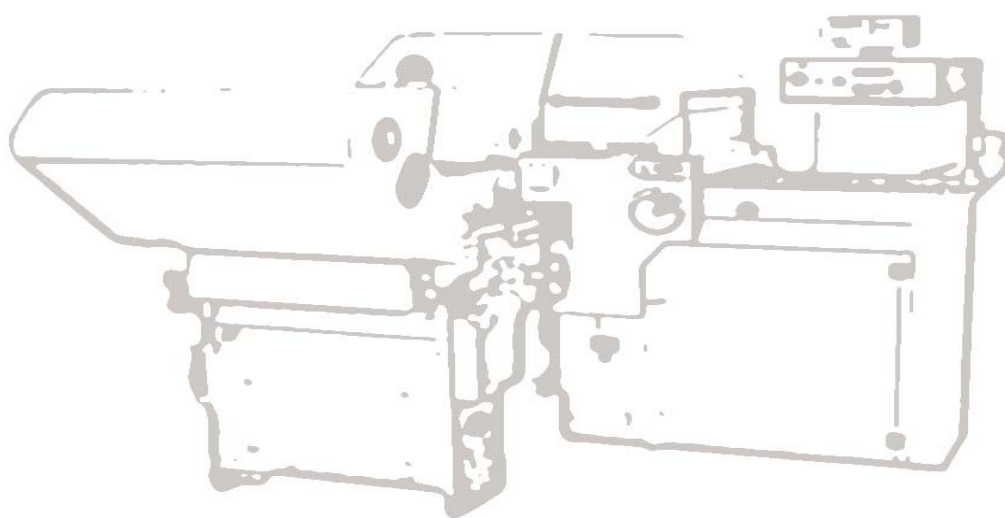


|    |                  |              |                   |
|----|------------------|--------------|-------------------|
| 01 | guide bar        | 21.4263.00   |                   |
| 02 | ball bearing     | 00109637     | (6001 DIN625)     |
| 03 | disc spring      | 5.0.4283.010 |                   |
| 04 | roller           | 5.0.4231.010 |                   |
| 05 | ball bearing     | 00109686     | (6003 -2Z DIN625) |
| 06 | nut              | 0090910.5    | (M12 DIN934)      |
| 07 | bolt             | 5.0.4225.011 |                   |
| 08 | bolt             | 2.0.4525.010 |                   |
| 09 | spring           | 20.480.150   |                   |
| 10 | washer           | 0086132.5    | (10,5 DIN125)     |
| 11 | guard            | 21.4161.01   |                   |
| 12 | guard            | 21.4161.00   |                   |
| 13 | guard            | 21.4161.03   |                   |
| 14 | smoother         | 35.4253.05   |                   |
| 15 | cylinder screw   | 0088567.5    | (M4x6 DIN912)     |
| 16 | knurled screw    | 0087890.5    | (M6x16 DIN653)    |
| 17 | smoother         | 21.4200.01   |                   |
| 18 | holder           | 1.0.4244.300 |                   |
|    |                  |              |                   |
|    | pos. 2-7         |              |                   |
|    | tape roller cpl. | 5.0.4200.100 |                   |
|    |                  |              |                   |
|    | pos. 14-16 + 18  |              |                   |
|    | smoother cpl.    | 21.4200.00   |                   |
|    |                  |              |                   |
|    | pos. 16-18       |              |                   |
|    | smoother cpl.    | 21.4200.01   |                   |



# B21

**Parallelfold and 8 page unit**



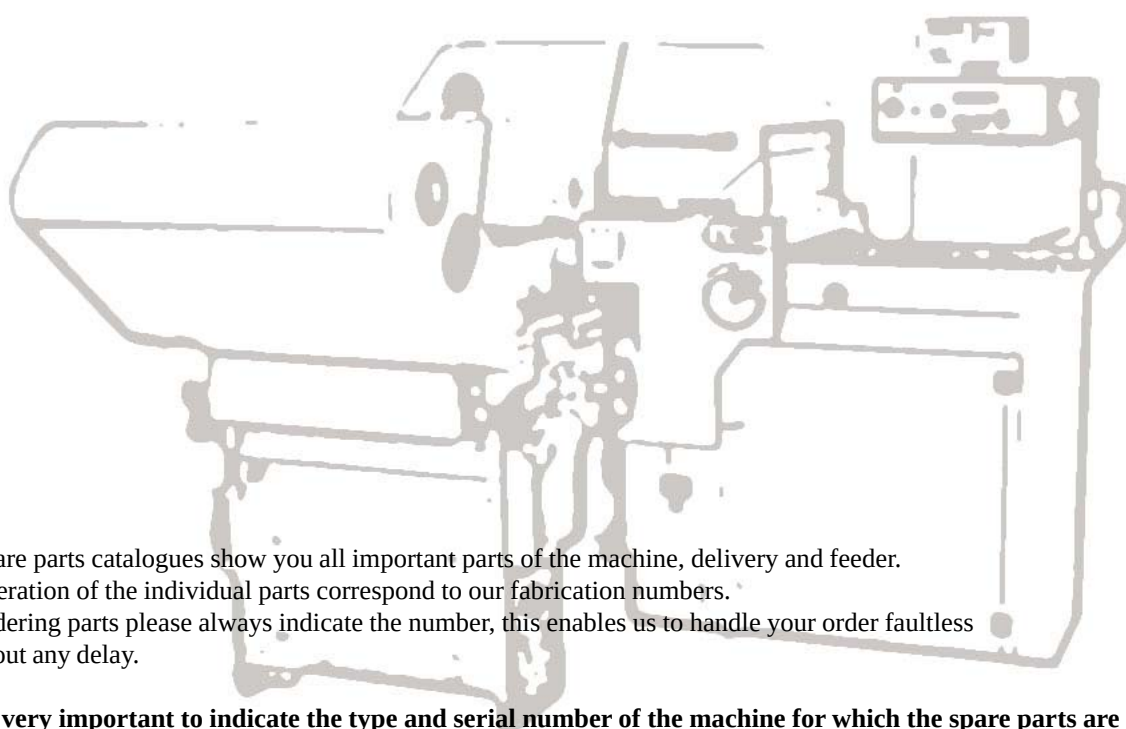
**SPARE PARTS LIST**





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|    |                                 | Seite/Page            |
|----|---------------------------------|-----------------------|
| 01 | parallelfold unit- 32 page unit | EL 2150 1 - 8 4 - 15  |
| 02 | buckle plates                   | EL 2156 1 - 9 16 - 27 |
| 03 | noise hoods                     | EL 2157 1 - 2 28 - 31 |
| 04 | cross carrier register table    | EL 2170 1 - 4 32 - 39 |

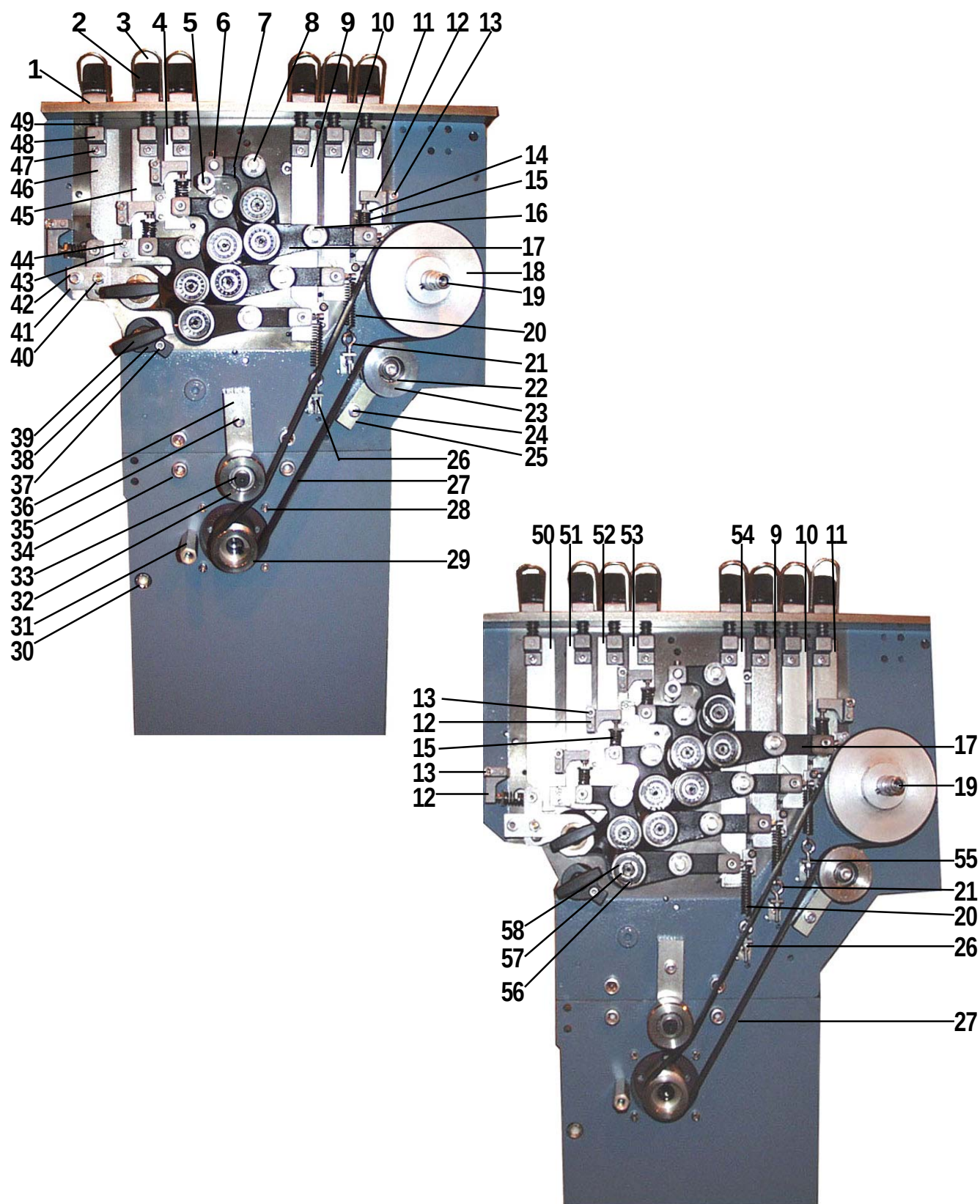


These spare parts catalogues show you all important parts of the machine, delivery and feeder.

The numeration of the individual parts correspond to our fabrication numbers.

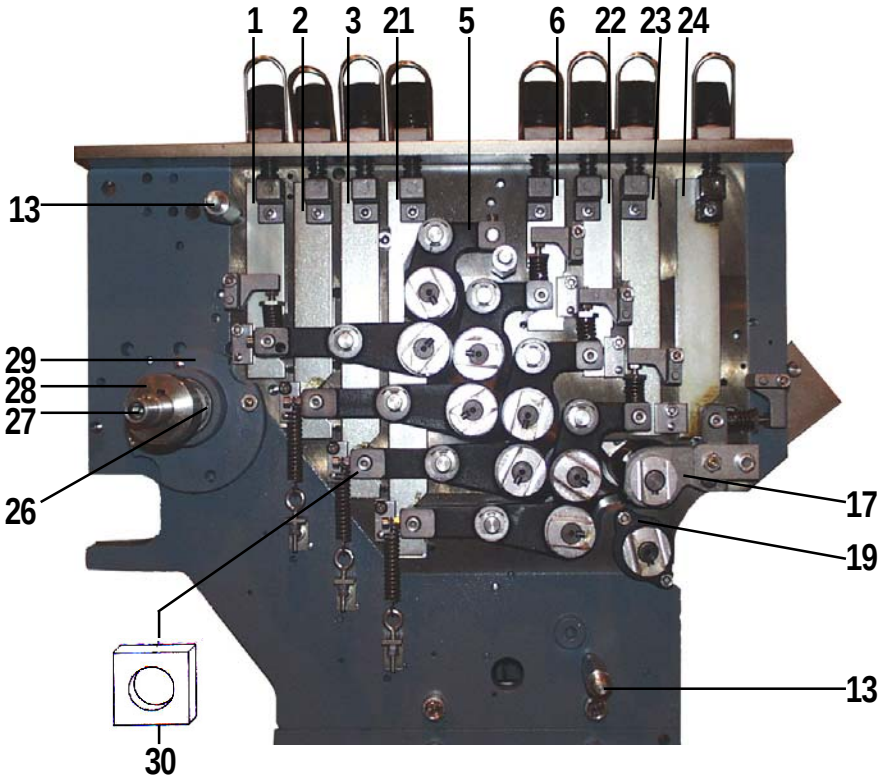
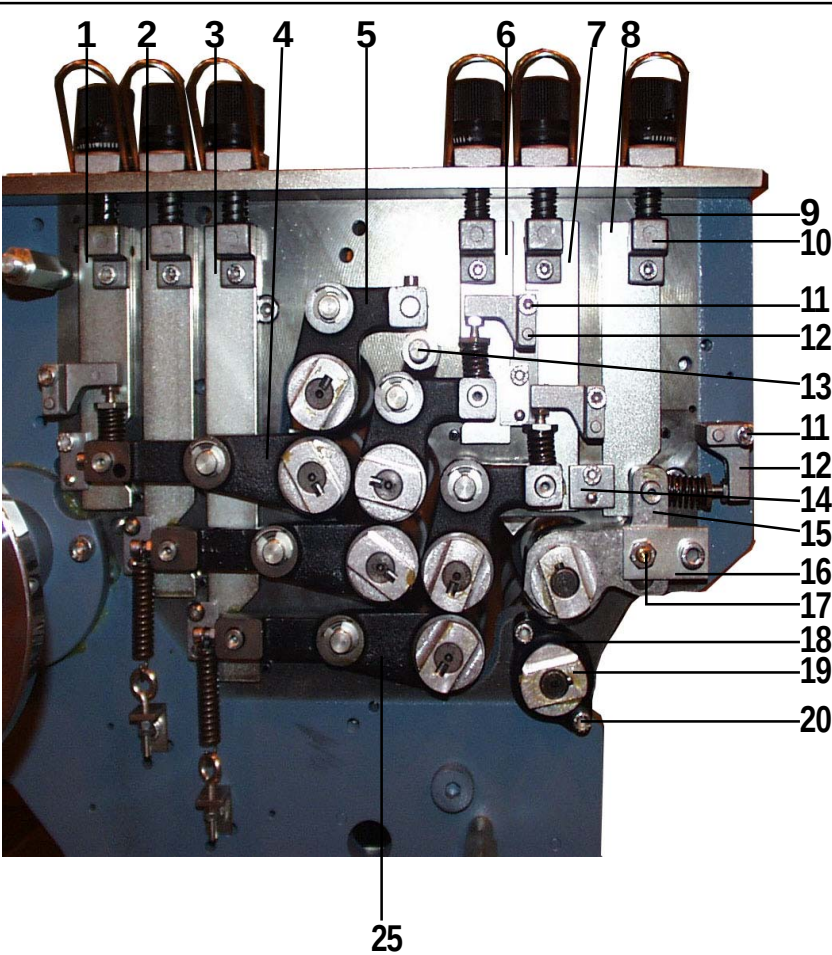
When ordering parts please always indicate the number, this enables us to handle your order faultless and without any delay.

**It is also very important to indicate the type and serial number of the machine for which the spare parts are required.**

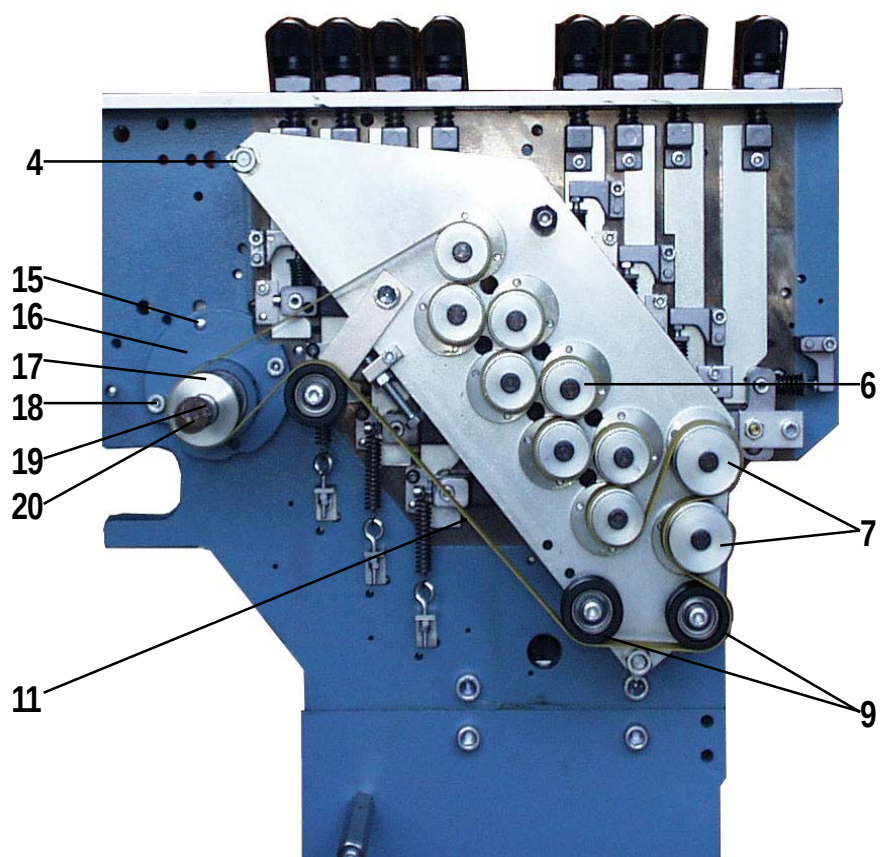
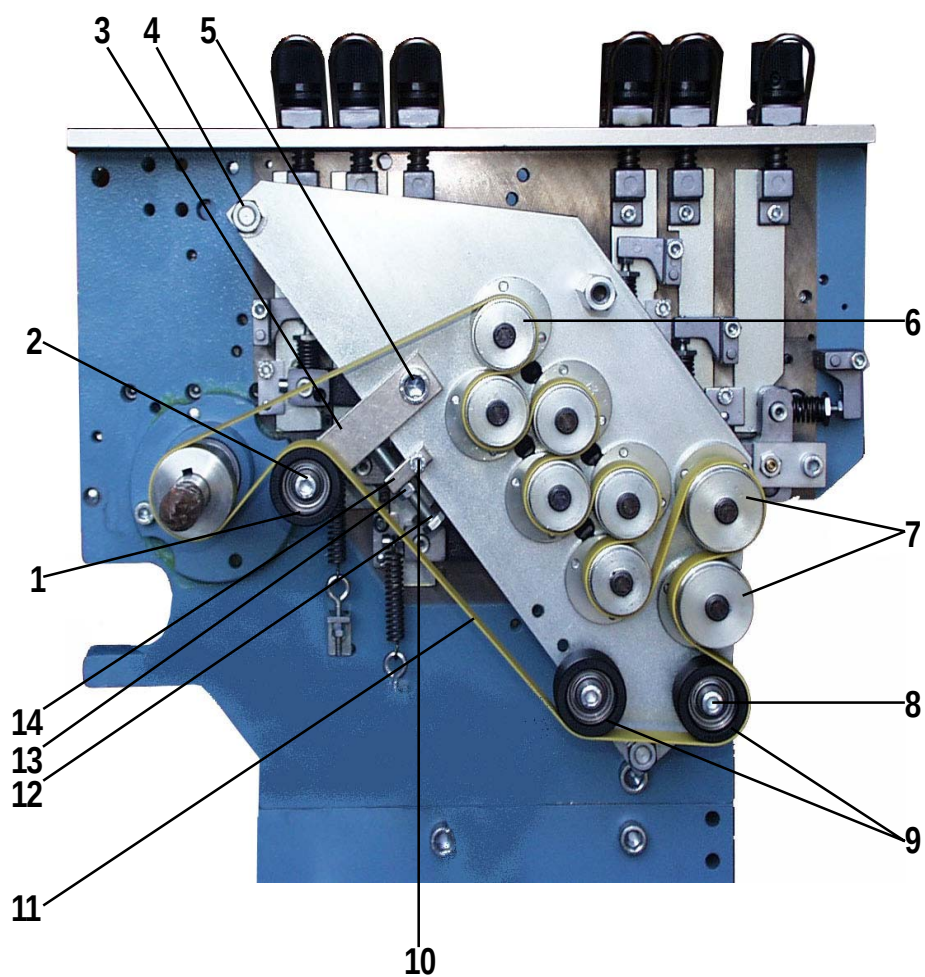


|       |                                |                  |                   |
|-------|--------------------------------|------------------|-------------------|
| 1     | pressure piece                 | 1.0.5415.320     |                   |
| 2     | grip with scaled ring          | 1.0.5416.320/330 |                   |
| 3     | lever                          | 2.0.5486.010     |                   |
| 4     | adjustment piece               | 1.0.5444.401     |                   |
| 5     | bolt                           | 35.5125.00       |                   |
| 6     | bolt                           | 1.0.5325.050     |                   |
| 7     | bearing lever                  | 21.5311.01       |                   |
| 8     | bolt                           | 1.0.5325.380     |                   |
| 9     | adjustment piece               | 21.5444.03       |                   |
| 10    | adjustment piece               | 21.5444.04       |                   |
| 11    | adjustment piece               | 21.5444.05       |                   |
| 12    | holder                         | 1.0.5415.310     |                   |
| 13    | cylinder screw                 | 0088880.5        | (M6x45 DIN 912)   |
| 14    | bolt                           | 5.0.5325.061     |                   |
| 15    | spring                         | 00102913         | (D-252 A-02)      |
| 16    | circlips                       | 00101592         | (12 SXN 09-R)     |
| 17    | bearing lever                  | 21.5311.00       |                   |
| 18    | pulley                         | 1.0.5233.020     |                   |
| 19    | shaft Parallel unit            | 21.5221.00       |                   |
|       | shaft 8page unit               | 21.5221.01       |                   |
| 20    | spring                         | 00102699         | (Z130 M)          |
| 21    | ring screw                     | 0101428.5        | (M5x30)           |
| 22    | bearing                        | .                | (F80 491)         |
| 23    | roller                         | 1.0.5232.380     |                   |
| 24    | cylinder screw                 | 0089037.5        | (M8x35 DIN 912)   |
| 25    | belt tension lever             | 3.0.6243.100     |                   |
| 26    | nut                            | 0090845.5        | (M5 DIN 934)      |
| 27    | poly-V-belt 4 buckles C-feeder | 00107565         | (380 J8 - 965LW)  |
|       | poly-V-belt 6 buckles C-feeder | 00107848         | (430 J8 1092LW)   |
|       | poly-V-belt 4 buckles P-feeder | 00107839         | (400 J8 1016LW)   |
|       | poly-V-belt 6 buckles P-feeder | 0107609          | (445 J8 1130LW)   |
| 28    | cylinder screw                 | 0088864.5        | (M6x35 DIN 912)   |
| 29    | pulley                         | 1.0.5233.011     |                   |
| 30    | cylinder screw                 | 0089284.5        | (M12x30 DIN 912)  |
| 31    | bolt                           | 1.0.5125.340     |                   |
| 32    | roller                         | 17.5232.01       |                   |
| 33    | bearing                        | 00109767         | (6200-27 DIN 625) |
| 34    | cylinder screw                 | 0089326.5        | (M12x50 DIN 912)  |
| 35    | cylinder screw                 | 0089011.5        | (M8x30 DIN 912)   |
| 36    | belt tension lever             | 17.5244.04       |                   |
| 37    | cylinder screw                 | 0088849.5        | (M6x25 DIN 912)   |
| 38    | belt tension lever             | 35.5300.44       |                   |
| 39    | T-grip                         | 00100260         | (GN 563-55-M8)    |
| 40    | nut                            | 0086876.5        | (M8 DIN 439)      |
| 41    | holder                         | 10.6344.01       |                   |
| 42    | cylinder screw                 | 0089045.5        | (M8x40 DIN 912)   |
| 43    | holder                         | 1.0.5444.300     |                   |
| 44    | cylinder screw                 | 0088823.5        | (M6x20 DIN 912)   |
| 45    | adjustment piece               | 1.0.5444.381     |                   |
| 46    | adjustment piece               | 21.5444.01       |                   |
| 47    | cylinder screw                 | 0088799.5        | (M6x12 DIN 912)   |
| 48    | adjustment piece               | 1.0.5415.300     |                   |
| 49    | spring                         | 00102897         | (D-280)           |
| 50    | adjustment piece               | 21.5444.00       |                   |
| 51    | adjustment piece               | 07.5444.01       |                   |
| 52    | adjustment piece               | 07.5444.02       |                   |
| 53    | adjustment piece               | 1.0.5444.401     |                   |
| 54    | adjustment piece               | 21.5444.02       |                   |
| 55    | holder                         | 1.0.5443.300     |                   |
| 56    | disc spring                    | 00103317         | (6002)            |
| 57    | ring                           | 00101352         | (SB 32)           |
| 58    | ball bearing                   | 00109678         | (6002 2RS)        |
| 22-27 | belt tension lever cpl.        | 15.5200.26       |                   |
| 32-36 | belt tension lever cpl.        | 17.5200.52       |                   |



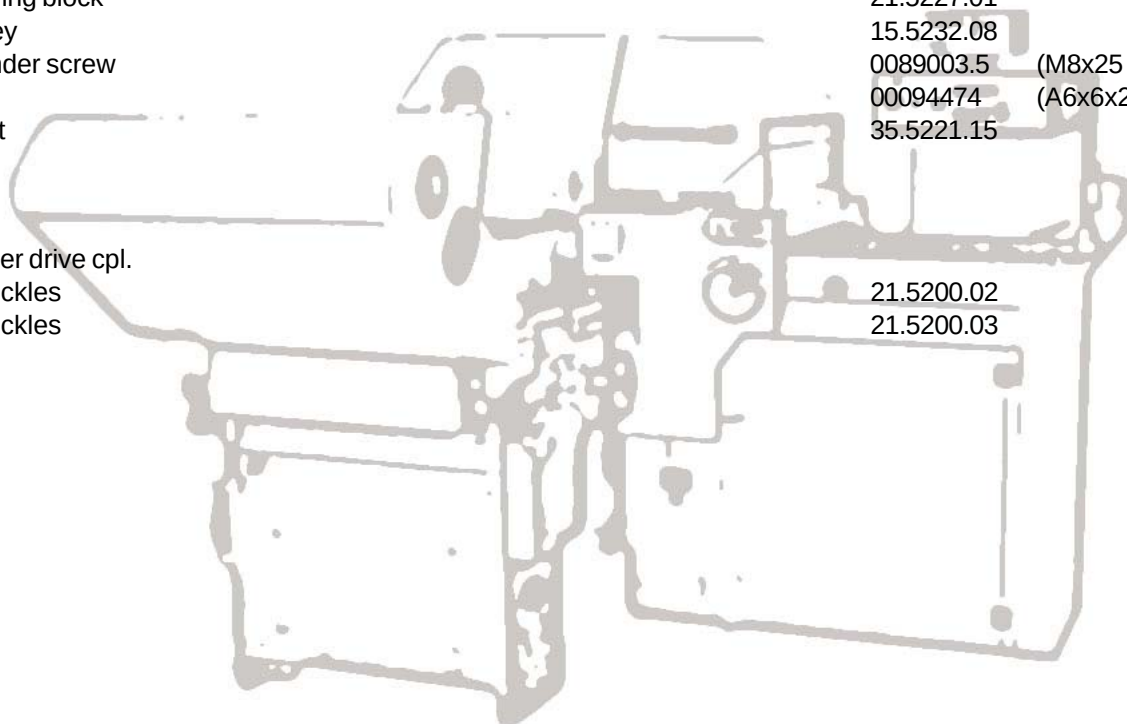


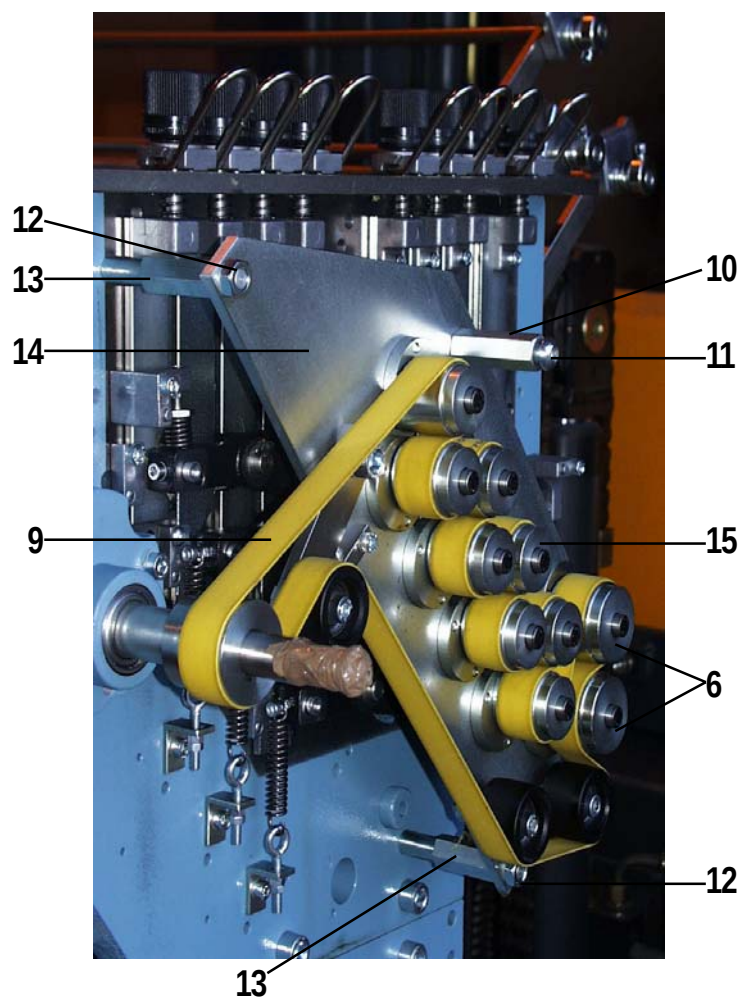
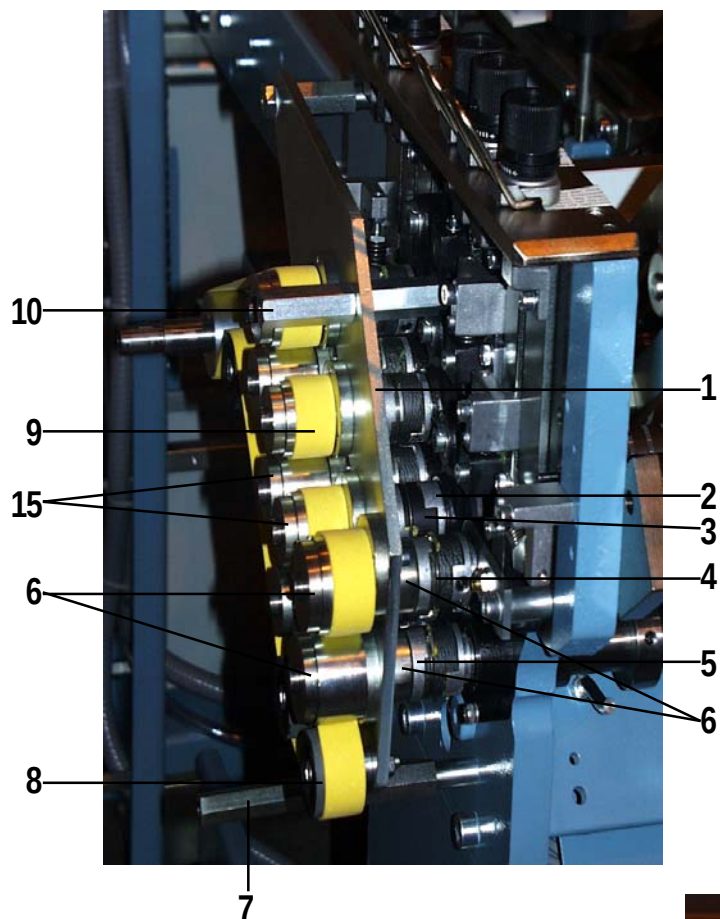
|       |                               |              |                   |
|-------|-------------------------------|--------------|-------------------|
| 1     | adjustment piece              | 21.5444.05   |                   |
| 2     | adjustment piece              | 21.5444.04   |                   |
| 3     | adjustment piece              | 21.5444.03   |                   |
| 4     | bearing lever                 | 21.5311.02   |                   |
| 5     | bearing lever                 | 21.5311.01   |                   |
| 6     | adjustment piece              | 1.0.5444.401 |                   |
| 7     | adjustment piece              | 1.0.5444.381 |                   |
| 8     | adjustment piece              | 21.5444.01   |                   |
| 9     | spring                        | 00102897     | (D218)            |
| 10    | adjustment piece              | 1.0.5415.300 |                   |
| 11    | cylinder screw                | 0088880.5    | (M6x45 DIN 912)   |
| 12    | holder                        | 1.0.5415.310 |                   |
| 13    | bolt                          | 35.5125.01   |                   |
| 14    | spring                        | 1.0.5444.300 |                   |
| 15    | bearing lever                 | 1.0.5312.310 |                   |
| 16    | holder                        | 10.6344.01   |                   |
| 17    | screw                         | 0089702      | (M8x12 DIN 913)   |
| 18    | bearing block                 | 1.0.5312.300 |                   |
| 19    | bearing lever                 | 3.0.5326.030 |                   |
| 20    | cylinder screw                | 35.5125.01   |                   |
| 21    | adjustment piece              | 21.5444.02   |                   |
| 22    | adjustment piece              | 07.5444.02   |                   |
| 23    | adjustment piece              | 07.5444.01   |                   |
| 24    | adjustment piece              | 21.5444.00   |                   |
| 25    | bearing lever                 | 21.5312.00   |                   |
| 26    | ball bearing                  | 00109728     | (6004-2Z DIN 625) |
| 27    | shaft                         | 35.5221.15   |                   |
| 28    | pulley par. Unit 4+6 buckles  | 15.5232.08   |                   |
|       | pulley 8page Unit 4+6 buckles |              | 1.0.5232.310      |
| 29    | bearing block                 | 21.5227.01   |                   |
| 30    | gliding piece                 | 1.0.5326.020 |                   |
| 18-19 | bearing block                 | 21.5300.03   |                   |
| 26-29 | bearing block parallel unit   | 21.5300.00   |                   |
|       | bearing block 8page unit      | 21.5300.00   |                   |





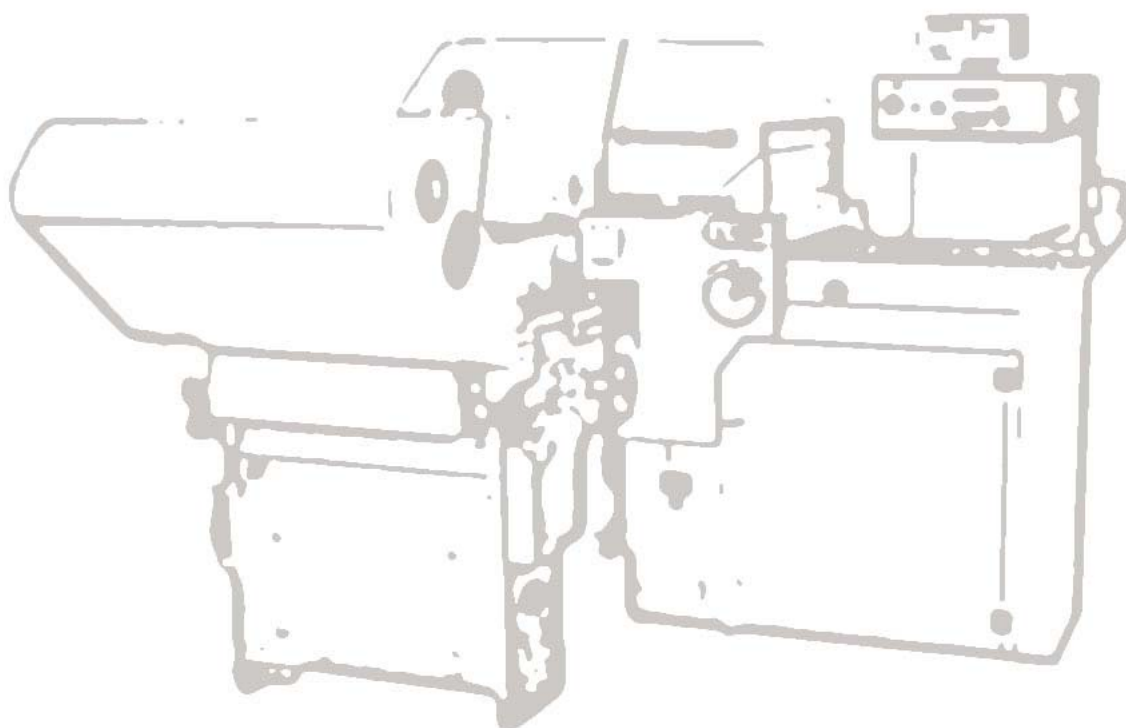
|      |                    |            |                    |
|------|--------------------|------------|--------------------|
| 1    | tape roller        | 00111781   | (F56.202)          |
| 2    | cylinder screw     | 0089045.5  | (M8x40 DIN 912)    |
| 3    | belt tension lever | 21.5244.02 |                    |
| 4    | nut                | 0090894.5  | (M10 DIN 934)      |
| 5    | cylinder screw     | 0089268.5  | (M12x20 DIN 912)   |
| 6    | coupling cpl.      | 15.5200.20 |                    |
| 7    | coupling cpl.      | 35.5200.40 |                    |
| 8    | cylinder screw     | 0089078.5  | (M8x50 DIN 912)    |
| 9    | tape roller        | 00111781   | (F56.202)          |
| 10   | cylinder screw     | 0088823.5  | (M6x20 DIN 912)    |
| 11   | belt 4 buckles     | .          | (25x1470 PU11)     |
|      | belt 6 buckles     |            | (25x1710 PU11)     |
| 12   | screw              | 0090555.5  | (M8x50 DIN 912)    |
| 13   | nut                | 0090878.5  | (M8 DIN 934)       |
| 14   | holder             | 35.5244.03 |                    |
| 15   | notched set pin    | 0092936.5  | (M8x16 DIN 1474)   |
| 16   | bearing block      | 21.5227.01 |                    |
| 17   | pulley             | 15.5232.08 |                    |
| 18   | cylinder screw     | 0089003.5  | (M8x25 DIN 912)    |
| 19   | key                | 00094474   | (A6x6x20 DIN 6885) |
| 20   | shaft              | 35.5221.15 |                    |
| 1-14 | roller drive cpl.  |            |                    |
|      | 4 buckles          | 21.5200.02 |                    |
|      | 6 buckles          | 21.5200.03 |                    |

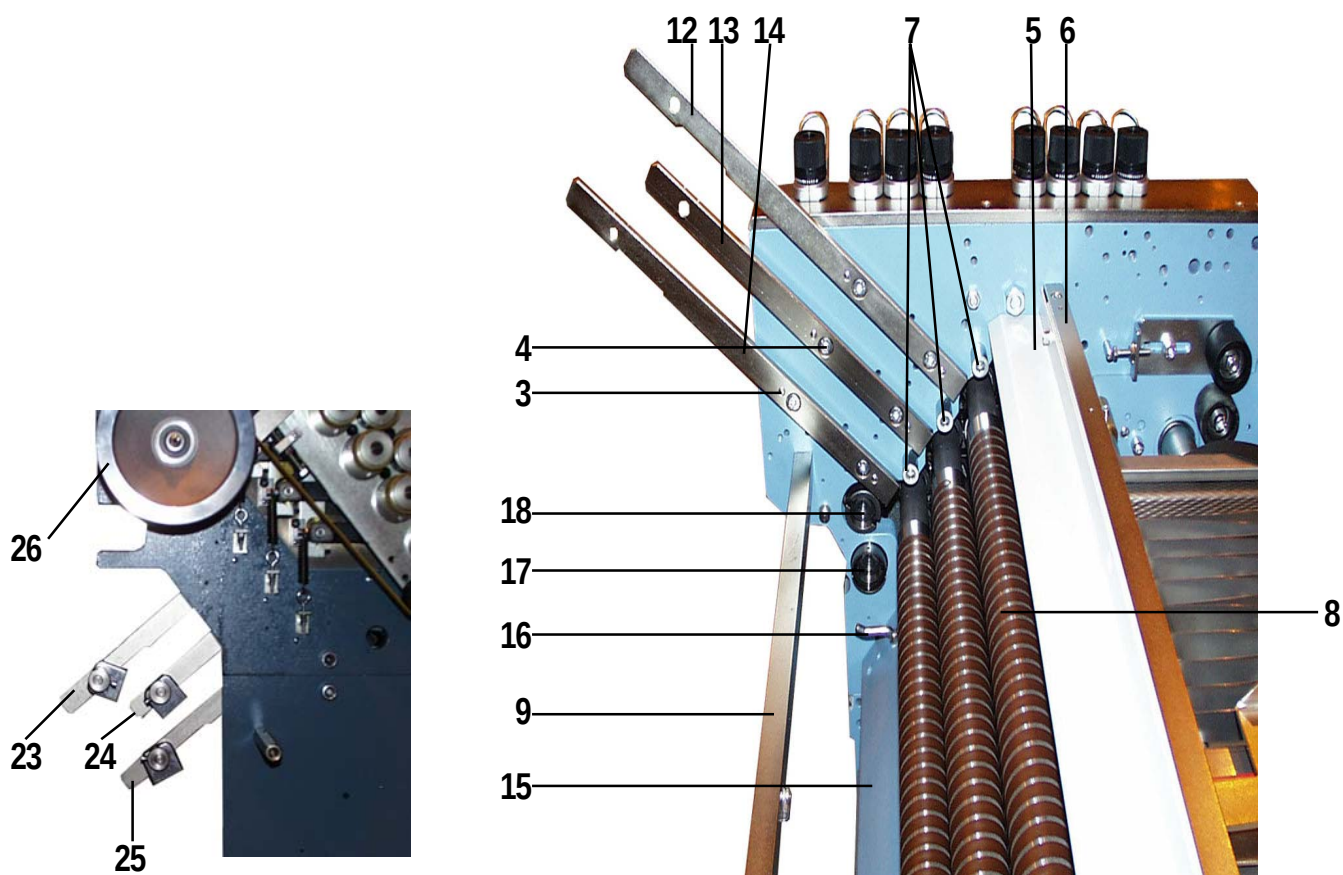
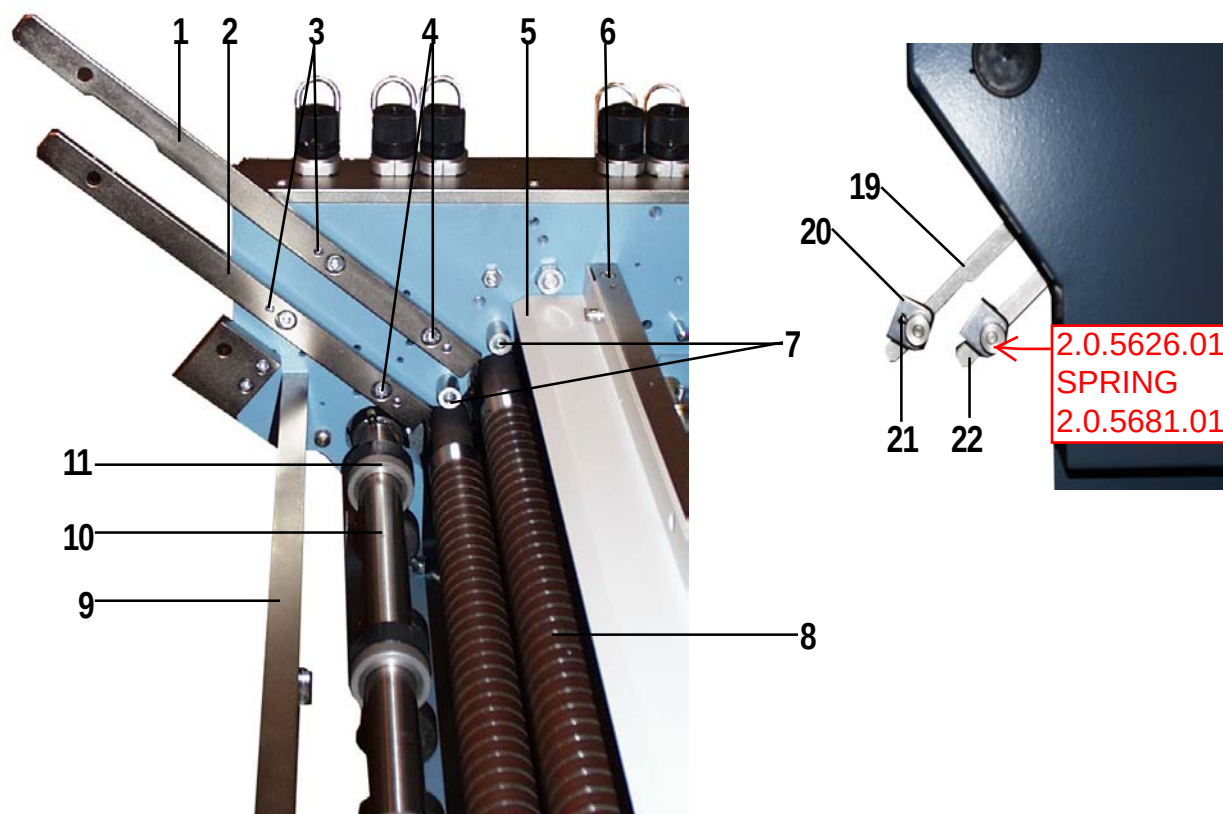




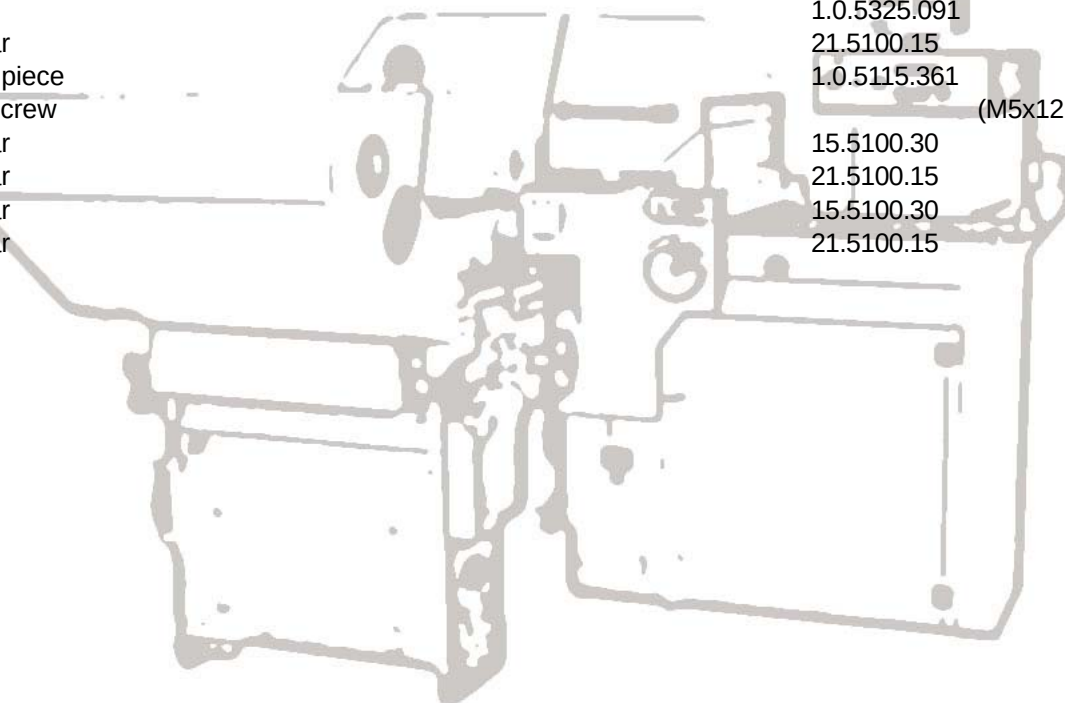


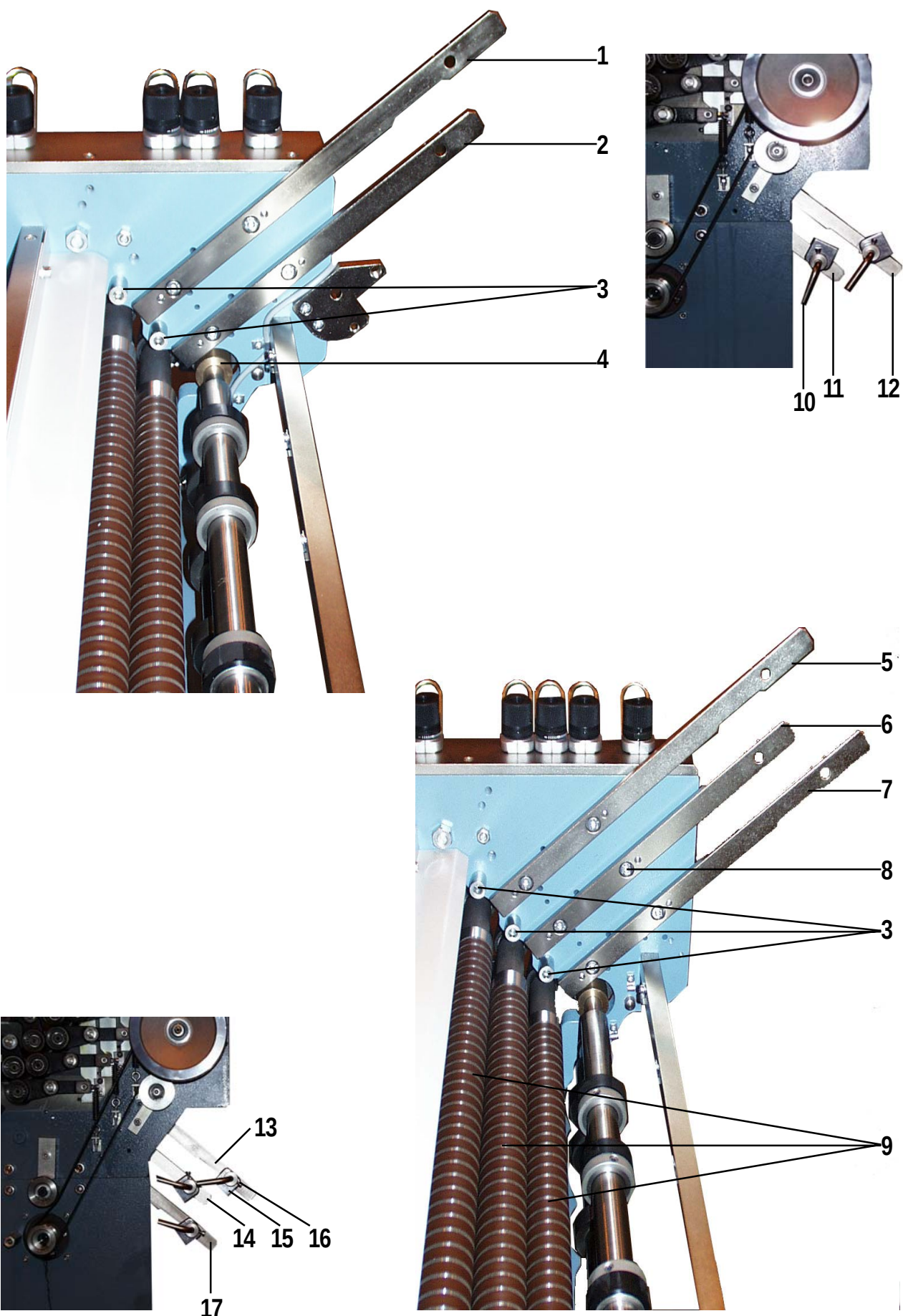
|    |                |              |                 |
|----|----------------|--------------|-----------------|
| 1  | plate          | 21.5244.00   | (4 Taschen)     |
| 2  | coupling       | 3.0.5326.030 |                 |
| 3  | coupling       | 3.0.5226.010 |                 |
| 4  | spring         | 3.0.5283.010 |                 |
| 5  | coupling piece | 35.5226.03   |                 |
| 6  | coupling       | 35.5200.40   |                 |
| 7  | bolt           | 35.5125.02   |                 |
| 8  | tape roller    | 00111781     | (F56.202)       |
| 9  | belt 4 buckles | 00106245     | (25x1470 PU11)  |
|    | belt 6 buckles | 0106276      | (25x1710 PU11)  |
| 10 | bolt           | 10.5129.01   |                 |
| 11 | screw          | 0086017.5    | (M10x16 DIN 85) |
| 12 | nut            | 0090894.5    | (M10 DIN 934)   |
| 13 | bolt           | 35.5125.01   |                 |
| 14 | plate          | 21.5244.01   | (6 Taschen)     |
| 15 | coupling cpl.  | 15.5200.20   |                 |





|    |                  |              |                  |
|----|------------------|--------------|------------------|
| 1  | buckle bar       | 21.5100.14   |                  |
| 2  | buckle bar       | 15.5100.30   |                  |
| 3  | notched set pin  | 0092917.5    | (M6x26 DIN 1472) |
| 4  | cylinder screw   | 0094797.5    | (M8x20 DIN 6912) |
| 5  | guard            | 21.5161.06   |                  |
| 6  | traverse         | 21.5141.00   |                  |
| 7  | nut              | 1.0.5329.310 |                  |
| 8  | fold roller      | 21.5300.01   |                  |
| 9  | traverse         | 21.5141.01   |                  |
| 10 | slitter shaft    | 21.5300.00   |                  |
| 11 | transport roller | 35.5300.41   |                  |
| 12 | buckle bar       | 21.5100.14   |                  |
| 13 | buckle bar       | 15.5100.30   |                  |
| 14 | buckle bar       | 21.5100.14   |                  |
| 15 | traverse         | 21.5164.00   |                  |
| 16 | holder           | 1.0.5125.300 |                  |
| 17 | shaft            | 1.0.5325.091 |                  |
| 18 | shaft            | 1.0.5325.091 |                  |
| 19 | buckle bar       | 21.5100.15   |                  |
| 20 | clamping piece   | 1.0.5115.361 |                  |
| 21 | cylinder screw   |              | (M5x12 DIN 912)  |
| 22 | buckle bar       | 15.5100.30   |                  |
| 23 | buckle bar       | 21.5100.15   |                  |
| 24 | buckle bar       | 15.5100.30   |                  |
| 25 | buckle bar       | 21.5100.15   |                  |

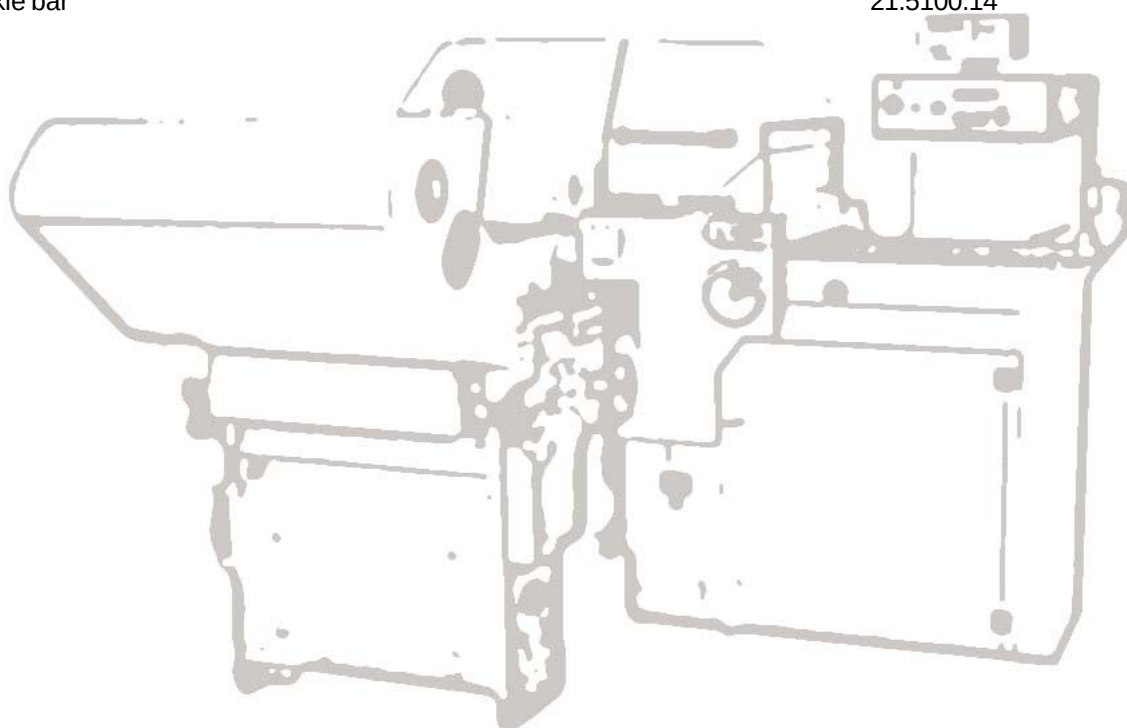


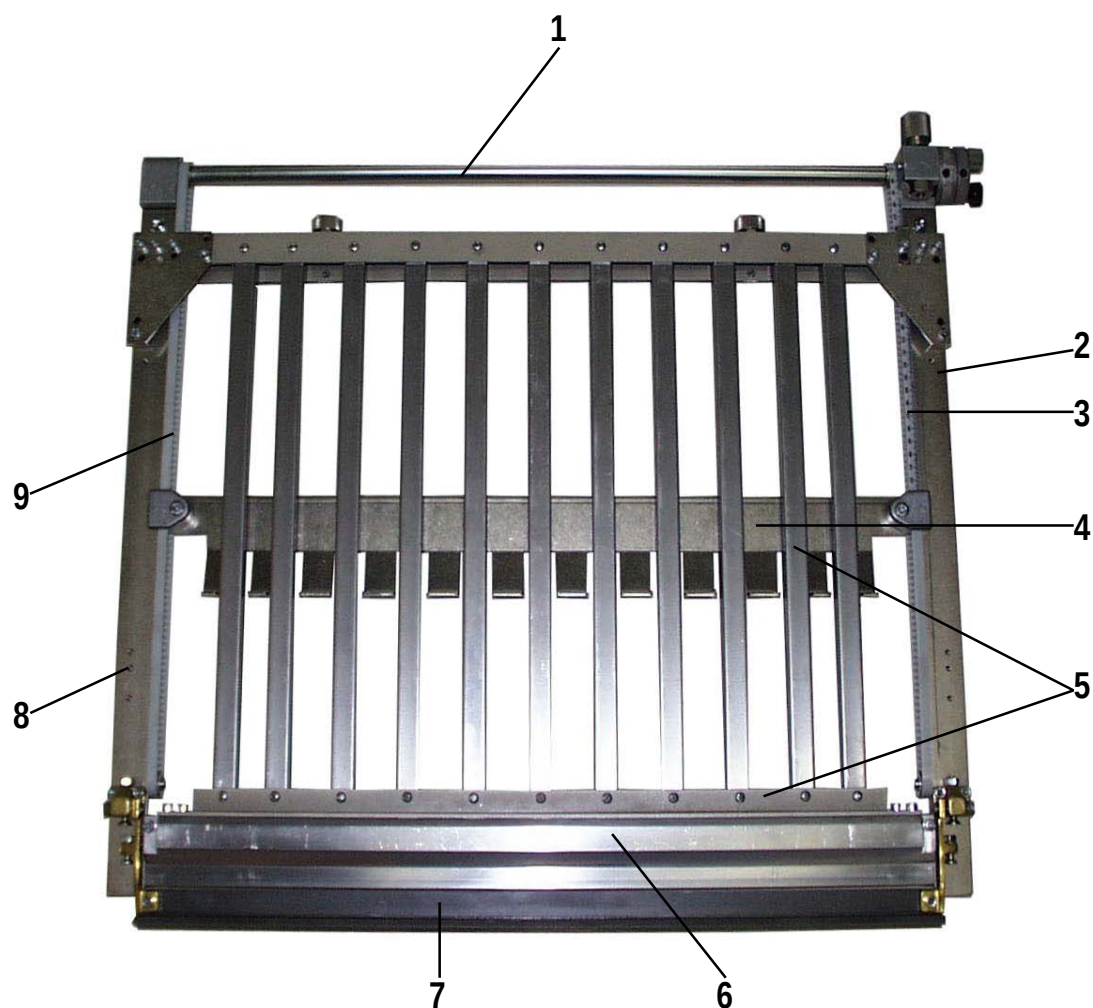




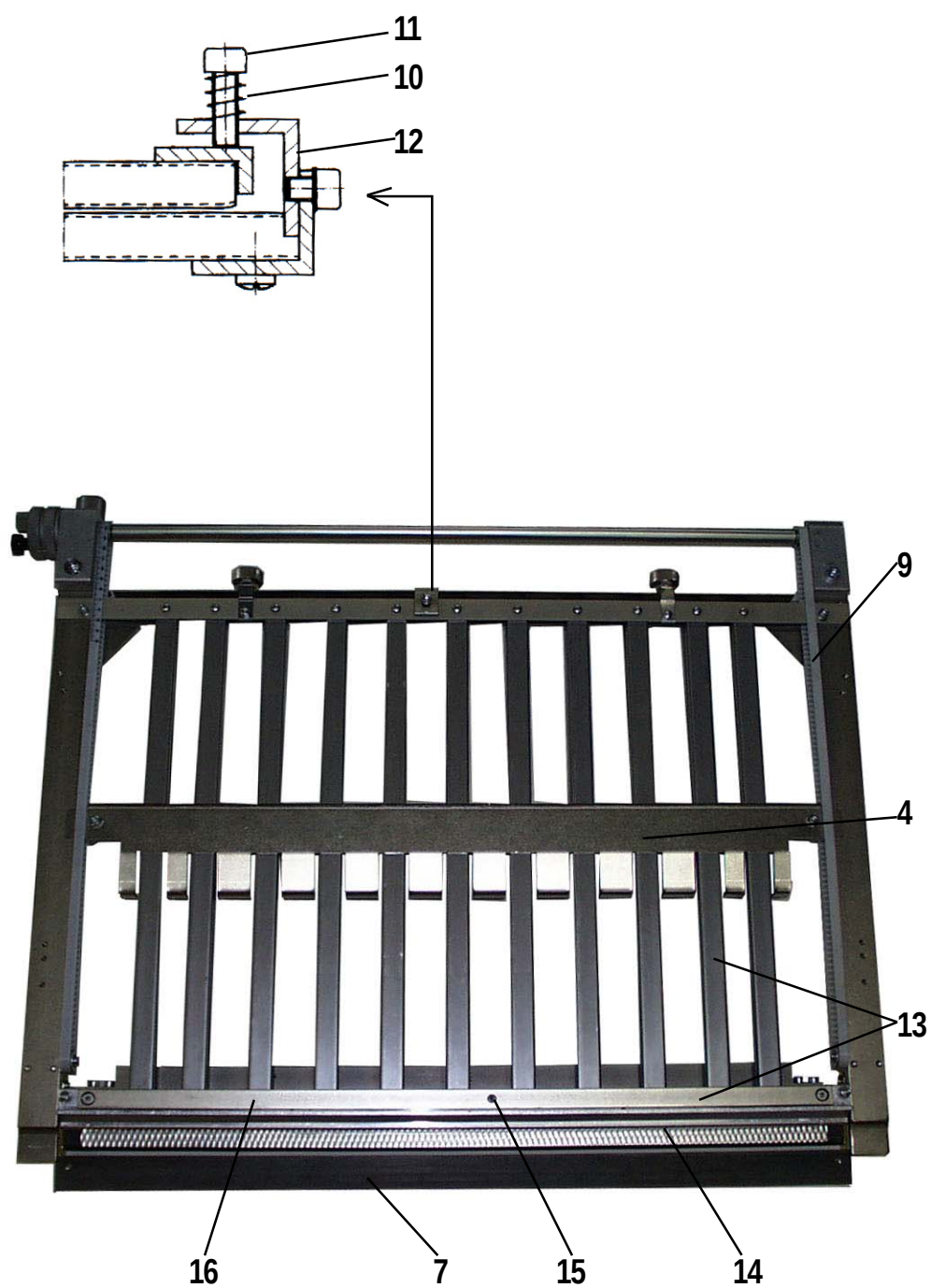
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|    |                |              |                  |
|----|----------------|--------------|------------------|
| 1  | buckle bar     | 21.5100.15   |                  |
| 2  | buckle bar     | 15.5100.30   |                  |
| 3  | nut            | 1.0.5329.310 |                  |
| 4  | bearing plug   | 35.5300.43   |                  |
| 5  | buckle bar     | 21.5100.15   |                  |
| 6  | buckle bar     | 15.5100.30   |                  |
| 7  | buckle bar     | 21.5100.15   |                  |
| 8  | cylinder screw | 0094797.5    |                  |
| 9  | fold roller    | 21.5300.01   | (M8x20 DIN 6912) |
| 10 | bar            | 21.5121.00   |                  |
| 11 | buckle bar     | 15.5100.30   |                  |
| 12 | buckle bar     | 21.5100.14   |                  |
| 13 | buckle bar     | 21.5100.14   |                  |
| 14 | buckle bar     | 15.5100.30   |                  |
| 15 | clamping piece | 1.0.5115.361 |                  |
| 16 | cylinder screw | 0088658.5    | (M5x12 DIN 912)  |
| 17 | buckle bar     | 21.5100.14   |                  |



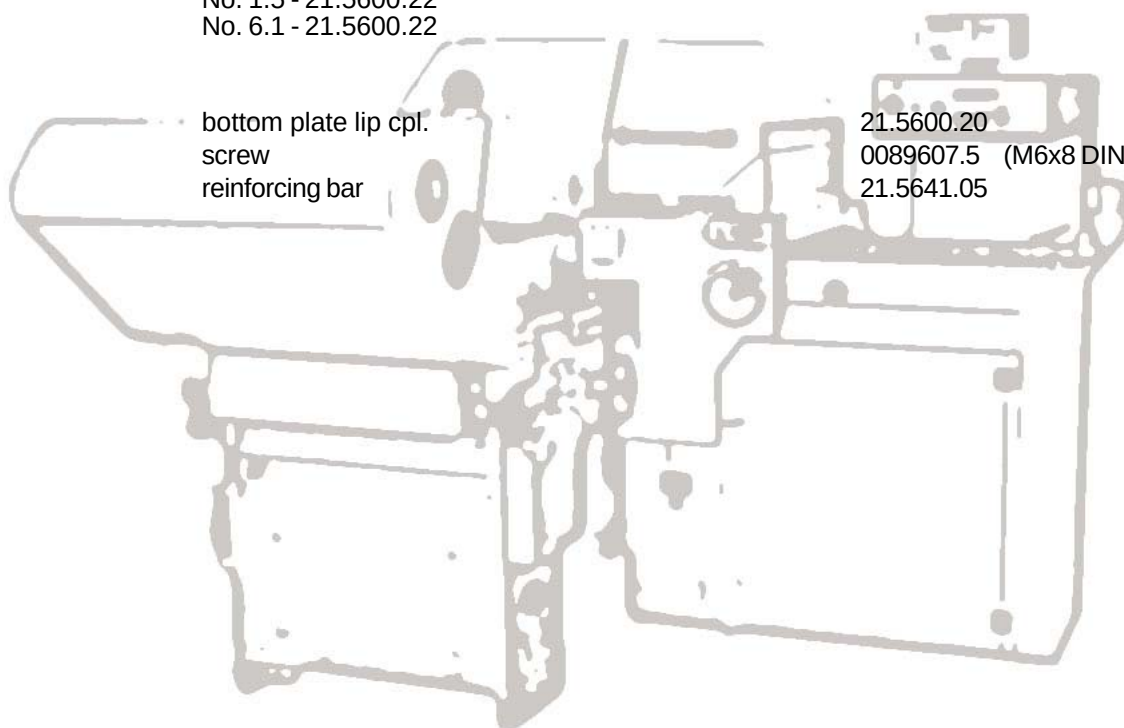


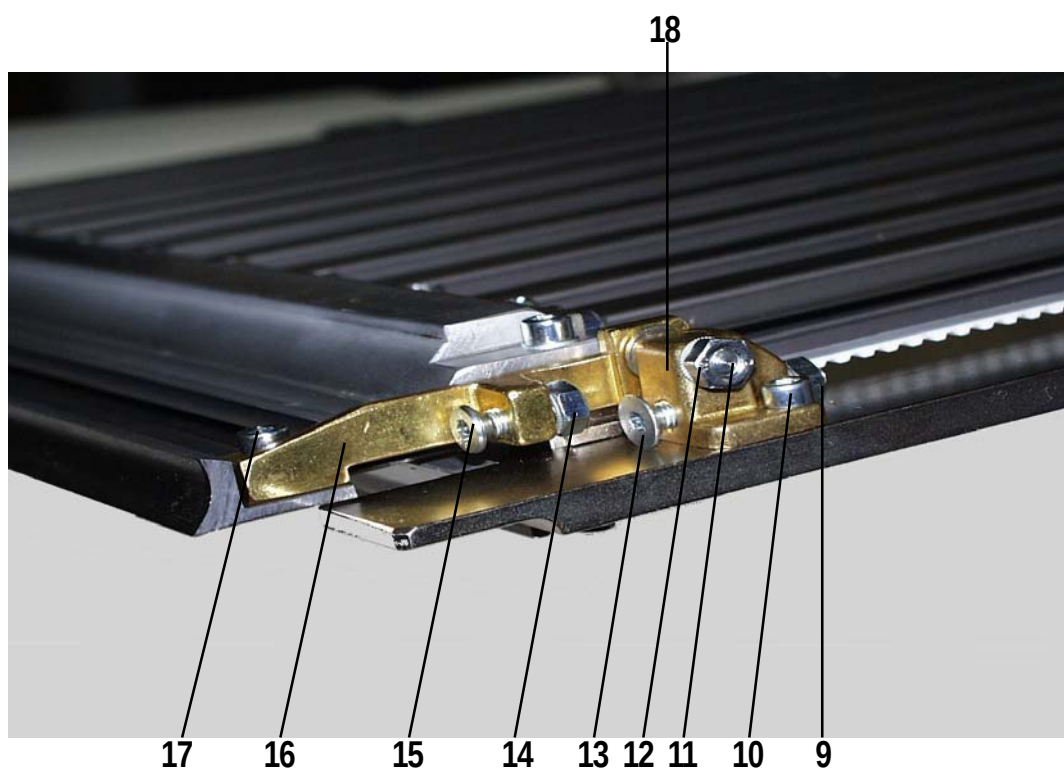
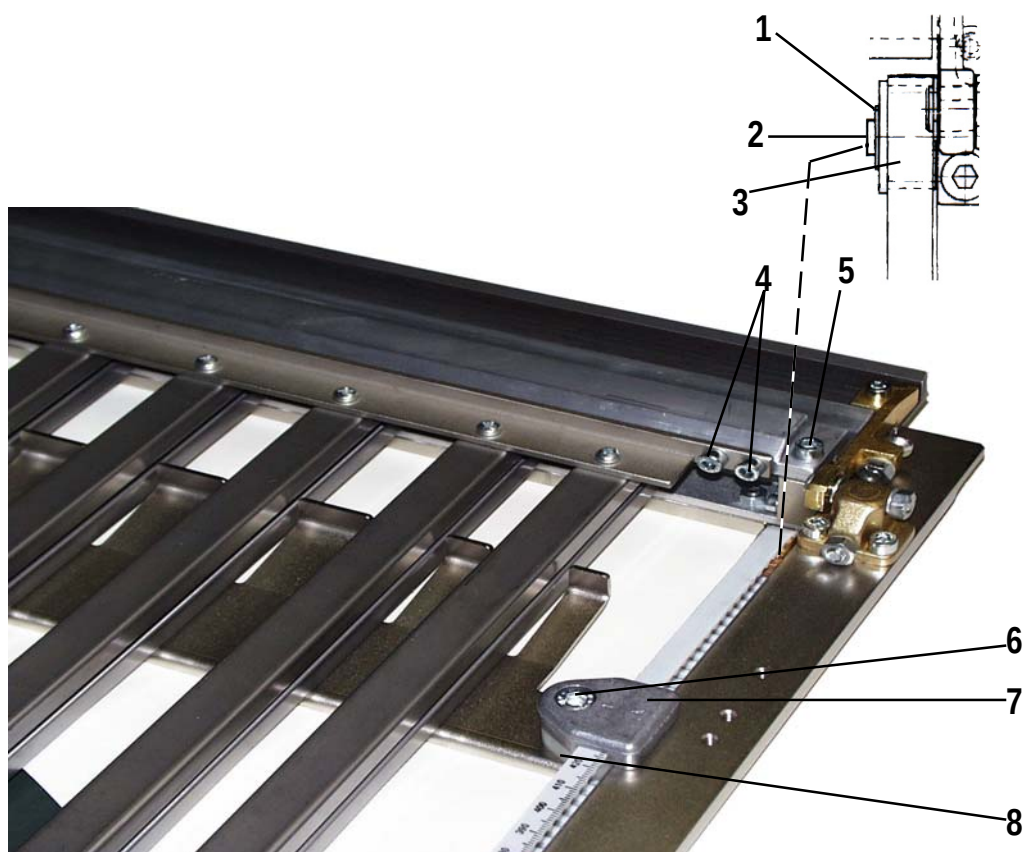
|   |                      |              |                      |
|---|----------------------|--------------|----------------------|
| 1 | shaft                |              | 21.5621.00           |
| 2 | bar                  |              |                      |
|   | T530 unit I          | T530 unit II |                      |
|   | No. 1.1- 21.5641.01  |              | No. 2.1- 21.5641.01  |
|   | No. 2.1- 21.5641.01  |              | No. 2.2- 21.5641.03  |
|   | No. 1.3- 21.5641.03  |              | No. 2.3- 21.5641.03  |
|   | No. 4.1- 21.5641.03  |              | No. 4.2- 21.5641.03  |
|   | No. 1.5- 21.5641.03  |              |                      |
|   | No. 6.1- 21.5641.03  |              |                      |
| 3 | timing belt          |              |                      |
|   | without „mm“ scale   |              |                      |
|   | T530 unit I          | T530 unit II |                      |
|   | No. 1.1 - 21.5673.00 |              | No. 2.1 - 21.5673.00 |
|   | No. 2.1 - 21.5673.00 |              | No. 2.2 - 21.5673.01 |
|   | No. 1.3 - 21.5673.01 |              | No. 2.3 - 21.5673.01 |
|   | No. 4.1 - 21.5673.01 |              | No. 4.2 - 21.5673.01 |
|   | No. 1.5 - 21.5673.01 |              |                      |
|   | No. 6.1 - 21.5673.01 |              |                      |
| 4 | sheet stop           |              | 21.5661.04           |
| 5 | buckle part top      |              |                      |
|   | T530 unit I          | T530 unit II |                      |
|   | No. 1.1 - 21.5600.25 |              | No. 2.1 - 21.5600.25 |
|   | No. 2.1 - 21.5600.25 |              | No. 2.2 - 21.5600.26 |
|   | No. 1.3 - 21.5600.26 |              | No. 2.3 - 21.5600.26 |
|   | No. 4.1 - 21.5600.26 |              | No. 4.2 - 21.5600.26 |
|   | No. 1.5 - 21.5600.26 |              |                      |
|   | No. 6.1 - 21.5600.26 |              |                      |
| 6 | top plate lip        |              |                      |
|   | T530 unit I          | T530 unit II |                      |
|   | No. 1.1 - 21.5651.03 |              | No. 2.1 - 21.5651.04 |
|   | No. 2.1 - 21.5651.03 |              | No. 2.2 - 21.5651.04 |
|   | No. 1.3 - 21.5651.04 |              | No. 2.3 - 21.5651.04 |
|   | No. 4.1 - 21.5651.04 |              | No. 4.2 - 21.5651.04 |
|   | No. 1.5 - 21.5651.04 |              |                      |
|   | No. 6.1 - 21.5651.04 |              |                      |
| 7 | deflector            |              | 21.5653.05           |
| 8 | bar                  |              |                      |
|   | T530 unit I          | T530 unit II |                      |
|   | No. 1.1 - 21.5641.00 |              | No. 2.1 - 21.5641.00 |
|   | No. 2.1 - 21.5641.00 |              | No. 2.2 - 21.5641.02 |
|   | No. 1.3 - 21.5641.02 |              | No. 2.3 - 21.5641.02 |
|   | No. 4.1 - 21.5641.02 |              | No. 4.2 - 21.5641.02 |
|   | No. 1.5 - 21.5641.02 |              |                      |
|   | No. 6.1 - 21.5641.02 |              |                      |



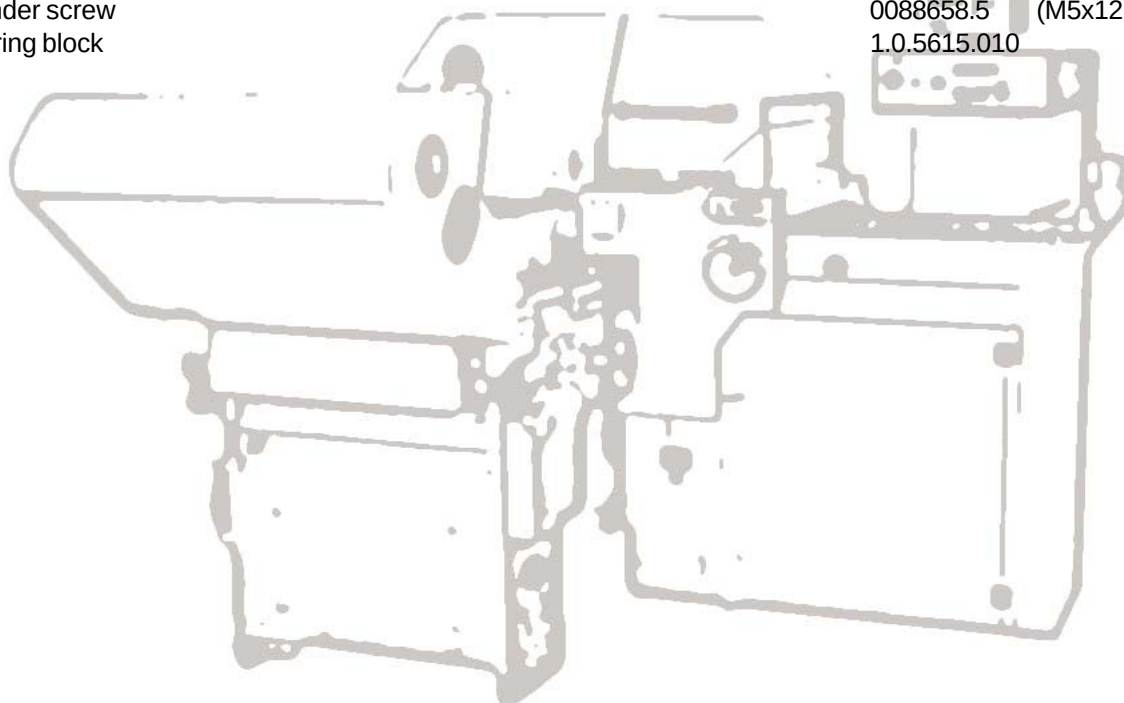


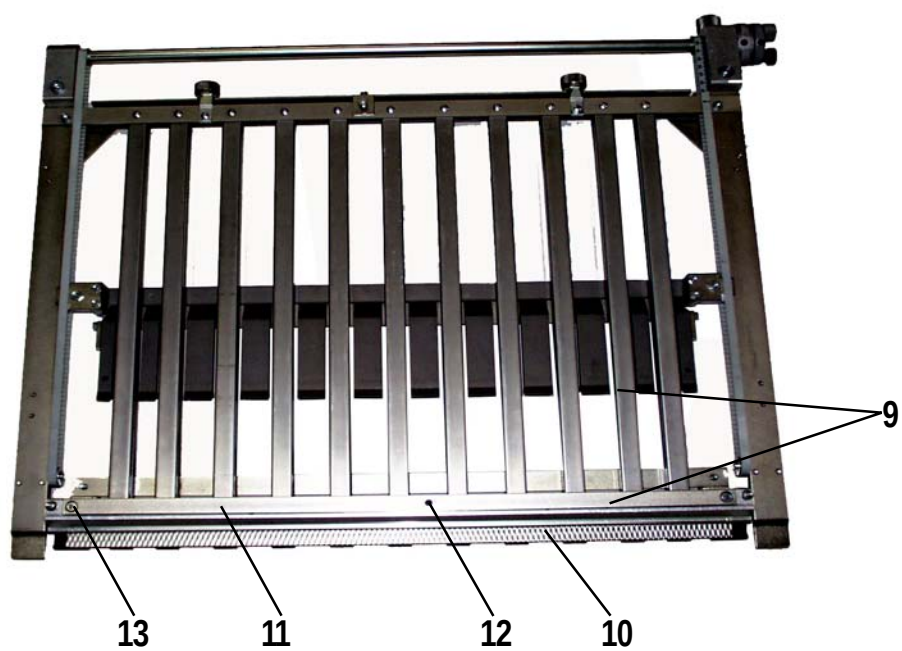
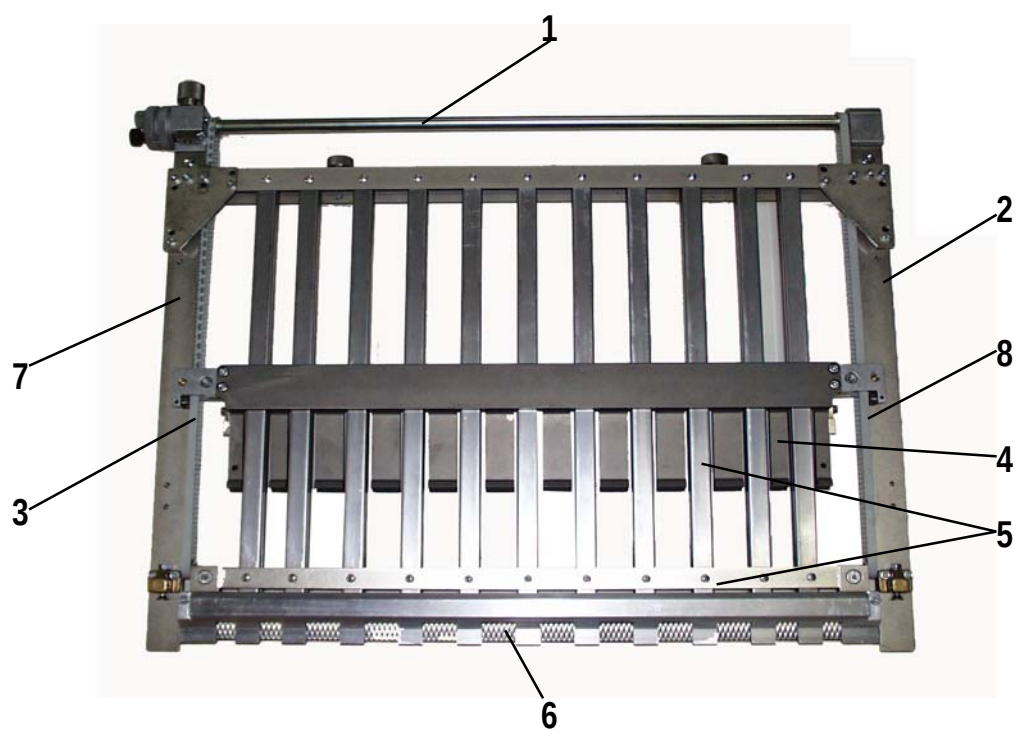
|    |                                                                                                                                                                                               |                                                                                                              |
|----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 9  | timing belt<br>with scale „mm“<br>T530 unit I<br>No. 1.1 - 21.5673.20<br>No. 2.1 - 21.5673.21<br>No. 1.3 - 21.5673.22<br>No. 4.1 - 21.5673.23<br>No. 1.5 - 21.5673.22<br>No. 6.1 - 21.5673.23 | T530 unit II<br>No. 2.1 - 21.5673.20<br>No. 2.2 - 21.5673.23<br>No. 2.3 - 21.5673.22<br>No. 4.2 - 21.5673.23 |
| 10 | spring                                                                                                                                                                                        | 00102681 (D128)                                                                                              |
| 11 | cylinder screw                                                                                                                                                                                | 0088666.5 (M5x16 DIN 912)                                                                                    |
| 12 | holder                                                                                                                                                                                        | 10.5653.20                                                                                                   |
| 13 | buckle part below cpl.<br>T530 unit I<br>No. 1.1 - 21.5600.21<br>No. 2.1 - 21.5600.21<br>No. 1.3 - 21.5600.22<br>No. 4.1 - 21.5600.22<br>No. 1.5 - 21.5600.22<br>No. 6.1 - 21.5600.22         | T530 unit II<br>No. 2.1 - 21.5600.21<br>No. 2.2 - 21.5600.22<br>No. 2.3 - 21.5600.22<br>No. 4.2 - 21.5600.22 |
| 14 | bottom plate lip cpl.                                                                                                                                                                         | 21.5600.20                                                                                                   |
| 15 | screw                                                                                                                                                                                         | 0089607.5 (M6x8 DIN 913)                                                                                     |
| 16 | reinforcing bar                                                                                                                                                                               | 21.5641.05                                                                                                   |





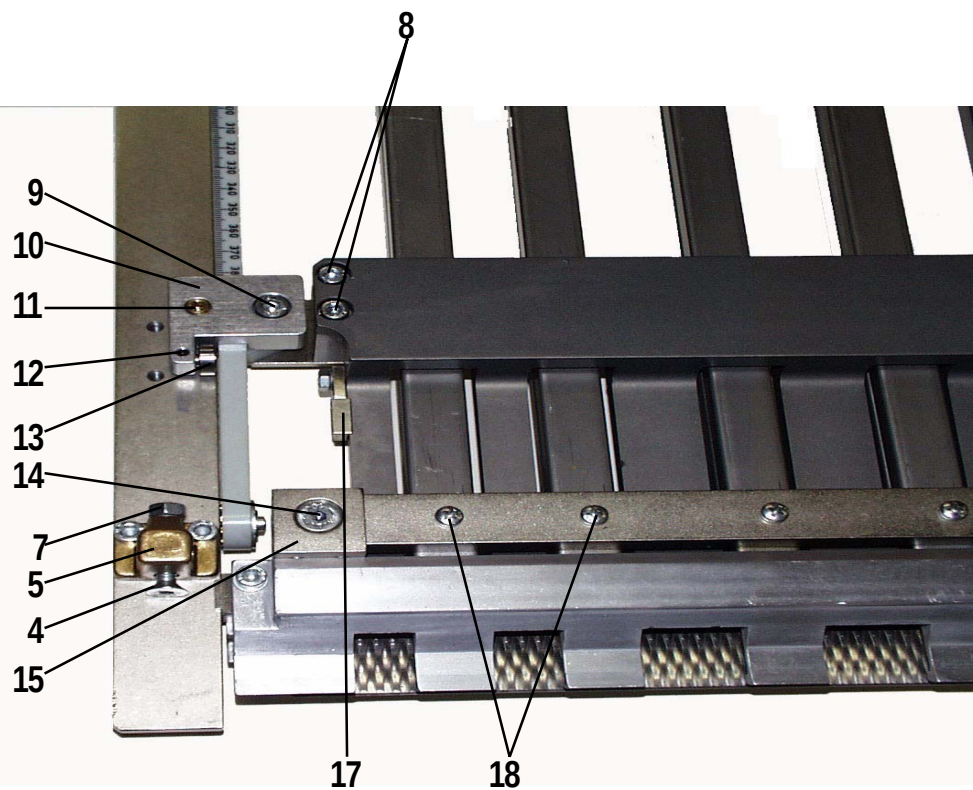
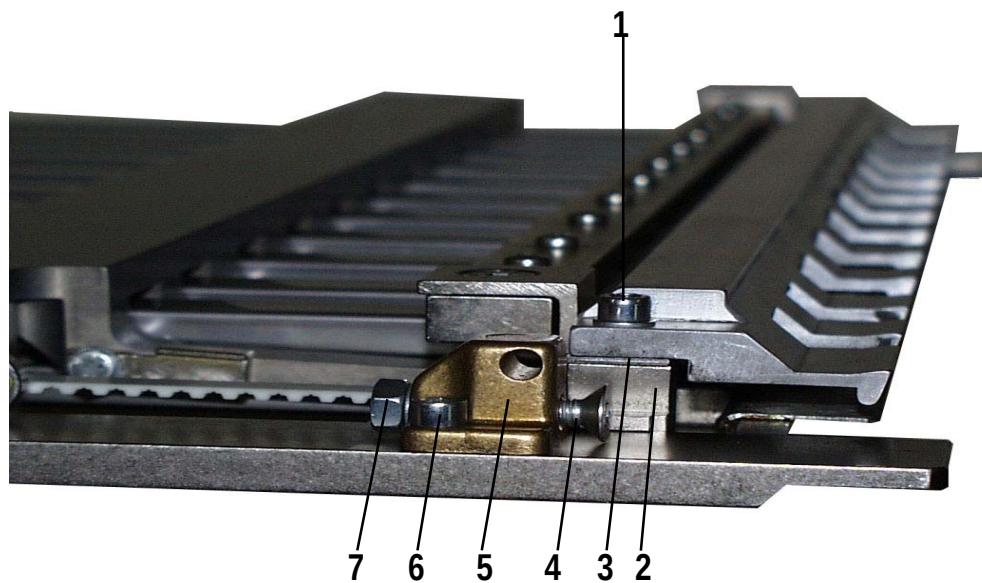
|    |                       |              |                  |
|----|-----------------------|--------------|------------------|
| 1  | disc                  | 0092718.5    | (S5 DIN 6799)    |
| 2  | notched set pin       | 0094185.5    | (B6x25 DIN 1469) |
| 3  | Toothed wheel         | 2.0.5636.020 |                  |
| 4  | cylinder screw        | 0088641.5    | (M5x10 DIN 912)  |
| 5  | cylinder screw        | 0088658.5    | (M5x12 DIN 912)  |
| 6  | cylinder screw        | 0088823.5    | (M6x20 DIN 912)  |
| 7  | clamping piece        | 2.0.5644.041 |                  |
| 8  | distance              | 2.0.5644.051 |                  |
| 9  | nut                   | 0090852.5    | (M6 DIN 934)     |
| 10 | cylinder screw        | 0088641.5    | (M5x10 DIN 912)  |
| 11 | bolt                  | 1.0.5625.010 |                  |
| 12 | nut                   | 0090852.5    | (M6 DIN 934)     |
| 13 | screw                 | 0095463.5    | (M6x35 DIN 7991) |
| 14 | nut                   | 0090852.5    | (M6 DIN 934)     |
| 15 | screw                 | 1.0.5629.300 |                  |
| 16 | lever (picture)       | 1.0.5615.020 |                  |
|    | lever (opposite side) | 1.0.5615.030 |                  |
| 17 | cylinder screw        | 0088658.5    | (M5x12 DIN 912)  |
| 18 | bearing block         | 1.0.5615.010 |                  |





|    |                        |                           |
|----|------------------------|---------------------------|
| 1  | bar                    | 21.5621.00                |
| 2  | bar                    |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1- 21.5641.01    | No. 2.1- 21.5641.01       |
|    | No. 2.1- 21.5641.01    | No. 2.2- 21.5641.03       |
|    | No. 1.3- 21.5641.03    | No. 2.3- 21.5641.03       |
|    | No. 4.1- 21.5641.03    | No. 4.2- 21.5641.03       |
|    | No. 1.5- 21.5641.03    |                           |
|    | No. 6.1- 21.5641.03    |                           |
| 3  | timing belt            |                           |
|    | without „mm“ scale     |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5673.10   | No. 2.1 - 21.5673.10      |
|    | No. 2.1 - 21.5673.11   | No. 2.2 - 21.5673.13      |
|    | No. 1.3 - 21.5673.12   | No. 2.3 - 21.5673.12      |
|    | No. 4.1 - 21.5673.13   | No. 4.2 - 21.5673.13      |
|    | No. 1.5 - 21.5673.12   |                           |
|    | No. 6.1 - 21.5673.13   |                           |
| 4  | sheet stop             | 21.5651.00                |
| 5  | buckle part top        |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5600.27   | No. 2.1 - 21.5600.27      |
|    | No. 2.1 - 21.5600.27   | No. 2.2 - 21.5600.28      |
|    | No. 1.3 - 21.5600.28   | No. 2.3 - 21.5600.28      |
|    | No. 4.1 - 21.5600.28   | No. 4.2 - 21.5600.28      |
|    | No. 1.5 - 21.5600.28   |                           |
|    | No. 6.1 - 21.5600.28   |                           |
| 6  | top plate lip          |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5651.01   | No. 2.1 - 21.5600.02      |
|    | No. 2.1 - 21.5651.01   | No. 2.2 - 21.5600.02      |
|    | No. 1.3 - 21.5651.02   | No. 2.3 - 21.5600.02      |
|    | No. 4.1 - 21.5651.02   | No. 4.2 - 21.5600.02      |
|    | No. 1.5 - 21.5651.02   |                           |
|    | No. 6.1 - 21.5651.02   |                           |
| 7  | bar                    |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5641.00   | No. 2.1 - 21.5641.00      |
|    | No. 2.1 - 21.5641.00   | No. 2.2 - 21.5641.02      |
|    | No. 1.3 - 21.5641.02   | No. 2.3 - 21.5641.02      |
|    | No. 4.1 - 21.5641.02   | No. 4.2 - 21.5641.02      |
|    | No. 1.5 - 21.5641.02   |                           |
|    | No. 6.1 - 21.5641.02   |                           |
| 8  | time belt              |                           |
|    | without scale          |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5673.00   | No. 2.1 - 21.5673.00      |
|    | No. 2.1 - 21.5673.00   | No. 2.2 - 21.5673.01      |
|    | No. 1.3 - 21.5673.01   | No. 2.3 - 21.5673.01      |
|    | No. 4.1 - 21.5673.01   | No. 4.2 - 21.5673.01      |
|    | No. 1.5 - 21.5673.01   |                           |
|    | No. 6.1 - 21.5673.01   |                           |
| 9  | buckle part below cpl. |                           |
|    | T530 unit I            | T530 unit II              |
|    | No. 1.1 - 21.5600.23   | No. 2.1 - 21.5600.23      |
|    | No. 2.1 - 21.5600.23   | No. 2.2 - 21.5600.24      |
|    | No. 1.3 - 21.5600.24   | No. 2.3 - 21.5600.24      |
|    | No. 4.1 - 21.5600.24   | No. 4.2 - 21.5600.24      |
|    | No. 1.5 - 21.5600.24   |                           |
|    | No. 6.1 - 21.5600.24   |                           |
| 10 | bottom plate lip cpl.  | 21.5600.20                |
| 11 | reinforcing bar        | 21.5641.05                |
| 12 | screw                  | 0089607.5 (M6x8 DIN 913)  |
| 13 | cylinder screw         | 0088658.5 (M5x12 DIN 912) |

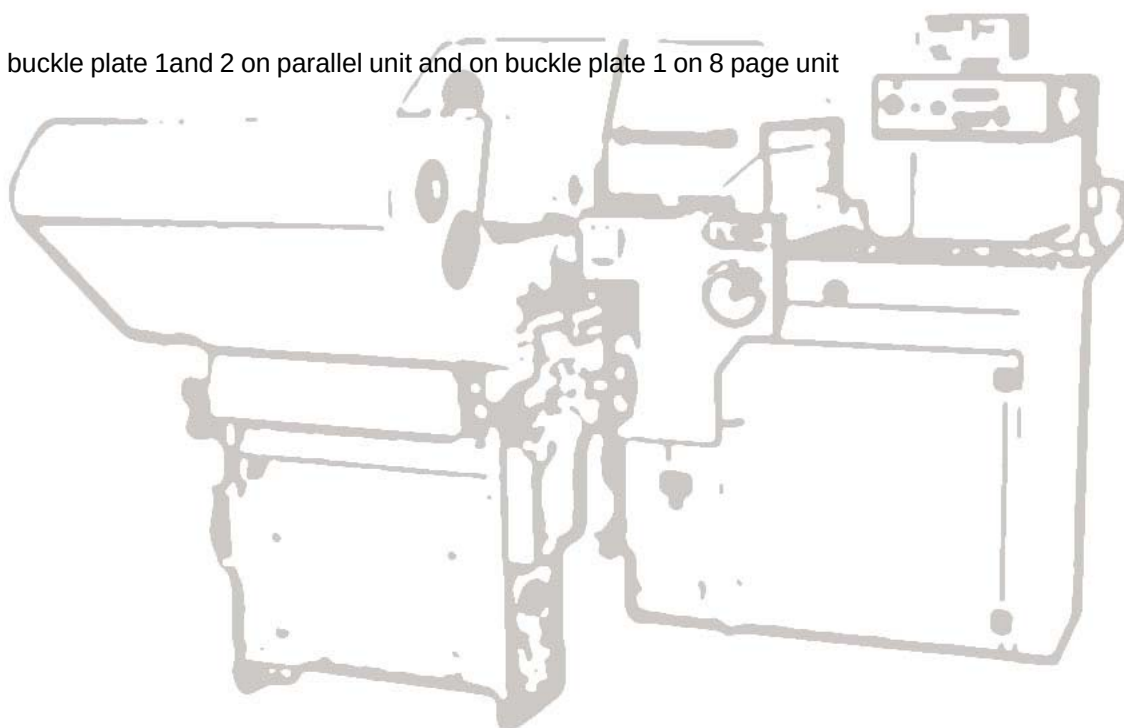


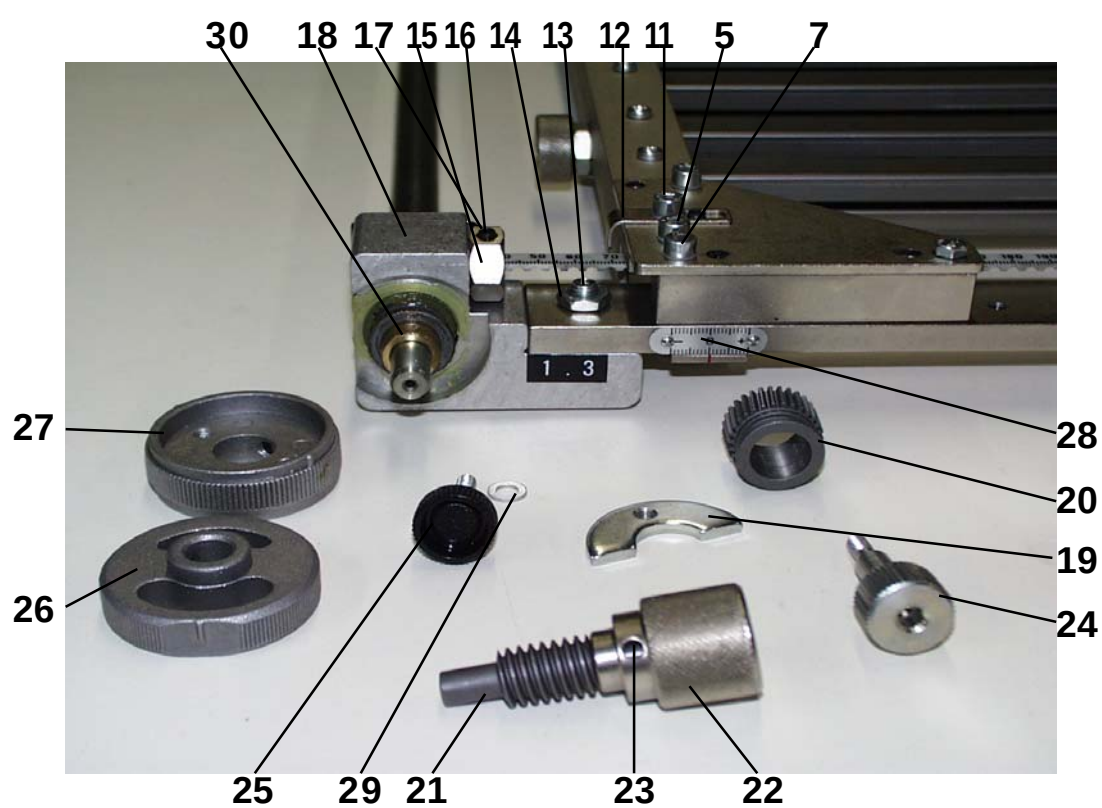
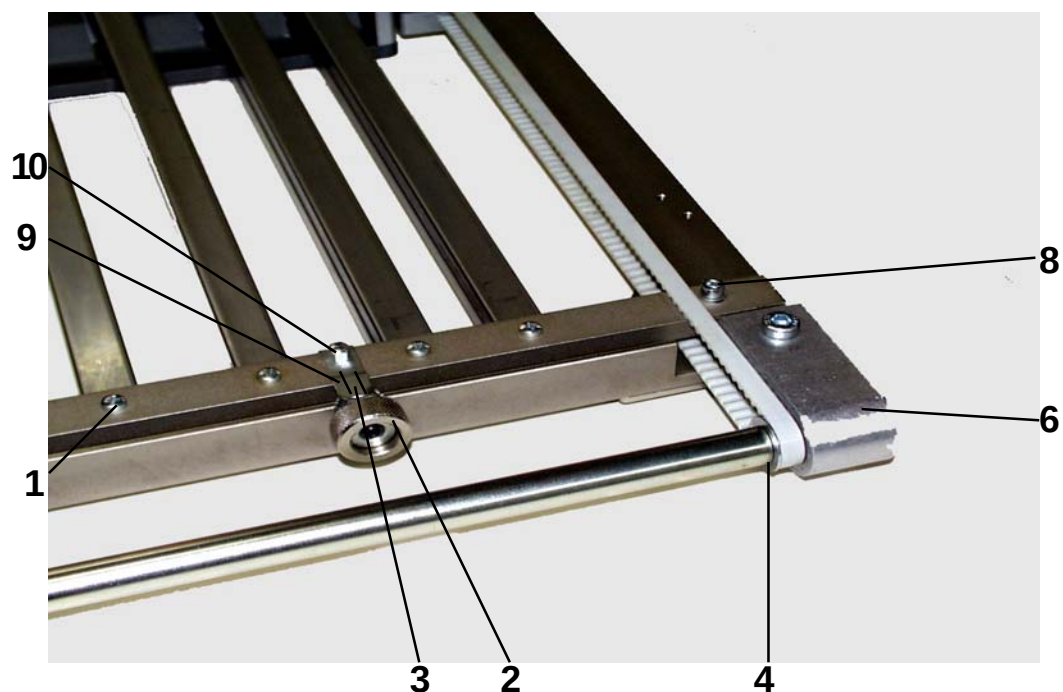


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|    |                   |              |                  |
|----|-------------------|--------------|------------------|
| 1  | cylinder screw    | 0088658.5    | (M5x12 DIN 912)  |
| 2  | screw             | 21.5625.00   |                  |
| 3  | distance          | 21.5662.00   |                  |
| 4  | screw             | 0095463.5    | (M6x35 DIN 7991) |
| 5  | bearing block     | 1.0.5615.010 |                  |
| 6  | cylinder screw    | 0088641.5    | (M5x10 DIN 912)  |
| 7  | nut               | 0090852.5    | (M6 DIN 934)     |
| 8  | cylinder screw    | 0088724.5    | (M5x35 DIN 912)  |
| 9  | cylinder screw    | 0094748.5    | (M6x25 DIN 6912) |
| 10 | clamping piece    | 10.5644.27   |                  |
| 11 | screw             | 0089673.5    | (M8x8 DIN 913)   |
| 12 | screw             | 0089474.5    | (M4x4 DIN 913)   |
| 13 | ball bearing cpl. | 10.5625.04   |                  |
| 14 | screw             | 0095422.5    | (M6x20 DIN 7991) |
| 15 | holder            | 21.5653.00   |                  |

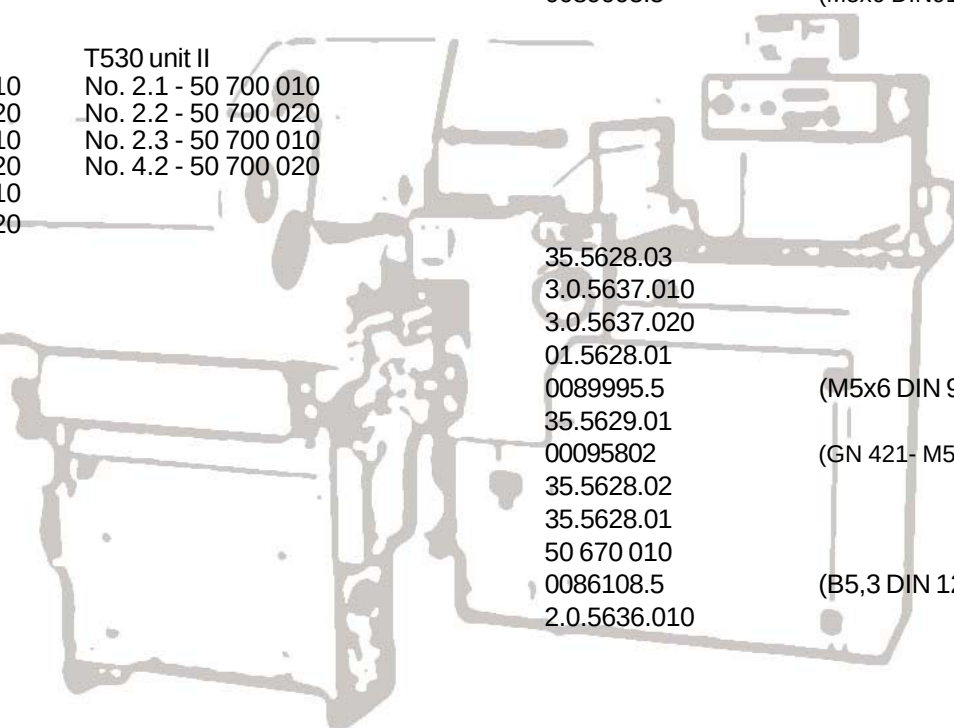
\*\* not on buckle plate 1 and 2 on parallel unit and on buckle plate 1 on 8 page unit

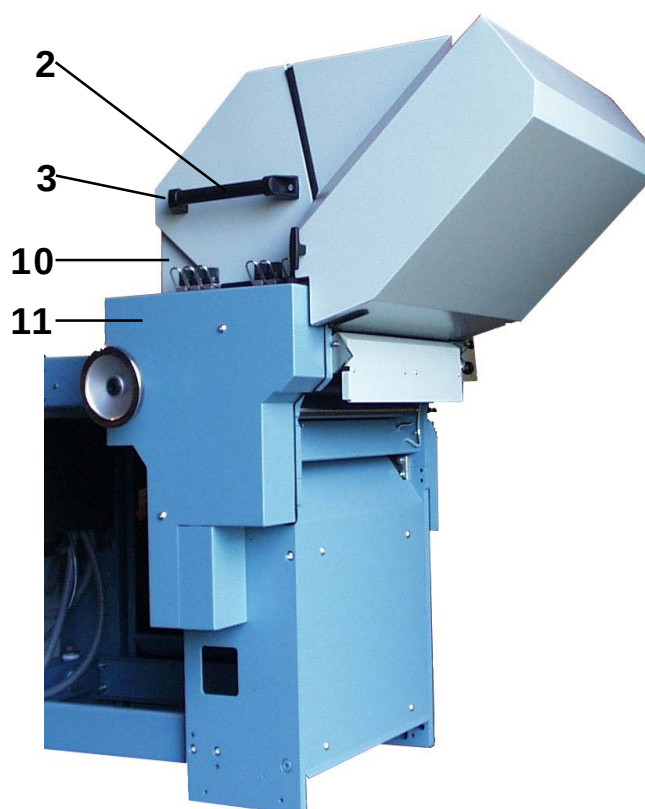
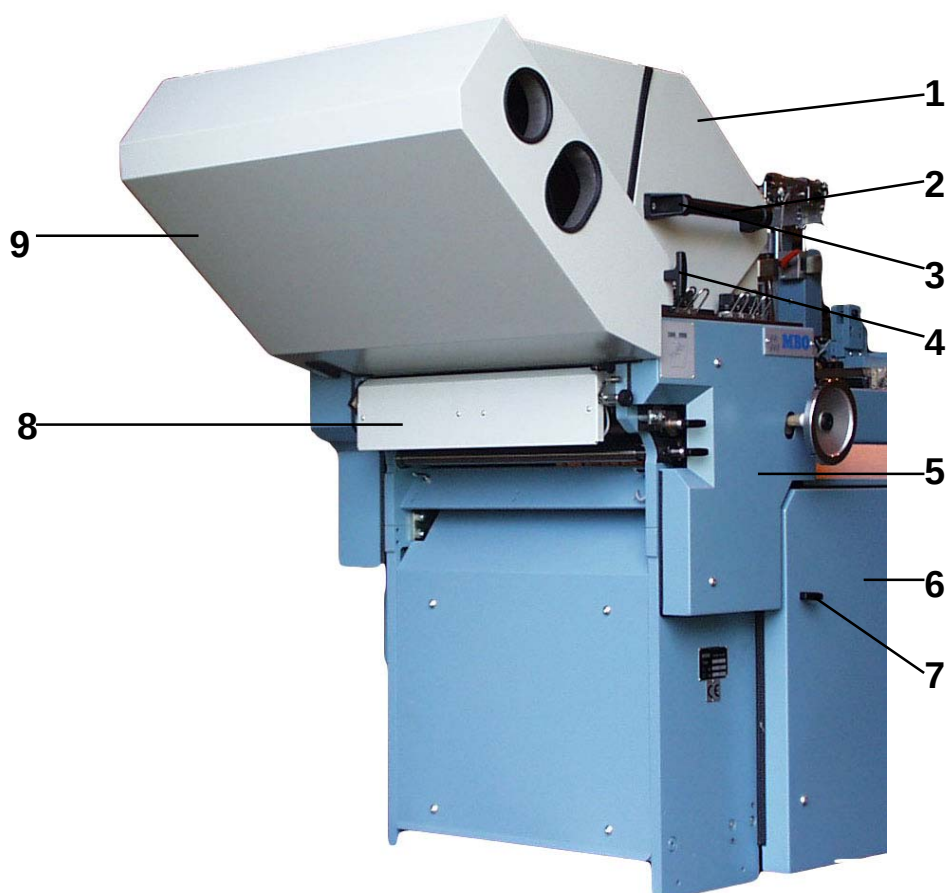




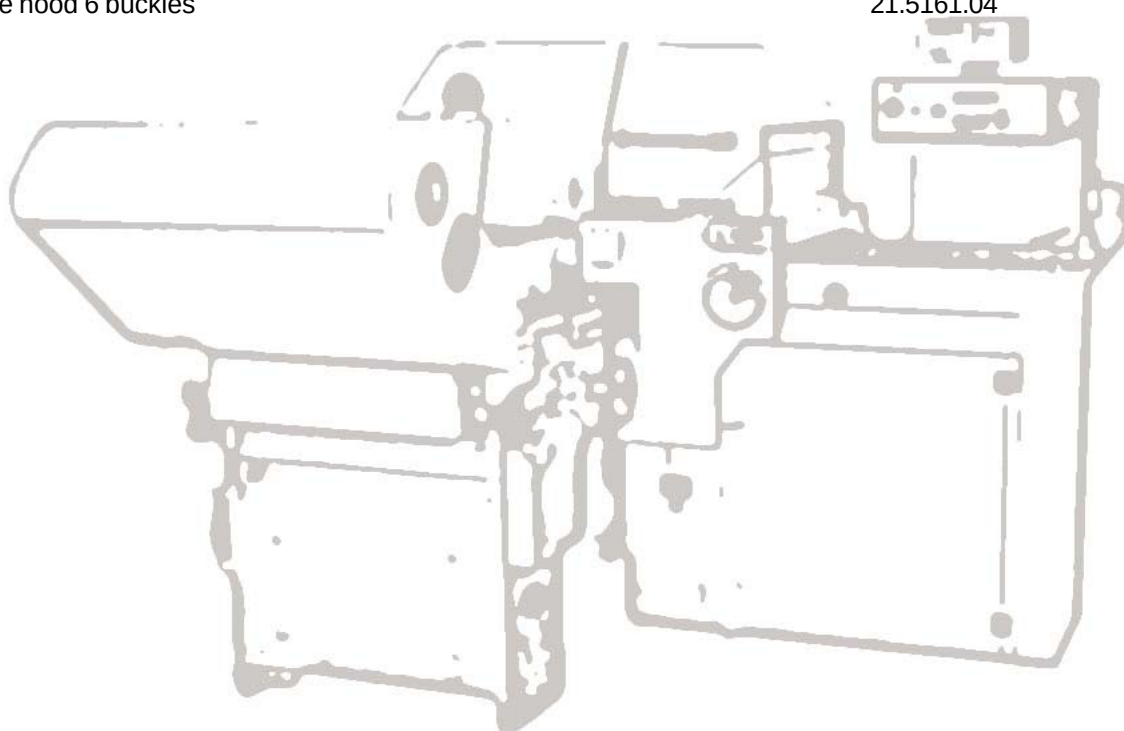


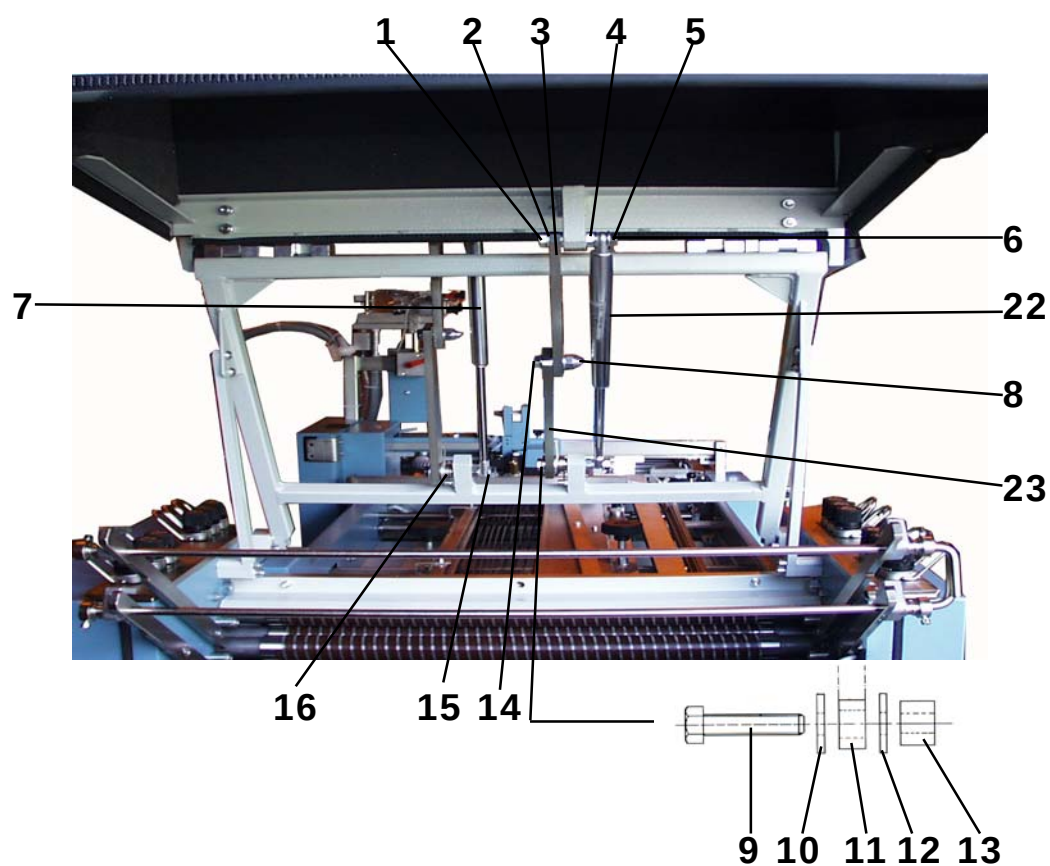
|    |                      |              |                   |
|----|----------------------|--------------|-------------------|
| 1  | cutting screw        | 00095174     | (AM4xx8 DIN 7516) |
| 2  | handle               | 14.5600.00   |                   |
| 3  | screw                | 0089656.5    | (M6x30 DIN913)    |
| 4  | tooth belt wheel     | 5.0.5636.010 |                   |
| 5  | cylinder screw       | 0088633.5    | (M5x8 DIN912)     |
| 6  | bearing block        | 2.0.5644.030 |                   |
| 7  | cylinder screw       | 0088708.5    | (M5x25 DIN912)    |
| 8  | cylinder screw       | 0088633.5    | (M5x8 DIN912)     |
| 9  | flat spring          | 50 480 151   |                   |
| 10 | cap nut              | 0090068.5    | (M4 DIN917)       |
| 11 | cylinder screw       | 0088633.5    | (M5x8 DIN912)     |
| 12 | indicator            | 10.5685.00   |                   |
| 13 | cylinder screw       | 0094805.5    | (M8x25 DIN6912)   |
| 14 | nut                  | 0086876.5    | (BM8 DIN 439)     |
| 15 | collar               | 3.0.5628.060 |                   |
| 16 | flat spring          | 3.0.5686.010 |                   |
| 17 | screw                | 0089995.5    | (M5x6 DIN916)     |
| 18 | bearing block        |              |                   |
|    | T530 unit I          |              |                   |
|    | No. 1.1 - 50 700 010 |              |                   |
|    | No. 2.1 - 50 700 020 |              |                   |
|    | No. 1.3 - 50 700 010 |              |                   |
|    | No. 4.1 - 50 700 020 |              |                   |
|    | No. 1.5 - 50 700 010 |              |                   |
|    | No. 6.1 - 50 700 020 |              |                   |
|    | T530 unit II         |              |                   |
|    | No. 2.1 - 50 700 010 |              |                   |
|    | No. 2.2 - 50 700 020 |              |                   |
|    | No. 2.3 - 50 700 010 |              |                   |
|    | No. 4.2 - 50 700 020 |              |                   |
| 19 | disc                 | 35.5628.03   |                   |
| 20 | worm gear            | 3.0.5637.010 |                   |
| 21 | worm                 | 3.0.5637.020 |                   |
| 22 | temple ring          | 01.5628.01   |                   |
| 23 | screw                | 0089995.5    | (M5x6 DIN 916)    |
| 24 | screw                | 35.5629.01   |                   |
| 25 | knurled screw        | 00095802     | (GN 421- M5x25)   |
| 26 | disc                 | 35.5628.02   |                   |
| 27 | disc                 | 35.5628.01   |                   |
| 28 | scale                | 50 670 010   |                   |
| 29 | disc                 | 0086108.5    | (B5,3 DIN 125)    |
| 30 | Tooth wheel          | 2.0.5636.010 |                   |



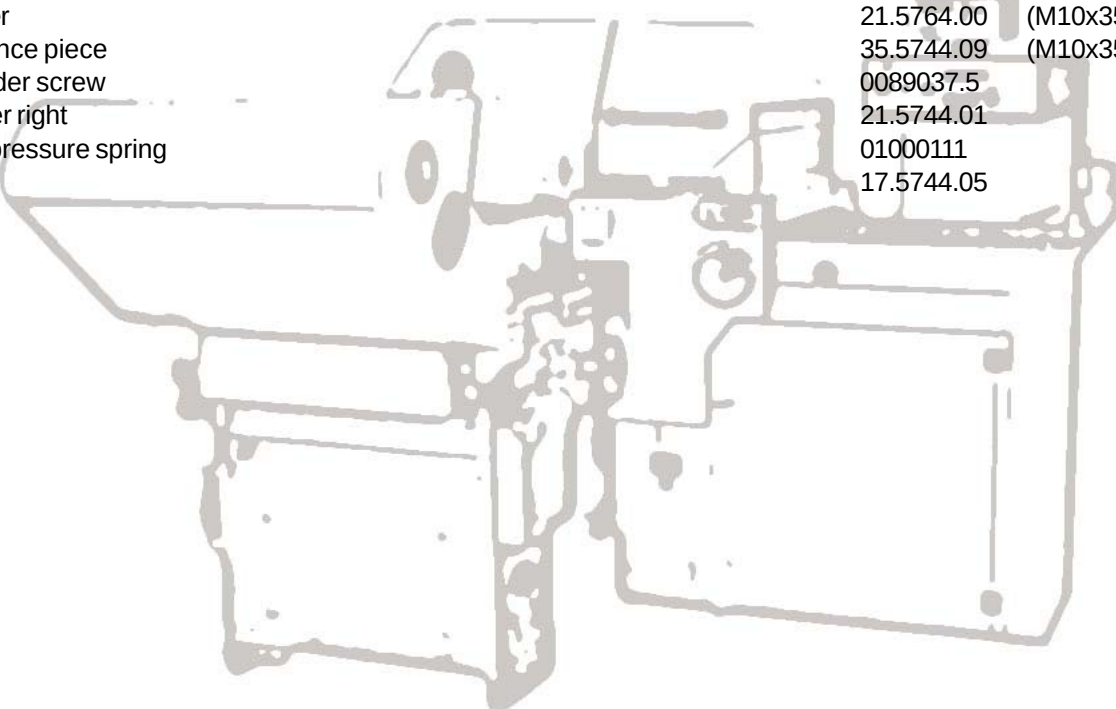


|    |                          |            |                 |
|----|--------------------------|------------|-----------------|
| 1  | noise hood               | 21.5761.03 |                 |
| 2  | grip                     | 00100248   |                 |
| 3  | plastic holder           | 00100230   |                 |
| 4  | grip                     | 00100255   |                 |
| 5  | guard 4 buckles          | 21.5161.01 |                 |
|    | guard 6 buckles          | 21.5161.03 | (1095-08)       |
| 6  | Door 4 buckles           | 21.4161.05 | (1095-07)       |
|    | Door 6 buckles           | 21.4161.06 | (GN 563-80-M10) |
| 7  | grip                     | 00100260   |                 |
| 8  | guard                    | 21.5761.06 |                 |
| 9  | noise hood 4 buckles     | 21.5761.04 |                 |
|    | noise hood 6 buckles     | 21.5761.05 |                 |
| 10 | flap 8page unit C-feeder | 21.5761.00 | (GN 563-55-M8)  |
|    | flap 8page unit P-feeder | 21.5761.01 |                 |
|    | flap 8page unit          | 21.5761.02 |                 |
| 11 | noise hood 4 buckles     | 21.5161.02 |                 |
|    | noise hood 6 buckles     | 21.5161.04 |                 |

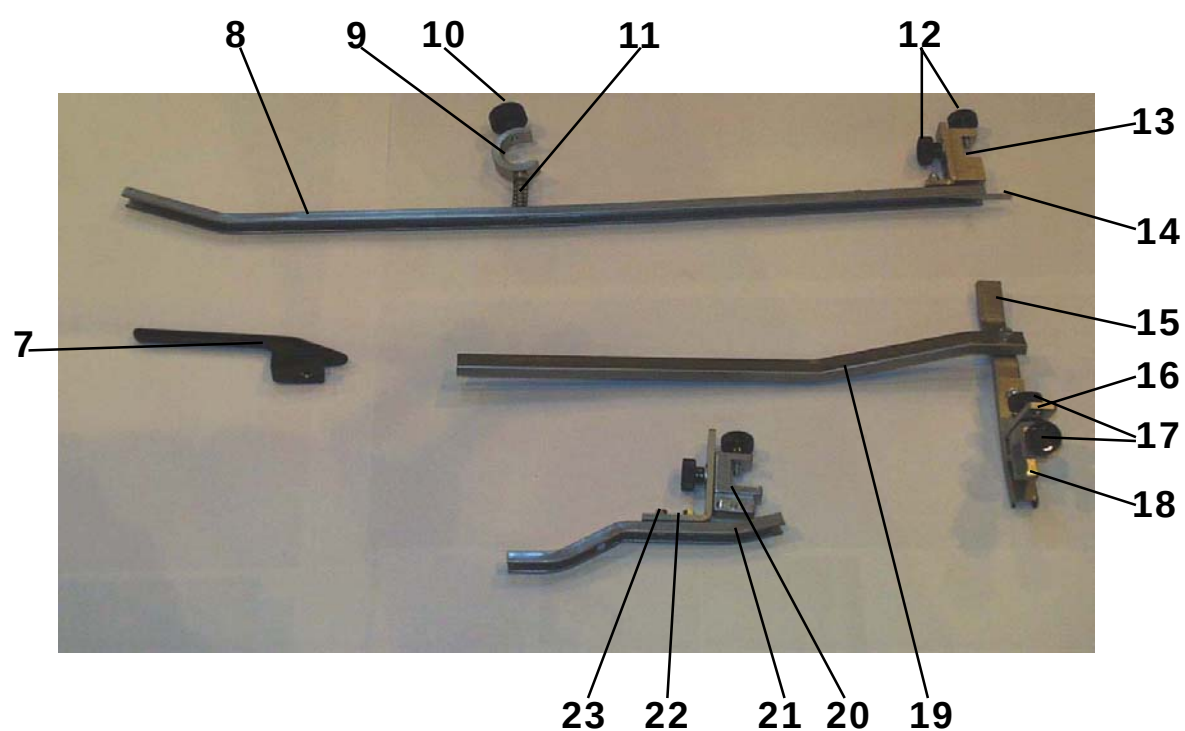
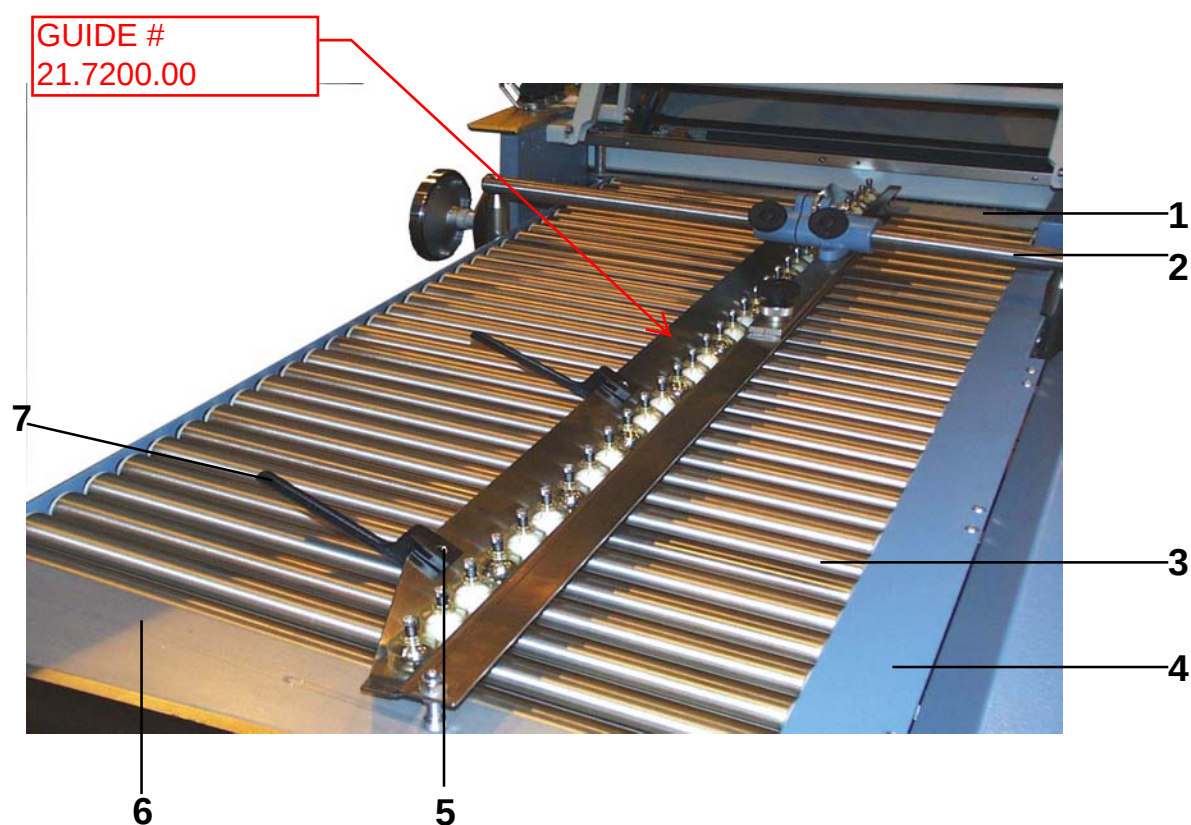




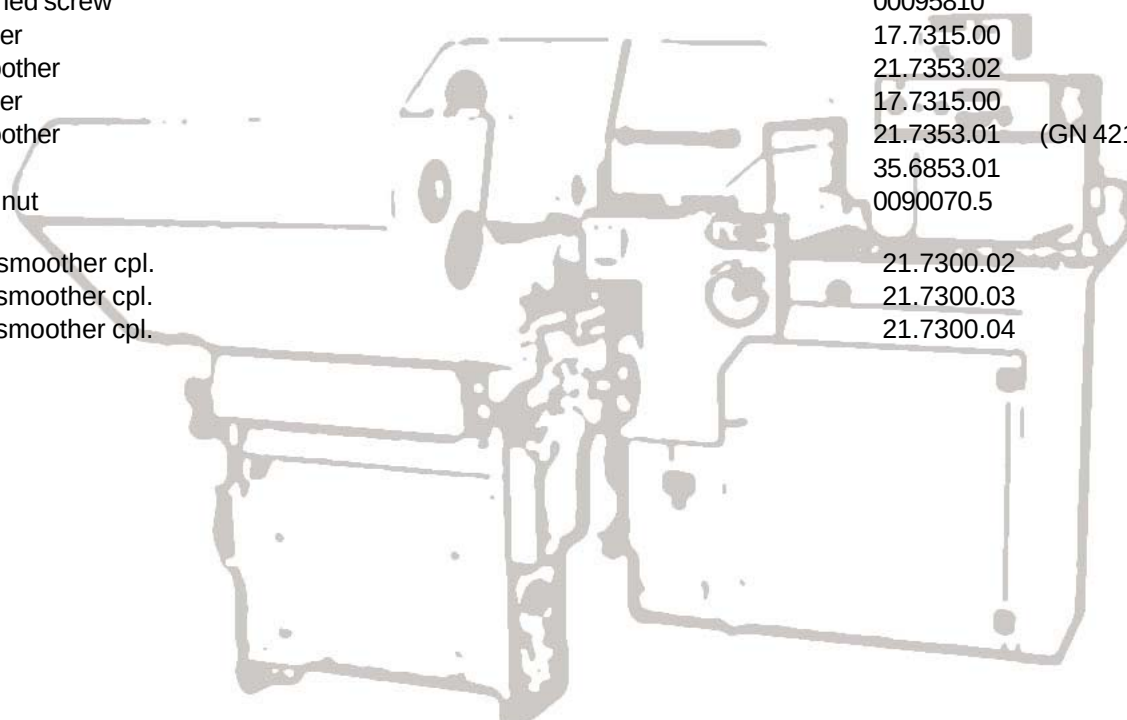
|    |                     |            |                       |
|----|---------------------|------------|-----------------------|
| 1  | screw               | 0090601.5  |                       |
| 2  | disc                | 0086132.5  |                       |
| 3  | bar                 | 17.5744.04 |                       |
| 4  | nut                 | 0090894.5  |                       |
| 5  | disc                | 0086132.5  | (M10x35 DIN 933)      |
| 6  | screw               | 0090601.5  | (S10 DIN 125)         |
| 7  | gas pressure spring | 01000113   |                       |
| 8  | cap nut             | 0092163.5  | (M10 DIN 934)         |
| 9  | screw               | 0090601.5  | (S10 DIN 125)         |
| 10 | disc                | 0095687.5  | (M10x35 DIN 933)      |
| 11 | rubber spring       | 10.5719.02 | (T2M2-42-170-450/850) |
| 12 | disc                | 0095687.5  | (M10 DIN 986)         |
| 13 | distance ring       | 35.5728.02 | (M10x35 DIN 933)      |
| 14 | screw               | 0090601.5  | (B10,5 DIN 9021)      |
| 15 | screw               | 0090601.5  |                       |
| 16 | spring              | 10.5785.01 | (M10x35 DIN 933)      |
| 17 | holder left         | 21.5744.01 |                       |
| 18 | holder              | 21.5764.00 | (M10x35 DIN 933)      |
| 19 | distance piece      | 35.5744.09 | (M10x35 DIN 933)      |
| 20 | cylinder screw      | 0089037.5  |                       |
| 21 | holder right        | 21.5744.01 |                       |
| 22 | gas pressure spring | 01000111   |                       |
| 23 | bar                 | 17.5744.05 |                       |

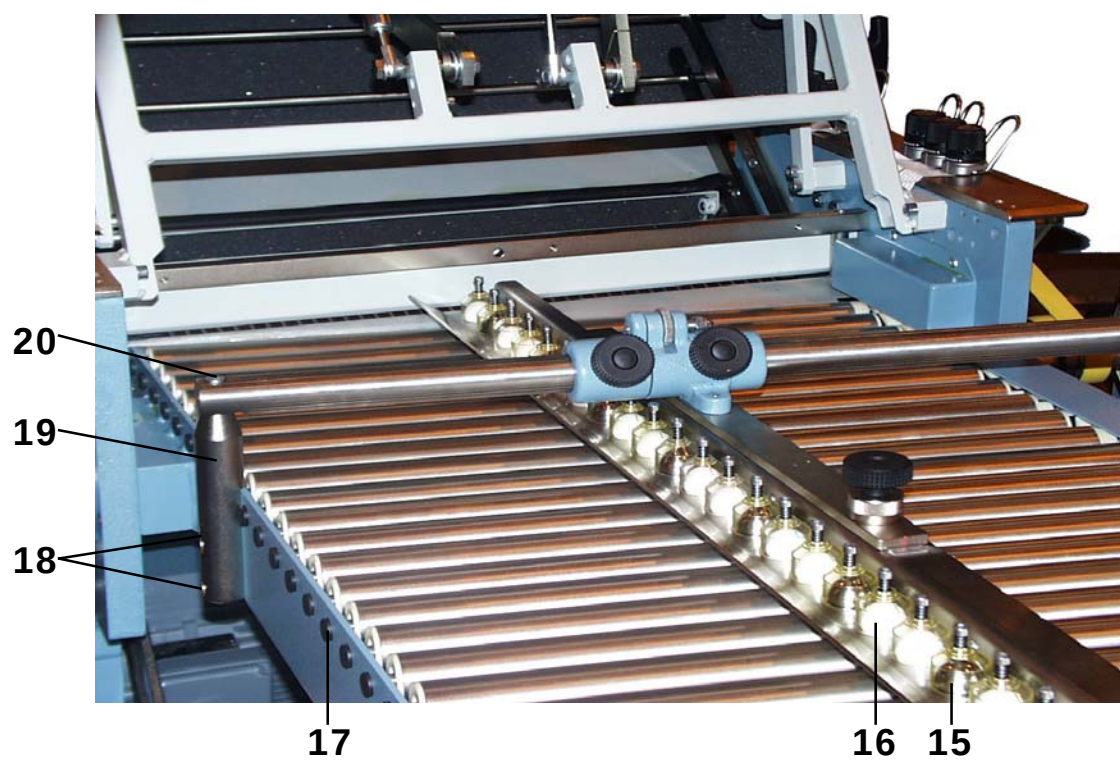
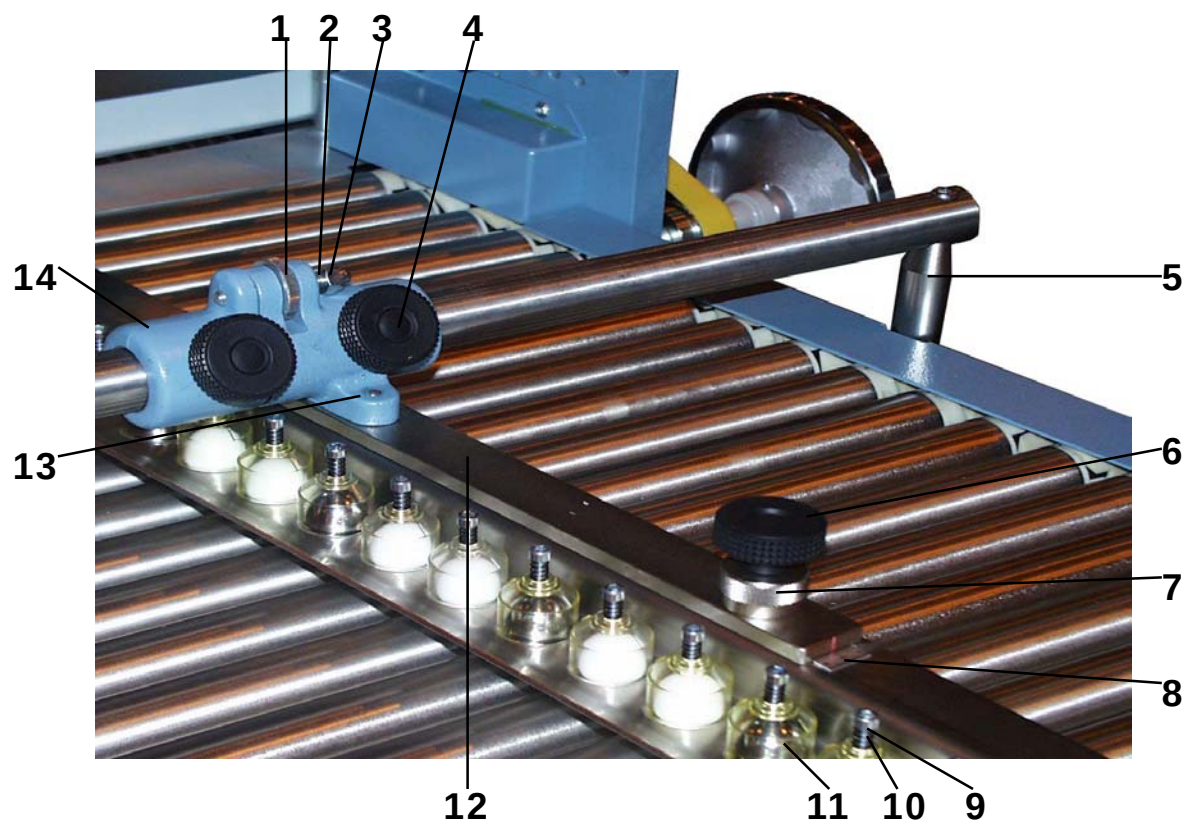






|       |                           |            |                       |
|-------|---------------------------|------------|-----------------------|
| 1     | infeed plate              | 21.5163.03 |                       |
| 2     | bar                       | 21.7321.01 | (M8x35 DIN 912)       |
| 3     | cross carrier roller cpl. | 21.7400.00 |                       |
| 4     | cover plate               | 21.7361.02 | (T2M2-42-170-450/400) |
| 5     | screw                     | 50 370 040 |                       |
| 6     | infeed plate              | 31.7363.00 |                       |
| 7     | smoother                  | 01.7264.00 |                       |
| 8     | smoother                  | 21.7353.00 |                       |
| 9     | holder                    | 17.7328.03 |                       |
| 10    | knurled screw             | 00100268   |                       |
| 11    | spring                    | 00102749   |                       |
| 12    | knurled screw             | 00095810   |                       |
| 13    | holder                    | 70 500 260 |                       |
| 14    | smoother                  | 70 530 070 | (GN 534-32-M6-10-SW)  |
| 15    | smoother                  | 21.7353.01 | (D150 DIN 2098)       |
| 16    | bar                       | 35.6853.01 | (GN 421 M6x15)        |
| 17    | knurled screw             | 00095810   |                       |
| 18    | holder                    | 17.7315.00 |                       |
| 19    | smoother                  | 21.7353.02 |                       |
| 20    | holder                    | 17.7315.00 |                       |
| 21    | smoother                  | 21.7353.01 | (GN 421 M6x15)        |
| 22    | bar                       | 35.6853.01 |                       |
| 23    | cap nut                   | 0090070.5  |                       |
| 8-14  | smoother cpl.             | 21.7300.02 |                       |
| 15-19 | smoother cpl.             | 21.7300.03 |                       |
| 20-23 | smoother cpl.             | 21.7300.04 |                       |

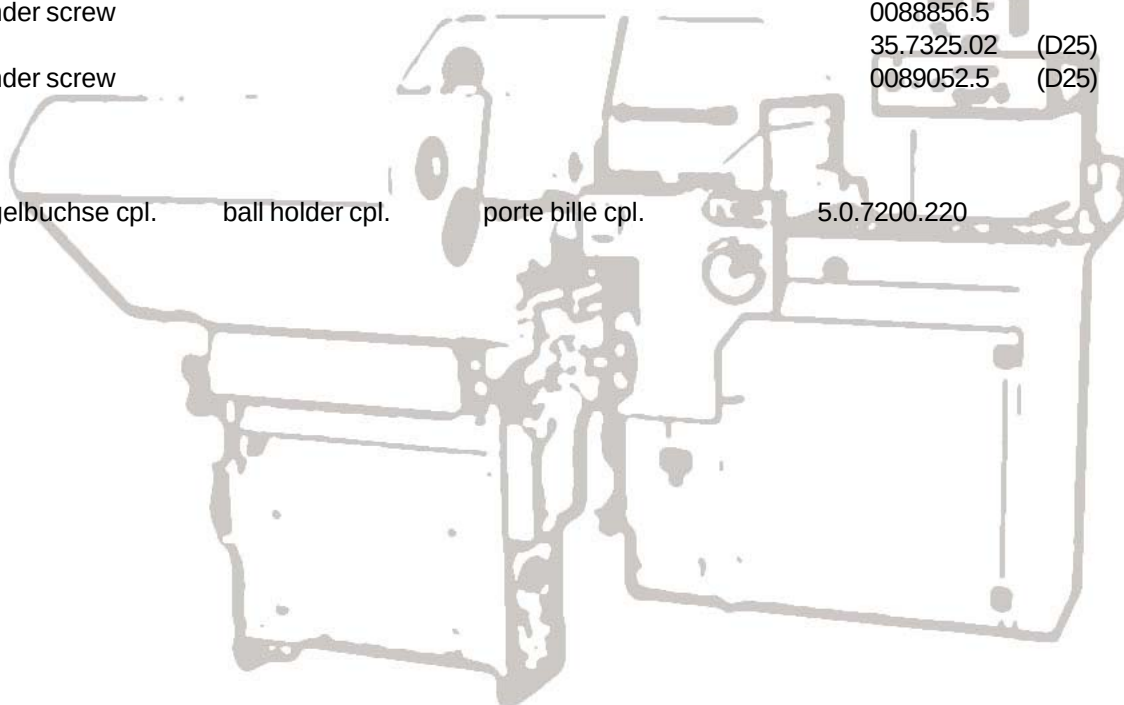


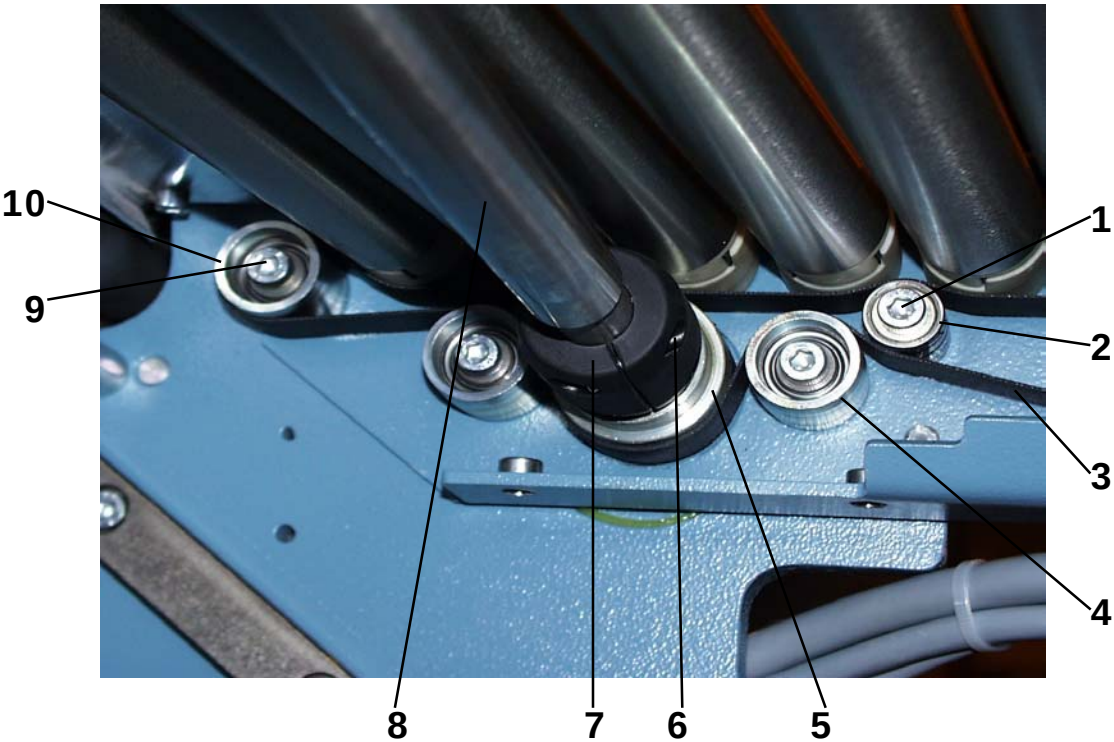




|    |                  |              |                   |
|----|------------------|--------------|-------------------|
| 1  | knurled nut      | 0087155.5    |                   |
| 2  | screw            | 0092155.5    |                   |
| 3  | cap nut          | 35.7203.00   |                   |
| 4  | grip             | 13.2800.01   | (M5 DIN 917)      |
| 5  | bolt             | 35.7325.02   | (M8 DIN 467)      |
| 6  | grip             | 00100269     | (M8 DIN 986)      |
| 7  | excenter grip    | 10 420 030   |                   |
| 8  | scale            | 50 670 010   |                   |
| 9  | cylinder screw   | 0088666.5    |                   |
| 10 | spring           | 00102681     | (GN 534-40-M8-SN) |
| 11 | ball holder      | 5.0.7226.040 |                   |
| 12 | bar              | 2.0.7244.010 |                   |
| 13 | adjustment piece | 1.0.7212.300 | (M5x16 DIN 912)   |
| 14 | adjustment piece | 1.0.7212.310 | (D128)            |
| 15 | steel ball       | 00110270     |                   |
| 16 | plastic ball     | 00110296     |                   |
| 17 | distance         | 4.0.7428.010 |                   |
| 18 | cylinder screw   | 0088856.5    |                   |
| 19 | bolt             | 35.7325.02   | (D25)             |
| 20 | cylinder screw   | 0089052.5    | (D25)             |

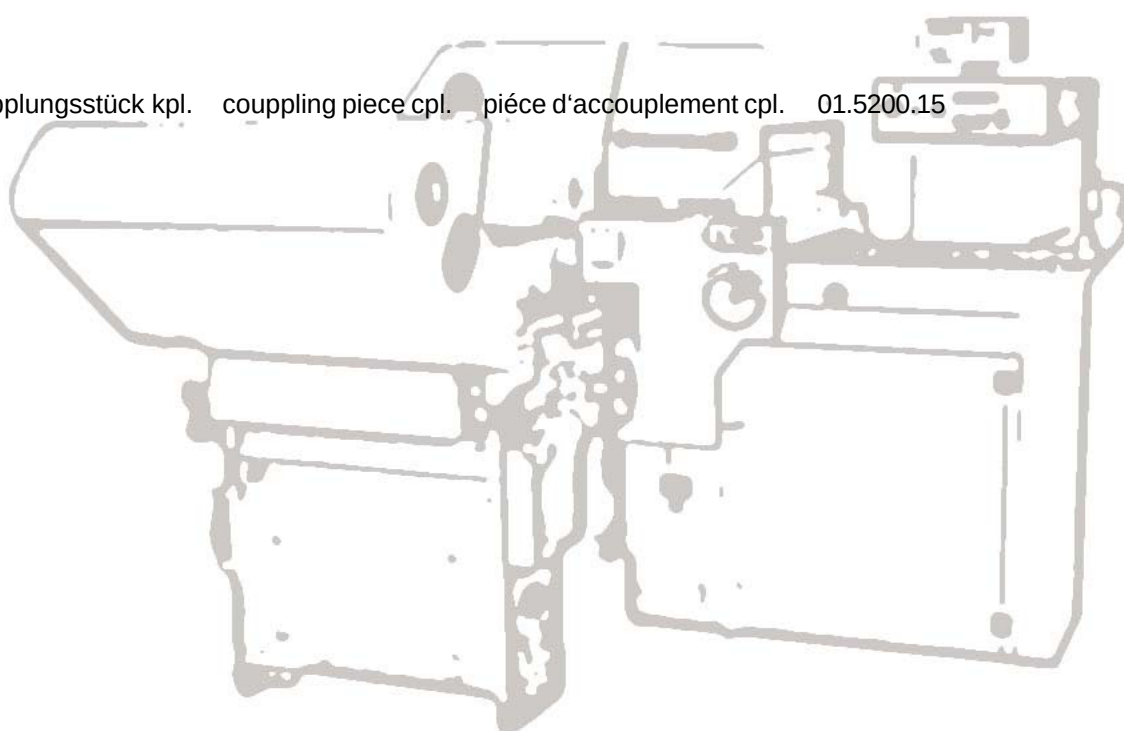
9-11 Kugelbuchse cpl. ball holder cpl. porte bille cpl. 5.0.7200.220

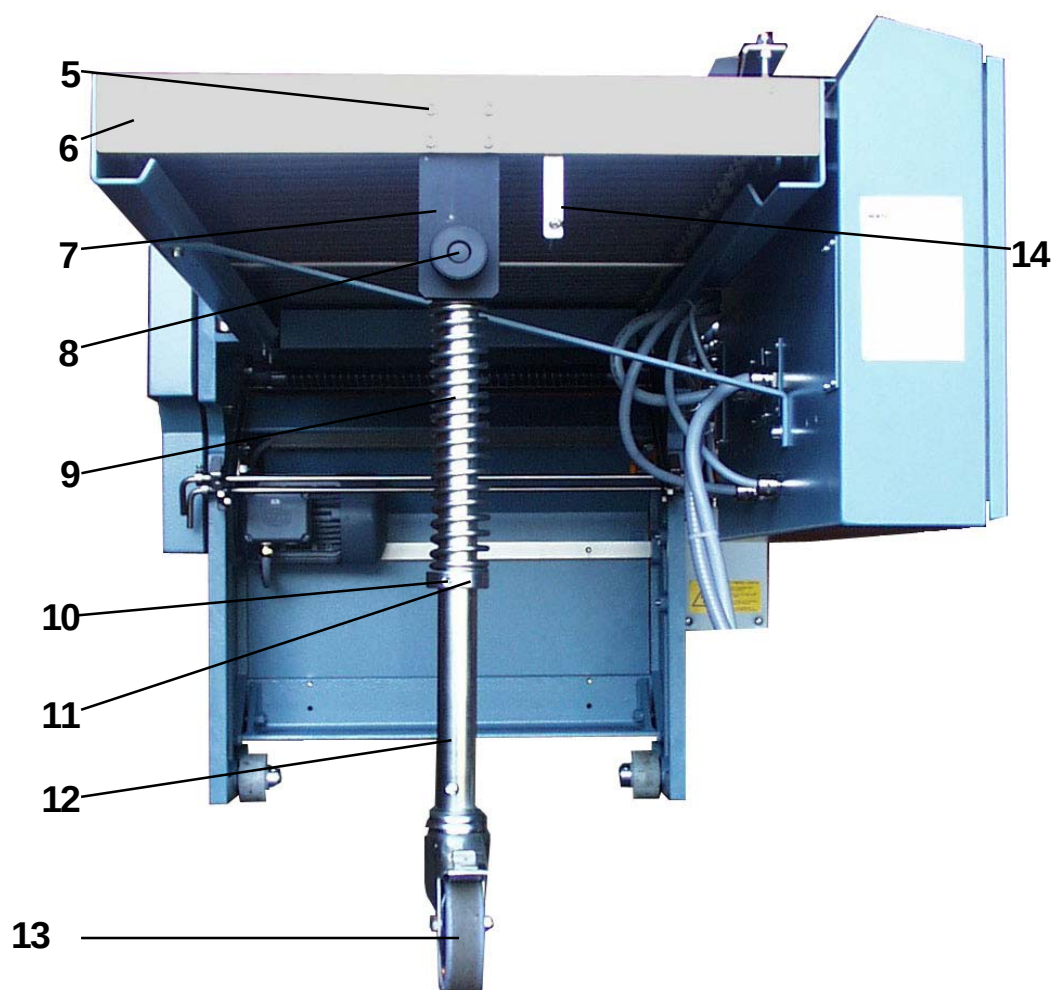
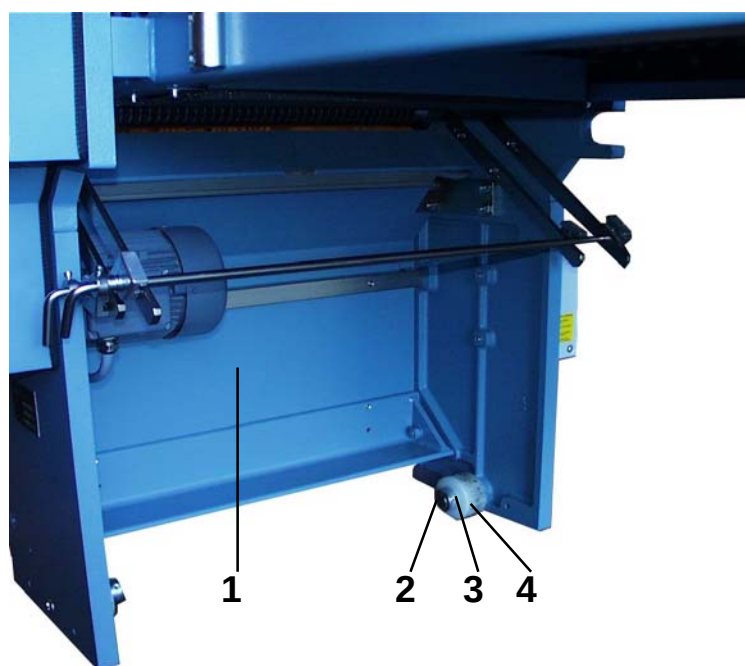




|    |                  |              |                   |
|----|------------------|--------------|-------------------|
| 1  | cylinder screw   | 0089045.5    |                   |
| 2  | ball bearing     | 00109513     | (M6x30 DIN 912)   |
| 3  | belt             | 00106111     |                   |
| 4  | tape roller cpl. | 35.7300.09   | (M8x45 DIN 912)   |
| 5  | pulley           | 1.0.5232.310 | (M8x40 DIN 912)   |
| 6  | cylinder screw   | 0088682.5    | (608-2RS DIN 625) |
| 7  | coupling piece   | 3.0.5326.024 | (20x2970 NE 21)   |
| 8  | shaft            | 21.5221.01   |                   |
| 9  | cylinder screw   | 0089037.5    |                   |
| 10 | tape roller cpl. | 35.7300.09   | (M5x20 DIN 912)   |
| 11 | cylinder screw   | 0090878.5    |                   |
| 12 | tape roller cpl. | 1.0.6200.140 |                   |
| 13 | bearing          | 00111781     | (M8x35 DIN 912)   |
| 14 | tape roller      | 35.7300.07   |                   |
| 15 | coupling piece   | 35.7344.00   | (M8 DIN 934)      |

6-7 Kupplungsstück kpl. coupling piece cpl. pièce d'accouplement cpl. 01.5200.15





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|    |                |                            |
|----|----------------|----------------------------|
| 1  | guard          | 21.7161.01                 |
| 2  | bolt           | 5.0.7725.010 (F56.202)     |
| 3  | collar         | 0088393.5                  |
| 4  | wheel          | 00104588                   |
| 5  | cylinder screw | 0089045.5                  |
| 6  | traverse       | 21.7341.00                 |
| 7  | holder         | 4.0.7144.010 (A25 DIN 705) |
| 8  | knurled screw  | 35.7100.64 (D80)           |
| 9  | spring         | 70 480 010 (M8x40 DIN 912) |
| 10 | screw          | 0088963.5                  |
| 11 | collar         | 0088443.5                  |
| 12 | holder         | 4.0.7121.021               |
| 13 | caster wheel   | 00104513                   |
| 14 | holder         | 81.8500.16 (M8x12 DIN 912) |

